LM2676EP

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SNVS286A - MAY 2004 - REVISED MARCH 2011

LM2676EP Enhanced Plastic SIMPLE SWITCHER® High Efficiency 3A Step-Down Voltage Regulator

Check for Samples: LM2676EP

FEATURES

- Efficiency up to 94%
- Simple and easy to design with (using off-theshelf external components)
- 150 mΩ DMOS output switch
- 3.3V, 5V and 12V fixed output and adjustable (1.2V to 37V) versions
- 50µA standby current when switched OFF
- ±2%maximum output tolerance over full line and load conditions

- Wide input voltage range: 8V to 40V
- 260 KHz fixed frequency internal oscillator

APPLICATIONS

- Simple to design, high efficiency (>90%) stepdown switching regulators
- Efficient system pre-regulator for linear voltage regulators
- Selected Military Applications
- Selected Avionics Applications

DESCRIPTION

The LM2676EP series of regulators are monolithic integrated circuits which provide all of the active functions for a step-down (buck) switching regulator capable of driving up to 3A loads with excellent line and load regulation characteristics. High efficiency (>90%) is obtained through the use of a low ON-resistance DMOS power switch. The series consists of fixed output voltages of 3.3V, 5V and 12V and an adjustable output version.

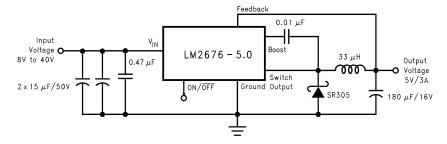
The SIMPLE SWITCHER concept provides for a complete design using a minimum number of external components. A high fixed frequency oscillator (260KHz) allows the use of physically smaller sized components. A family of standard inductors for use with the LM2676EP are available from several manufacturers to greatly simplify the design process.

The LM2676EP series also has built in thermal shutdown, current limiting and an ON/OFF control input that can power down the regulator to a low 50μ A quiescent current standby condition. The output voltage is guaranteed to a $\pm 2\%$ tolerance. The clock frequency is controlled to within a $\pm 11\%$ tolerance.

ENHANCED PLASTIC

- Extended Temperature Performance of -40 to +125°C
- Baseline Control Single Fab & Assembly Site
- Process Change Notification (PCN)
- Qualification & Reliability Data
- · Solder (PbSn) Lead Finish is standard
- Enhanced Diminishing Manufacturing Sources (DMS) Support

Typical Application



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Connection Diagram

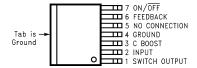


Figure 1. TO-263 Package Top View

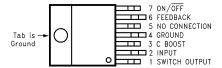


Figure 2. TO-220 Package Top View

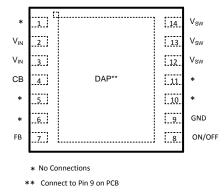


Figure 3. LLP-14 Top View



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings (1)

, moorate maximum raumge	
Input Supply Voltage	45V
ON/OFF Pin Voltage	-0.1V to 6V
Switch Voltage to Ground	−1V to V _{IN}
Boost Pin Voltage	V _{SW} + 8V
Feedback Pin Voltage	-0.3V to 14V
Power Dissipation	Internally Limited
ESD (2)	2 kV
Storage Temperature Range	−65°C to 150°C
Soldering Temperature	
Wave	4 sec, 260°C
Infrared	10 sec, 240°C
Vapor Phase	75 sec, 219°C

⁽¹⁾ Absolute Maximum Ratings are limits beyond which damage to the device may occur. Operating Ratings indicate conditions under which of the device is guaranteed. Operating Ratings do not imply guaranteed performance limits. For guaranteed performance limits and associated test condition, see the electrical Characteristics tables.

(2) ESD was applied using the human-body model, a 100pF capacitor discharged through a 1.5 k Ω resistor into each pin.

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Ope	erating	Ratings

Supply Voltage	8V to 40V
Junction Temperature Range (T _J)	-40°C to 125°C

TEXAS INSTRUMENTS

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Electrical Characteristics LM2676-3.3EP

Limits appearing in **bold type face** apply over the entire junction temperature range of operation, -40° C to 125°C. Specifications appearing in normal type apply for $T_A = T_J = 25^{\circ}$ C.

Symbol	Parameter	Conditions	Typical	Min	Max	Units
			(1)	(2)	(2)	
V_{OUT}	Output Voltage	$V_{IN} = 8V$ to 40V, 100mA $\leq I_{OUT} \leq 3A$	3.3	3.234/ 3.201	3.366/ 3.399	V
η	Efficiency	$V_{IN} = 12V$, $I_{LOAD} = 3A$	86			%

(1) Typical values are determined with $T_A = T_J = 25^{\circ}C$ and represent the most likely norm.

Product Folder Links: LM2676EP

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⁽²⁾ All limits are guaranteed at room temperature (standard type face) and at temperature extremes (bold type face). All room temperature limits are 100% tested during production with T_A = T_J = 25°C. All limits at temperature extremes are guaranteed via correlation using standard standard Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).



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LM2676-5.0EP

Symbol	Parameter	Conditions	Typical	Min	Max	Units
			(1)	(2)	(2)	
V _{OUT}	Output Voltage	$V_{IN} = 8V \text{ to } 40V, 100\text{mA} \le I_{OUT} \le 3A$	5.0	4.900/ 4.850	5.100/ 5.150	V
η	Efficiency	$V_{IN} = 12V$, $I_{LOAD} = 3A$	88			%

Typical values are determined with T_A = T_J = 25°C and represent the most likely norm.
 All limits are guaranteed at room temperature (standard type face) and at temperature extremes (bold type face). All room temperature limits are 100% tested during production with T_A = T_J = 25°C. All limits at temperature extremes are guaranteed via correlation using standard standard Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).



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LM2676-12EP

Symbol	Parameter	Conditions	Typical	Min	Max	Units
			(1)	(2)	(2)	
V_{OUT}	Output Voltage	$V_{IN} = 15V \text{ to } 40V, 100\text{mA} \le I_{OUT} \le 3A$	12	11.76/ 11.64	12.24/ 12.36	V
η	Efficiency	$V_{IN} = 24V$, $I_{LOAD} = 3A$	94			%

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Typical values are determined with T_A = T_J = 25°C and represent the most likely norm.
 All limits are guaranteed at room temperature (standard type face) and at temperature extremes (bold type face). All room temperature limits are 100% tested during production with T_A = T_J = 25°C. All limits at temperature extremes are guaranteed via correlation using standard standard Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).



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LM2676-ADJEP

Symbol	Parameter	Conditions	Тур	Min	Max	Units
			(1)	(2)	(2)	
V _{FB}	Feedback Voltage	V_{IN} = 8V to 40V, 100mA \leq I_{OUT} \leq 3A V_{OUT} Programmed for 5V	1.21	1.186/ 1.174	1.234/ 1.246	V
η	Efficiency	V _{IN} = 12V, I _{LOAD} = 3A	88			%

Typical values are determined with $T_A = T_J = 25^{\circ}\text{C}$ and represent the most likely norm. All limits are guaranteed at room temperature (standard type face) and at **temperature extremes (bold type face)**. All room temperature limits are 100% tested during production with $T_A = T_J = 25^{\circ}\text{C}$. All limits at temperature extremes are guaranteed via correlation using standard standard Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).

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All Output Voltage Versions Electrical Characteristics

Limits appearing in **bold type face** apply over the entire junction temperature range of operation, -40° C to 125°C. Specifications appearing in normal type apply for $T_A = T_J = 25^{\circ}$ C. Unless otherwise specified $V_{IN}=12V$ for the 3.3V, 5V and Adjustable versions and $V_{IN}=24V$ for the 12V version.

Symbol	Parameter	Conditions	Тур	Min	Max	Units
DEVICE F	PARAMETERS		,			-
l _Q	Quiescent Current	V _{FEEDBACK} = 8V	4.2		6	mA
		For 3.3V, 5.0V, and ADJ Versions				
		V _{FEEDBACK} = 15V				
		For 12V Versions				
I _{STBY}	Standby Quiescent Current	ON/OFF Pin = 0V	50		100/ 150	μA
I _{CL}	Current Limit		4.5	3.8/ 3.6	5.25/ 5.4	Α
IL	Output Leakage Current	$V_{IN} = 40V$, ON/OFF Pin = 0V $V_{SWITCH} = 0V$ $V_{SWITCH} = -1V$	16		200 15	μA mA
R _{DS(ON)}	Switch On- Resistance	I _{SWITCH} = 3A	0.15		0.17/ 0.29	Ω
f_O	Oscillator Frequency	Measured at Switch Pin	260	225	280	kHz
D	Duty Cycle	Maximum Duty Cycle	91			%
		Minimum Duty Cycle	0			%
I _{BIAS}	Feedback Bias Current	V _{FEEDBACK} = 1.3V ADJ Version Only	85			nA
V _{ON/OFF}	ON/OFF Threshold Voltage		1.4	0.8	2.0	V
I _{ON/OFF}	ON/OFF Input Current	ON/OFF Input = 0V	20		45	μA
θ_{JA}	Thermal	T Package, Junction to Ambient	65			
	Resistance	(1)				
θ_{JA}		T Package, Junction to Ambient	45			
		(2)				
θ_{JC}		T Package, Junction to Case	2			
θ_{JA}		S Package, Junction to Ambient	56			°C/W
		(3)				
θ_{JA}		S Package, Junction to Ambient	35			
		(4)				
θ_{JA}	_	S Package, Junction to Ambient	26			
	-	· /	_			
θ_{JC}		S Package, Junction to Case	2			++

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⁽¹⁾ Junction to ambient thermal resistance (no external heat sink) for the 7 lead TO-220 package mounted vertically, with ½ inch leads in a socket, or on a PC board with minimum copper area.

⁽²⁾ Junction to ambient thermal resistance (no external heat sink) for the 7 lead TO-220 package mounted vertically, with ½ inch leads soldered to a PC board containing approximately 4 square inches of (1 oz.) copper area surrounding the leads.

⁽³⁾ Junction to ambient thermal resistance for the 7 lead TO-263 mounted horizontally against a PC board area of 0.136 square inches (the same size as the TO-263 package) of 1 oz. (0.0014 in. thick) copper.

⁽⁴⁾ Junction to ambient thermal resistance for the 7 lead TO-263 mounted horizontally against a PC board area of 0.4896 square inches (3.6 times the area of the TO-263 package) of 1 oz. (0.0014 in. thick) copper.

⁽⁵⁾ Junction to ambient thermal resistance for the 7 lead TO-263 mounted horizontally against a PC board copper area of 1.0064 square inches (7.4 times the area of the TO-263 package) of 1 oz. (0.0014 in. thick) copper. Additional copper area will reduce thermal resistance further. See the thermal model in Switchers Made Simple® software.



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All Output Voltage Versions Electrical Characteristics (continued)

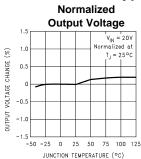
Limits appearing in **bold type face** apply over the entire junction temperature range of operation, -40°C to 125°C. Specifications appearing in normal type apply for $T_A = T_J = 25$ °C. Unless otherwise specified V_{IN} =12V for the 3.3V, 5V and Adjustable versions and V_{IN} =24V for the 12V version.

Symbol	Parameter	Conditions	Тур	Min	Max	Units
θ _{JA}		SD Package, Junction to Ambient (6)	55			°C/W
θ_{JA}		SD Package, Junction to Ambient	29			C/VV
		(7)				

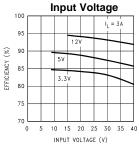
Junction to ambient thermal resistance for the 14-lead LLP mounted on a PC board copper area equal to the die attach paddle. Junction to ambient thermal resistance for the 14-lead LLP mounted on a PC board copper area using 12 vias to a second layer of copper equal to die attach paddle. Additional copper area will reduce thermal resistance further. For layout recommendations, refer to Application Note AN-1187.

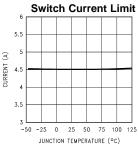


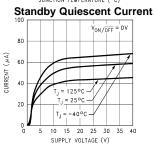
Typical Performance Characteristics



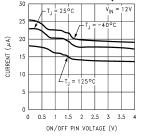
Efficiency vs

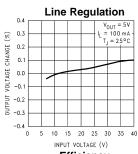




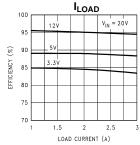


ON/OFF Pin Current (Sourcing)

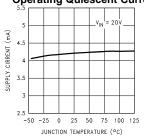




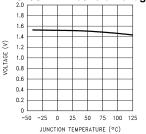
Efficiency vs



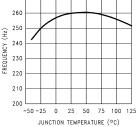
Operating Quiescent Current



ON/OFF Threshold Voltage

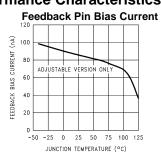


Switching Frequency



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Typical Performance Characteristics (continued)





Typical Performance Characteristics

- A: V_{SW} Pin Voltage, 10 V/div.
- B: Inductor Current, 1 A/div
- C: Output Ripple Voltage, 20 mV/div AC-Coupled
- A: V_{SW} Pin Voltage, 10 V/div.
- B: Inductor Current, 1 A/div
- C: Output Ripple Voltage, 20 mV/div AC-Coupled Continuous Mode Switching Waveforms

 $V_{IN} = 20V, \, V_{OUT} = 5V, \, I_{LOAD} = 3A$ L = 33 $\mu H, \, C_{OUT} = 200 \, \mu F, \, C_{OUT} ESR = 26 \, m\Omega$

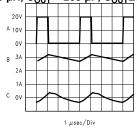


Figure 4. Horizontal Time Base: 1 µs/div

A: Output Voltage, 100 mV//div, AC-Coupled. B: Load Current: 500 mA to 3A Load Pulse

A: Output Voltage, 100 mV/div, AC-Coupled.

B: Load Current: 200 mA to 3A Load Pulse

Load Transient Response for Continuous Mode V_{IN} = 20V, V_{OUT} = 5V

L = 33 μ H, C_{OUT} = 200 μ F, C_{OUT}ESR = 26 m Ω

2A B 1A OA

3A

100 μsec/Div
Figure 6. Horizontal Time Base: 100 μs/div

Discontinuous Mode Switching Waveforms $V_{IN}=20V,\,V_{OUT}=5V,\,I_{LOAD}=500\,\,mA$ $L=10\,\,\mu\text{H},\,C_{OUT}=400\,\,\mu\text{F},\,C_{OUT}\text{ESR}=13\,\,m\Omega$

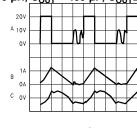
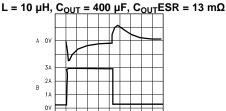


Figure 5. Horizontal Time Base: 1 µs//iv

Load Transient Response for Discontinuous Mode $\label{eq:VIN} V_{IN} = 20V, \, V_{OUT} = 5V,$

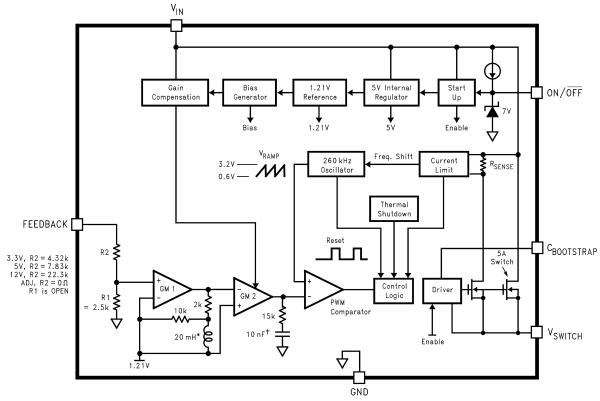


200 $\mu sec/Div$

Figure 7. Horizontal Time Base: 200 µs/div

Block Diagram

INSTRUMENTS



- * Active Inductor Patent Number 5,514,947
- † Active Capacitor Patent Number 5,382,918

Application Hints

The LM2676EP provides all of the active functions required for a step-down (buck) switching regulator. The internal power switch is a DMOS power MOSFET to provide power supply designs with high current capability, up to 3A, and highly efficient operation.

The LM2676EP is part of the SIMPLE SWITCHER family of power converters. A complete design uses a minimum number of external components, which have been pre-determined from a variety of manufacturers. Using either this data sheet or a design software program called LM267X Made Simple (version 2.0) a complete switching power supply can be designed quickly. The software is provided free of charge and can be downloaded from National Semiconductor's Internet site located at http://www.national.com.

SWITCH OUTPUT

This is the output of a power MOSFET switch connected directly to the input voltage. The switch provides energy to an inductor, an output capacitor and the load circuitry under control of an internal pulse-width-modulator (PWM). The PWM controller is internally clocked by a fixed 260KHz oscillator. In a standard step-down application the duty cycle (Time ON/Time OFF) of the power switch is proportional to the ratio of the power supply output voltage to the input voltage. The voltage on pin 1 switches between Vin (switch ON) and below ground by the voltage drop of the external Schottky diode (switch OFF).

INPUT

The input voltage for the power supply is connected to pin 2. In addition to providing energy to the load the input voltage also provides bias for the internal circuitry of the LM2676EP. For guaranteed performance the input voltage must be in the range of 8V to 40V. For best performance of the power supply the input pin should always be bypassed with an input capacitor located close to pin 2.



C BOOST

A capacitor must be connected from pin 3 to the switch output, pin 1. This capacitor boosts the gate drive to the internal MOSFET above Vin to fully turn it ON. This minimizes conduction losses in the power switch to maintain high efficiency. The recommended value for C Boost is $0.01\mu F$.

GROUND

This is the ground reference connection for all components in the power supply. In fast-switching, high-current applications such as those implemented with the LM2676EP, it is recommended that a broad ground plane be used to minimize signal coupling throughout the circuit

FEEDBACK

This is the input to a two-stage high gain amplifier, which drives the PWM controller. It is necessary to connect pin 6 to the actual output of the power supply to set the dc output voltage. For the fixed output devices (3.3V, 5V and 12V outputs), a direct wire connection to the output is all that is required as internal gain setting resistors are provided inside the LM2676EP. For the adjustable output version two external resistors are required to set the dc output voltage. For stable operation of the power supply it is important to prevent coupling of any inductor flux to the feedback input.

ON/OFF

This input provides an electrical ON/OFF control of the power supply. Connecting this pin to ground or to any voltage less than 0.8V will completely turn OFF the regulator. The current drain from the input supply when OFF is only 50µA. Pin 7 has an internal pull-up current source of approximately 20µA and a protection clamp zener diode of 7V to ground. When electrically driving the ON/OFF pin the high voltage level for the ON condition should not exceed the 6V absolute maximum limit. When ON/OFF control is not required pin 7 should be left open circuited.

DAP (LLP PACKAGE)

The Die Attach Pad (DAP) can and should be connected to PCB Ground plane/island. For CAD and assembly guidelines refer to Application Note AN-1187 at http://power.national.com.

DESIGN CONSIDERATIONS

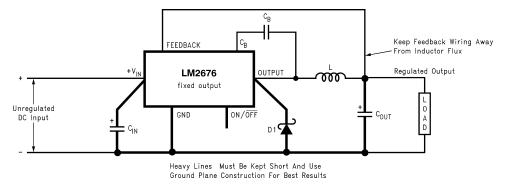


Figure 8. Basic circuit for fixed output voltage applications.

Product Folder Links: LM2676EP

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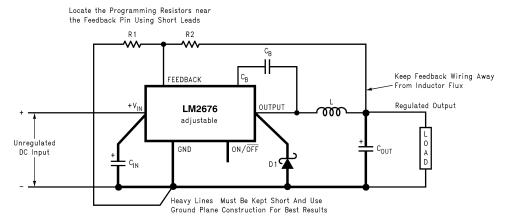


Figure 9. Basic circuit for adjustable output voltage applications

Power supply design using the LM2676EP is greatly simplified by using recommended external components. A wide range of inductors, capacitors and Schottky diodes from several manufacturers have been evaluated for use in designs that cover the full range of capabilities (input voltage, output voltage and load current) of the LM2676EP. A simple design procedure using nomographs and component tables provided in this data sheet leads to a working design with very little effort. Alternatively, the design software, *LM267X Made Simple* (version 6.0), can also be used to provide instant component selection, circuit performance calculations for evaluation, a bill of materials component list and a circuit schematic.

The individual components from the various manufacturers called out for use are still just a small sample of the vast array of components available in the industry. While these components are recommended, they are not exclusively the only components for use in a design. After a close comparison of component specifications, equivalent devices from other manufacturers could be substituted for use in an application.

Important considerations for each external component and an explanation of how the nomographs and selection tables were developed follows.

INDUCTOR

The inductor is the key component in a switching regulator. For efficiency the inductor stores energy during the switch ON time and then transfers energy to the load while the switch is OFF.

Nomographs are used to select the inductance value required for a given set of operating conditions. The nomographs assume that the circuit is operating in continuous mode (the current flowing through the inductor never falls to zero). The magnitude of inductance is selected to maintain a maximum ripple current of 30% of the maximum load current. If the ripple current exceeds this 30% limit the next larger value is selected.

The inductors offered have been specifically manufactured to provide proper operation under all operating conditions of input and output voltage and load current. Several part types are offered for a given amount of inductance. Both surface mount and through-hole devices are available. The inductors from each of the three manufacturers have unique characteristics.

Renco: ferrite stick core inductors; benefits are typically lowest cost and can withstand ripple and transient peak currents above the rated value. These inductors have an external magnetic field, which may generate EMI.

Pulse Engineering: powdered iron toroid core inductors; these also can withstand higher than rated currents and, being toroid inductors, will have low EMI.

Coilcraft: ferrite drum core inductors; these are the smallest physical size inductors and are available only as surface mount components. These inductors also generate EMI but less than stick inductors.

OUTPUT CAPACITOR

The output capacitor acts to smooth the dc output voltage and also provides energy storage. Selection of an output capacitor, with an associated equivalent series resistance (ESR), impacts both the amount of output ripple voltage and stability of the control loop.

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The output ripple voltage of the power supply is the product of the capacitor ESR and the inductor ripple current. The capacitor types recommended in the tables were selected for having low ESR ratings.

In addition, both surface mount tantalum capacitors and through-hole aluminum electrolytic capacitors are offered as solutions.

Impacting frequency stability of the overall control loop, the output capacitance, in conjunction with the inductor, creates a double pole inside the feedback loop. In addition the capacitance and the ESR value create a zero. These frequency response effects together with the internal frequency compensation circuitry of the LM2676EP modify the gain and phase shift of the closed loop system.

As a general rule for stable switching regulator circuits it is desired to have the unity gain bandwidth of the circuit to be limited to no more than one-sixth of the controller switching frequency. With the fixed 260KHz switching frequency of the LM2676EP, the output capacitor is selected to provide a unity gain bandwidth of 40KHz maximum. Each recommended capacitor value has been chosen to achieve this result.

In some cases multiple capacitors are required either to reduce the ESR of the output capacitor, to minimize output ripple (a ripple voltage of 1% of Vout or less is the assumed performance condition), or to increase the output capacitance to reduce the closed loop unity gain bandwidth (to less than 40KHz). When parallel combinations of capacitors are required it has been assumed that each capacitor is the exact same part type.

The RMS current and working voltage (WV) ratings of the output capacitor are also important considerations. In a typical step-down switching regulator, the inductor ripple current (set to be no more than 30% of the maximum load current by the inductor selection) is the current that flows through the output capacitor. The capacitor RMS current rating must be greater than this ripple current. The voltage rating of the output capacitor should be greater than 1.3 times the maximum output voltage of the power supply. If operation of the system at elevated temperatures is required, the capacitor voltage rating may be de-rated to less than the nominal room temperature rating. Careful inspection of the manufacturer's specification for de-rating of working voltage with temperature is important.

INPUT CAPACITOR

Fast changing currents in high current switching regulators place a significant dynamic load on the unregulated power source. An input capacitor helps to provide additional current to the power supply as well as smooth out input voltage variations.

Like the output capacitor, the key specifications for the input capacitor are RMS current rating and working voltage. The RMS current flowing through the input capacitor is equal to one-half of the maximum dc load current so the capacitor should be rated to handle this. Paralleling multiple capacitors proportionally increases the current rating of the total capacitance. The voltage rating should also be selected to be 1.3 times the maximum input voltage. Depending on the unregulated input power source, under light load conditions the maximum input voltage could be significantly higher than normal operation and should be considered when selecting an input capacitor.

The input capacitor should be placed very close to the input pin of the LM2676EP. Due to relative high current operation with fast transient changes, the series inductance of input connecting wires or PCB traces can create ringing signals at the input terminal which could possibly propagate to the output or other parts of the circuitry. It may be necessary in some designs to add a small valued (0.1µF to 0.47µF) ceramic type capacitor in parallel with the input capacitor to prevent or minimize any ringing.

CATCH DIODE

When the power switch in the LM2676EP turns OFF, the current through the inductor continues to flow. The path for this current is through the diode connected between the switch output and ground. This forward biased diode clamps the switch output to a voltage less than ground. This negative voltage must be greater than -1V so a low voltage drop (particularly at high current levels) Schottky diode is recommended. Total efficiency of the entire power supply is significantly impacted by the power lost in the output catch diode. The average current through the catch diode is dependent on the switch duty cycle (D) and is equal to the load current times (1-D). Use of a diode rated for much higher current than is required by the actual application helps to minimize the voltage drop and power loss in the diode.

During the switch ON time the diode will be reversed biased by the input voltage. The reverse voltage rating of the diode should be at least 1.3 times greater than the maximum input voltage.

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BOOST CAPACITOR

The boost capacitor creates a voltage used to overdrive the gate of the internal power MOSFET. This improves efficiency by minimizing the on resistance of the switch and associated power loss. For all applications it is recommended to use a $0.01\mu F/50V$ ceramic capacitor.

ADDITIONAL APPLICATION INFORMATION

When the output voltage is greater than approximately 6V, and the duty cycle at minimum input voltage is greater than approximately 50%, the designer should exercise caution in selection of the output filter components. When an application designed to these specific operating conditions is subjected to a current limit fault condition, it may be possible to observe a large hysteresis in the current limit. This can affect the output voltage of the device until the load current is reduced sufficiently to allow the current limit protection circuit to reset itself.

Under current limiting conditions, the LM267x is designed to respond in the following manner:

- 1. At the moment when the inductor current reaches the current limit threshold, the ON-pulse is immediately terminated. This happens for any application condition.
- 2. However, the current limit block is also designed to momentarily reduce the duty cycle to below 50% to avoid subharmonic oscillations, which could cause the inductor to saturate.
- 3. Thereafter, once the inductor current falls below the current limit threshold, there is a small relaxation time during which the duty cycle progressively rises back above 50% to the value required to achieve regulation.

If the output capacitance is sufficiently 'large', it may be possible that as the output tries to recover, the output capacitor charging current is large enough to repeatedly re-trigger the current limit circuit before the output has fully settled. This condition is exacerbated with higher output voltage settings because the energy requirement of the output capacitor varies as the square of the output voltage (½CV²), thus requiring an increased charging current.

A simple test to determine if this condition might exist for a suspect application is to apply a short circuit across the output of the converter, and then remove the shorted output condition. In an application with properly selected external components, the output will recover smoothly.

Practical values of external components that have been experimentally found to work well under these specific operating conditions are $C_{OUT} = 47\mu F$, $L = 22\mu H$. It should be noted that even with these components, for a device's current limit of I_{CLIM} , the maximum load current under which the possibility of the large current limit hysteresis can be minimized is $I_{CLIM}/2$. For example, if the input is 24V and the set output voltage is 18V, then for a desired maximum current of 1.5A, the current limit of the chosen switcher must be confirmed to be at least 3A.

SIMPLE DESIGN PROCEDURE

Using the nomographs and tables in this data sheet (or use the available design software at http://www.national.com) a complete step-down regulator can be designed in a few simple steps.

Step 1: Define the power supply operating conditions:

Required output voltage

Maximum DC input voltage

Maximum output load current

- **Step 2:** Set the output voltage by selecting a fixed output LM2676EP (3.3V, 5V or 12V applications) or determine the required feedback resistors for use with the adjustable LM2676–ADJEP
- **Step 3:** Determine the inductor required by using one of the four nomographs, Figure 10 through Figure 13. Table 1 provides a specific manufacturer and part number for the inductor.
- **Step 4:** Using Table 3 (fixed output voltage) or Table 6 (adjustable output voltage), determine the output capacitance required for stable operation. Table 2 provides the specific capacitor type from the manufacturer of choice.

Step 5: Determine an input capacitor from Table 4 for fixed output voltage applications. Use Table 2 to find the specific capacitor type. For adjustable output circuits select a capacitor from Table 2 with a sufficient working voltage (WV) rating greater than Vin max, and an rms current rating greater than one-half the maximum load current (2 or more capacitors in parallel may be required).

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Step 6: Select a diode from Table 5. The current rating of the diode must be greater than I load max and the Reverse Voltage rating must be greater than Vin max.

Step 7: Include a 0.01µF/50V capacitor for Cboost in the design.

FIXED OUTPUT VOLTAGE DESIGN EXAMPLE

A system logic power supply bus of 3.3V is to be generated from a wall adapter which provides an unregulated DC voltage of 13V to 16V. The maximum load current is 2.5A. Through-hole components are preferred.

Step 1: Operating conditions are:

Vout = 3.3V

Vin max = 16V

Iload max = 2.5A

Step 2: Select an LM2676T-3.3EP. The output voltage will have a tolerance of

±2% at room temperature and ±3% over the full operating temperature range.

Step 3: Use the nomograph for the 3.3V device ,Figure 10. The intersection of the 16V horizontal line (V_{in} max) and the 2.5A vertical line (I_{load} max) indicates that L33, a 22 μ H inductor, is required.

From Table 1, L33 in a through-hole component is available from Renco with part number RL-1283-22-43 or part number PE-53933 from Pulse Engineering.

Step 4: Use Table 3 to determine an output capacitor. With a 3.3V output and a $22\mu H$ inductor there are four through-hole output capacitor solutions with the number of same type capacitors to be paralleled and an identifying capacitor code given. Table 2 provides the actual capacitor characteristics. Any of the following choices will work in the circuit:

1 x 220µF/10V Sanyo OS-CON (code C5)

1 x 1000µF/35V Sanyo MV-GX (code C10)

1 x 2200µF/10V Nichicon PL (code C5)

1 x 1000µF/35V Panasonic HFQ (code C7)

Step 5: Use Table 4 to select an input capacitor. With 3.3V output and $22\mu H$ there are three through-hole solutions. These capacitors provide a sufficient voltage rating and an rms current rating greater than 1.25A (1/2 I_{load} max). Again using Table 2 for specific component characteristics the following choices are suitable:

1 x 1000µF/63V Sanyo MV-GX (code C14)

1 x 820µF/63V Nichicon PL (code C24)

1 x 560µF/50V Panasonic HFQ (code C13)

Step 6: From Table 5 a 3A Schottky diode must be selected. For through-hole components 20V rated diodes are sufficient and 2 part types are suitable:

1N5820

SR302

Step 7: A 0.01µF capacitor will be used for Cboost.

ADJUSTABLE OUTPUT DESIGN EXAMPLE

In this example it is desired to convert the voltage from a two battery automotive power supply (voltage range of 20V to 28V, typical in large truck applications) to the 14.8VDC alternator supply typically used to power electronic equipment from single battery 12V vehicle systems. The load current required is 2A maximum. It is also desired to implement the power supply with all surface mount components.

Step 1: Operating conditions are:

Vout = 14.8V

Vin max = 28V

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lload max = 2A

Step 2: Select an LM2676S-ADJEP. To set the output voltage to 14.9V two resistors need to be chosen (R1 and R2 in Figure 9). For the adjustable device the output voltage is set by the following relationship:

$$V_{OUT} = V_{FB} \left(1 + \frac{R_2}{R_1} \right) \tag{1}$$

Where V_{FB} is the feedback voltage of typically 1.21V.

A recommended value to use for R1 is 1K. In this example then R2 is determined to be:

$$R_2 = R_1 \left(\frac{V_{OUT}}{V_{FB}} - 1 \right) = 1 \text{ k}\Omega \left(\frac{14.8 \text{ V}}{1.21 \text{ V}} - 1 \right)$$
 (2)

 $R2 = 11.23K\Omega$

The closest standard 1% tolerance value to use is $11.3K\Omega$

This will set the nominal output voltage to 14.88V which is within 0.5% of the target value.

Step 3: To use the nomograph for the adjustable device, Figure 13, requires a calculation of the inductor

Volt•microsecond constant (E•T expressed in V•
$$\mu$$
S) from the following formula:
$$E \cdot T = (V_{IN(MAX)} - V_{OUT} - V_{SAT}) \cdot \frac{V_{OUT} + V_{D}}{V_{IN(MAX)} - V_{SAT} + V_{D}} \cdot \frac{1000}{260} (V \cdot \mu s)$$
(3)

where V_{SAT} is the voltage drop across the internal power switch which is $R_{ds(ON)}$ times I_{load} . In this example this would be typically 0.15Ω x 2A or 0.3V and V_D is the voltage drop across the forward bisased Schottky diode, typically 0.5V. The switching frequency of 260KHz is the nominal value to use to estimate the ON time of the switch during which energy is stored in the inductor.

For this example E•T is found to be:

E • T =
$$(28 - 14.8 - 0.3) \cdot \frac{14.8 + 0.5}{28 - 0.3 + 0.5} \cdot \frac{1000}{260} \text{ (V} \cdot \mu \text{s)}$$
 (4)

$$E \cdot T = (12.9V) \cdot \frac{15.3}{28.2} \cdot 3.85 (V \cdot \mu s) = 26.9 (V \cdot \mu s)$$
 (5)

Using Figure 13, the intersection of 27V•µS horizontally and the 2A vertical line (I_{load} max) indicates that L38, a 68µH inductor, should be used.

From Table 1, L38 in a surface mount component is available from Pulse Engineering with part number PE-54038S.

Step 4: Use Table 6 to determine an output capacitor. With a 14.8V output the 12.5 to 15V row is used and with a 68µH inductor there are three surface mount output capacitor solutions. Table 2 provides the actual capacitor characteristics based on the C Code number. Any of the following choices can be used:

1 x 33µF/20V AVX TPS (code C6)

1 x 47µF/20V Sprague 594 (code C8)

1 x 47µF/20V Kemet T495 (code C8)

Important Note: When using the adjustable device in low voltage applications (less than 3V output), if the nomograph, Figure 6, selects an inductance of 22µH or less, Table 6 does not provide an output capacitor solution. With these conditions the number of output capacitors required for stable operation becomes impractical. It is recommended to use either a 33µH or 47µH inductor and the output capacitors from Table 6.

Step 5: An input capacitor for this example will require at least a 35V WV rating with an rms current rating of 1A (1/2 lout max). From Table 2 it can be seen that C12, a 33µF/35V capacitor from Sprague, has the required voltage/current rating of the surface mount components.

Step 6: From Table 5 a 3A Schottky diode must be selected. For surface mount diodes with a margin of safety on the voltage rating one of five diodes can be used:

SK34

30BQ040

30WQ04F

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MBRS340

MBRD340

Step 7: A 0.01µF capacitor will be used for Cboost.

LLP PACKAGE DEVICES

The LM2676EP may be offered in the 14 lead LLP surface mount package to allow for a significantly decreased footprint with equivalent power dissipation compared to the TO-263. For details on mounting and soldering specifications, refer to Application Note AN-1187 at http://power.national.com.

Inductor Selection Guides

For Continuous Mode Operation

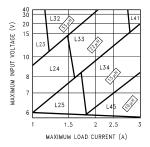


Figure 10. LM2676-3.3EP

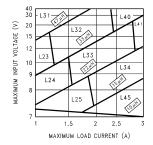


Figure 11. LM2676-5.0EP

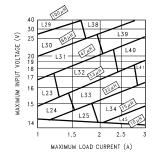


Figure 12. LM2676-12EP

Product Folder Links: LM2676EP

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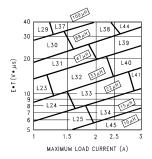


Figure 13. LM2676-ADJEP

Table 1. Inductor Manufacturer Part Numbers (Assumes worst case maximum input voltage and load current for a given inductance value)

			Dan Dan		,	·	Callanatt	
Inductor Inductance		Current	Ren	co	Pulse E	ingineering	Coilcraft	
Reference Number	(µH)	(A)	Through Hole	Surface Mount	Through Hole	Surface Mount	Surface Mount	
L23	33	1.35	RL-5471-7	RL1500-33	PE-53823	PE-53823S	DO3316-333	
L24	22	1.65	RL-1283-22-43	RL1500-22	PE-53824	PE-53824S	DO3316-223	
L25	15	2.00	RL-1283-15-43	RL1500-15	PE-53825	PE-53825S	DO3316-153	
L29	100	1.41	RL-5471-4	RL-6050-100	PE-53829	PE-53829S	DO5022P-104	
L30	68	1.71	RL-5471-5	RL6050-68	PE-53830	PE-53830S	DO5022P-683	
L31	47	2.06	RL-5471-6	RL6050-47	PE-53831	PE-53831S	DO5022P-473	
L32	33	2.46	RL-5471-7	RL6050-33	PE-53932	PE-53932S	DO5022P-333	
L33	22	3.02	RL-1283-22-43	RL6050-22	PE-53933	PE-53933S	DO5022P-223	
L34	15	3.65	RL-1283-15-43	_	PE-53934	PE-53934S	DO5022P-153	
L38	68	2.97	RL-5472-2	_	PE-54038	PE-54038S	_	
L39	47	3.57	RL-5472-3	_	PE-54039	PE-54039S	_	
L40	33	4.26	RL-1283-33-43	_	PE-54040	PE-54040S	_	
L41	22	5.22	RL-1283-22-43	_	PE-54041	P0841	_	
L44	68	3.45	RL-5473-3	_	PE-54044	_	_	
L45	10	4.47	RL-1283-10-43	_	_	P0845	DO5022P-103HC	

Table 2. Inductor Manufacturer Contact Numbers (Assumes worst case maximum input voltage and load current for a given inductance value)

Coilcraft	Phone	(800) 322-2645	
	FAX	(708) 639-1469	
Coilcraft, Europe	Phone	+44 1236 730 595	
	FAX	+44 1236 730 627	
Pulse Engineering	Phone	(619) 674-8100	
	FAX	(619) 674-8262	
Pulse Engineering,	Phone	+353 93 24 107	
Europe	FAX	+353 93 24 459	
Renco Electronics	Phone	(800) 645-5828	
·	FAX	(516) 586-5562	



Capacitor Selection Guides (Assumes worst case maximum input voltage and load current for a given inductance value)

Table 3. Input and Output Capacitor Codes (Assumes worst case maximum input voltage and load current for a given inductance value)

	Surface Mount									
Capacitor Reference Code	A	AVX TPS Series			Sprague 594D Series			Kemet T495 Series		
	C (µF)	WV (V)	Irms (A)	C (µF)	WV (V)	Irms (A)	C (µF)	WV (V)	Irms (A)	
C1	330	6.3	1.15	120	6.3	1.1	100	6.3	0.82	
C2	100	10	1.1	220	6.3	1.4	220	6.3	1.1	
C3	220	10	1.15	68	10	1.05	330	6.3	1.1	
C4	47	16	0.89	150	10	1.35	100	10	1.1	
C5	100	16	1.15	47	16	1	150	10	1.1	
C6	33	20	0.77	100	16	1.3	220	10	1.1	
C7	68	20	0.94	180	16	1.95	33	20	0.78	
C8	22	25	0.77	47	20	1.15	47	20	0.94	
C9	10	35	0.63	33	25	1.05	68	20	0.94	
C10	22	35	0.66	68	25	1.6	10	35	0.63	
C11				15	35	0.75	22	35	0.63	
C12				33	35	1	4.7	50	0.66	
C13				15	50	0.9				

Table 4. Input and Output Capacitor Codes (Assumes worst case maximum input voltage and load current for a given inductance value)

		Through Hole												
Capacitor Reference	Sanyo O	Sanyo OS-CON SA Series			Sanyo MV-GX Series			Nichicon PL Series			Panasonic HFQ Series			
Code	C (µF)	WV (V)	Irms (A)	C (µF)	WV (V)	Irms (A)	C (µF)	WV (V)	Irms (A)	C (µF)	WV (V)	Irms (A)		
C1	47	6.3	1	1000	6.3	0.8	680	10	0.8	82	35	0.4		
C2	150	6.3	1.95	270	16	0.6	820	10	0.98	120	35	0.44		
C3	330	6.3	2.45	470	16	0.75	1000	10	1.06	220	35	0.76		
C4	100	10	1.87	560	16	0.95	1200	10	1.28	330	35	1.01		
C5	220	10	2.36	820	16	1.25	2200	10	1.71	560	35	1.4		
C6	33	16	0.96	1000	16	1.3	3300	10	2.18	820	35	1.62		
C7	100	16	1.92	150	35	0.65	3900	10	2.36	1000	35	1.73		
C8	150	16	2.28	470	35	1.3	6800	10	2.68	2200	35	2.8		
C9	100	20	2.25	680	35	1.4	180	16	0.41	56	50	0.36		
C10	47	25	2.09	1000	35	1.7	270	16	0.55	100	50	0.5		
C11				220	63	0.76	470	16	0.77	220	50	0.92		
C12				470	63	1.2	680	16	1.02	470	50	1.44		
C13				680	63	1.5	820	16	1.22	560	50	1.68		
C14				1000	63	1.75	1800	16	1.88	1200	50	2.22		
C15							220	25	0.63	330	63	1.42		
C16							220	35	0.79	1500	63	2.51		
C17							560	35	1.43					
C18							2200	35	2.68					
C19							150	50	0.82					
C20							220	50	1.04					
C21							330	50	1.3					



Table 4. Input and Output Capacitor Codes (Assumes worst case maximum input voltage and load current for a given inductance value)

(continued) Through Hole Capacitor Sanyo OS-CON SA Series Sanyo MV-GX Series **Nichicon PL Series Panasonic HFQ Series** Reference Code Irms Irms Irms Irms WV (V) WV (V) C (µF) (A) C (µF) (A) C (µF) WV (V) (A) C (µF) WV (V) (A) C22 100 0.75 C23 390 63 1.62 C24 820 63 2.22 C25 1200 63 2.51

Table 5. Capacitor Manufacturer Contact Numbers (Assumes worst case maximum input voltage and load current for a given inductance value)

Nichicon	Phone	(847) 843-7500	
	FAX	(847) 843-2798	
Panasonic	Phone	(714) 373-7857	
	FAX	(714) 373-7102	
AVX	Phone	(845) 448-9411	
	FAX	(845) 448-1943	
Sprague/Vishay	Phone	(207) 324-4140	
	FAX	(207) 324-7223	
Sanyo	Phone	(619) 661-6322	
	FAX	(619) 661-1055	
Kemet	Phone	(864) 963-6300	
	FAX	(864) 963-6521	

Table 6. Table 3. Output Capacitors for Fixed Output Voltage Application (Assumes worst case maximum input voltage and load current for a given inductance value)

		Surface Mount							
Output Voltage (V)	Inductance (µH)	AVX TF	S Series	Sprague	594D Series	Kemet T495 Series			
(•)		No.	C Code	No.	C Code	No.	C Code		
	10	4	C2	3	C1	4	C4		
	15	4	C2	3	C1	4	C4		
3.3	22	3	C2	2	C7	3	C4		
	33	2	C2	2	C6	2	C4		
	10	4	C2	4	C6	4	C4		
	15	3	C2	2	C7	3	C4		
5	22	3	C2	2	C7	3	C4		
	33	2	C2	2	C3	2	C4		
	47	2	C2	1	C7	2	C4		
	10	4	C5	3	C6	5	C9		
	15	3	C5	2	C7	4	C8		
	22	2	C5	2	C6	3	C8		
12	33	2	C5	1	C7	2	C8		
	47	2	C4	1	C6	2	C8		
	68	1	C5	1	C5	2	C7		
	100	1	C4	1	C5	1	C8		

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			Through Hole									
Output Voltage (V)	Inductance (µH)		S-CON SA eries	Sanyo M	V-GX Series	Nichicor	PL Series	Panasonic HFQ Series				
		No.	C Code	No.	C Code	No.	C Code	No.	C Code			
	10	1	C3	1	C10	1	C6	2	C6			
2.2	15	1	C3	1	C10	1	C6	2	C5			
3.3	22	1	C5	1	C10	1	C5	1	C7			
	33	1	C2	1	C10	1	C13	1	C5			
	10	2	C4	1	C10	1	C6	2	C5			
	15	1	C5	1	C10	1	C5	1	C6			
5	22	1	C5	1	C5	1	C5	1	C5			
	33	1	C4	1	C5	1	C13	1	C5			
	47	1	C4	1	C4	1	C13	2	C3			
	10	2	C7	1	C5	1	C18	2	C5			
	15	1	C8	1	C5	1	C17	1	C5			
	22	1	C7	1	C5	1	C13	1	C5			
12	33	1	C7	1	C3	1	C11	1	C4			
Ī	47	1	C7	1	C3	1	C10	1	C3			
	68	1	C7	1	C2	1	C10	1	C3			
ı	100	1	C7	1	C2	1	C9	1	C1			

Table 7. Table 4. Input Capacitors for Fixed Output Voltage Application(Assumes worst case maximum input voltage and load current for a given inductance value)

				Surfac	e Mount			
Output Voltage (V)	Inductance (µH)	AVX T	PS Series	Sprague	594D Series	Kemet T495 Series		
(•)		No.	C Code	No.	C Code	No.	C Code	
	10	2	C5	1	C7	2	C8	
2.2	15	3	C9	1	C10	3	C10	
3.3	22	*	*	2	C13	3	C12	
	33	*	*	2	C13	2	C12	
	10	2	C5	1	C7	2	C8	
	15	2	C5	1	C7	2	C8	
5	22	3	C10	2	C12	3	C11	
	33	*	*	2	C13	3	C12	
	47	*	*	1	C13	2	C12	
	10	2	C7	2	C10	2	C7	
	15	2	C7	2	C10	2	C7	
	22	3	C10	2	C12	3	C10	
12	33	3	C10	2	C12	3	C10	
	47	*	*	2	C13	3	C12	
	68	*	*	2	C13	2	C12	
	100	*	*	1	C13	2	C12	

Product Folder Links: LM2676EP

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		Through Hole									
Output Voltage (V)	Inductance (µH)	Sanyo OS-CON SA Series		Sanyo M	/-GX Series	Nichicor	PL Series	Panasonio	Panasonic HFQ Series		
		No.	C Code	No.	C Code	No.	C Code	No.	C Code		
	10	1	C7	2	C4	1	C5	1	C6		
2.2	15	1	C10	1	C10	1	C18	1	C6		
3.3	22	*	*	1	C14	1	C24	1	C13		
	33	*	*	1	C12	1	C20	1	C12		
	10	1	C7	2	C4	1	C14	1	C6		
	15	1	C7	2	C4	1	C14	1	C6		
5	22	*	*	1	C10	1	C18	1	C13		
	33	*	*	1	C14	1	C23	1	C13		
	47	*	*	1	C12	1	C20	1	C12		
	10	1	C9	1	C10	1	C18	1	C6		
	15	1	C10	1	C10	1	C18	1	C6		
	22	1	C10	1	C10	1	C18	1	C6		
12	33	*	*	1	C10	1	C18	1	C6		
	47	*	*	1	C13	1	C23	1	C13		
	68	*	*	1	C12	1	C21	1	C12		
	100	*	*	1	C11	1	C22	1	C11		

Table 8. Table 5. Schottky Diode Selection Table

Reverse Voltage	Surf	ace Mount	Thre	ough Hole
(V)	3A	5A or More	3A	5A or More
20V	SK32		1N5820	
			SR302	
30V	SK33	MBRD835L	1N5821	
	30WQ03F		31DQ03	
40V	SK34	MBRB1545CT	1N5822	
	30BQ040	6TQ045S	MBR340	MBR745
	30WQ04F		31DQ04	80SQ045
	MBRS340		SR403	6TQ045
	MBRD340			
50V or More	SK35		MBR350	
	30WQ05F		31DQ05	
			SR305	

Table 9. Diode Manufacturer Contact Numbers

International Rectifier	Phone	(310) 322-3331	
	FAX	(310) 322-3332	
Motorola	Phone	(800) 521-6274	
	FAX	(602) 244-6609	
General Semiconductor	Phone	(516) 847-3000	
	FAX	(516) 847-3236	
Diodes, Inc.	Phone	(805) 446-4800	
	FAX	(805) 446-4850	



STRUMENTS



				Surfac	e Mount			
Output Voltage (V)	Inductance (µH)	AVX TPS Series		Sprague :	594D Series	Kemet T495 Series		
	" /	No.	C Code	No.	C Code	No.	C Code	
	33*	7	C1	6	C2	7	C3	
1.21 to 2.50	47*	5	C1	4	C2	5	C3	
	33*	4	C1	3	C2	4	C3	
2.5 to 3.75	47*	3	C1	2	C2	3	C3	
	22	4	C1	3	C2	4	C3	
3.75 to 5	33	3	C1	2	C2	3	C3	
	47	2	C1	2	C2	2	C3	
	22	3	C2	3	C3	3	C4	
5 t - 0.05	33	2	C2	2	C3	2	C4	
5 to 6.25	47	2	C2	2	C3	2	C4	
	68	1	C2	1	C3	1	C4	
	22	3	C2	1	C4	3	C4	
6.25 to 7.5	33	2	C2	1	C3	2	C4	
6.25 to 7.5	47	1	C3	1	C4	1	C6	
	68	1	C2	1	C3	1	C4	
	33	2	C5	1	C6	2	C8	
7.5 to 10	47	1	C5	1	C6	2	C8	
	68	1	C5	1	C6	1	C8	
	100	1	C4	1	C5	1	C8	
	33	1	C5	1	C6	2	C8	
10 to 12.5	47	1	C5	1	C6	2	C8	
10 10 12.3	68	1	C5	1	C6	1	C8	
	100	1	C5	1	C6	1	C8	
	33	1	C6	1	C8	1	C8	
12.5 to 15	47	1	C6	1	C8	1	C8	
12.0 to 10	68	1	C6	1	C8	1	C8	
	100	1	C6	1	C8	1	C8	
	33	1	C8	1	C10	2	C10	
15 to 20	47	1	C8	1	C9	2	C10	
10 10 20	68	1	C8	1	C9	2	C10	
	100	1	C8	1	C9	1	C10	
	33	2	C9	2	C11	2	C11	
20 to 30	47	1	C10	1	C12	1	C11	
20 10 00	68	1	C9	1	C12	1	C11	
	100	1	C9	1	C12	1	C11	
	10			4	C13	8	C12	
	15			3	C13	5	C12	
30 to 37	22	No Value	es Available	2	C13	4	C12	
00 10 01	33			1	C13	3	C12	
	47			1	C13	2	C12	
	68			1	C13	2	C12	

Product Folder Links: LM2676EP

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Table 11. Output Capacitors for Adjustable Output Voltage Applications (continued)

		Through Hole								
Output Voltage (V)	Inductance (µH)		S-CON SA ries	Sanyo M\	/-GX Series	Nichicon	PL Series	Panasonic	HFQ Series	
		No.	C Code	No.	C Code	No.	C Code	No.	C Code	
1.21 to 2.50	33*	2	C3	5	C1	5	C3	3	С	
1.21 to 2.50	47*	2	C2	4	C1	3	С3	2	C5	
2.5 to 3.75	33*	1	C3	3	C1	3	C1	2	C5	
2.5 to 3.75	47*	1	C2	2	C1	2	C3	1	C5	
	22	1	C3	3	C1	3	C1	2	C5	
3.75 to 5	33	1	C2	2	C1	2	C1	1	C5	
	47	1	C2	2	C1	1	С3	1	C5	
	22	1	C5	2	C6	2	С3	2	C5	
E 4- C 0E	33	1	C4	1	C6	2	C1	1	C5	
5 to 6.25	47	1	C4	1	C6	1	С3	1	C5	
	68	1	C4	1	C6	1	C1	1	C5	
	22	1	C5	1	C6	2	C1	1	C5	
0.05 (- 7.5	33	1	C4	1	C6	1	С3	1	C5	
6.25 to 7.5	47	1	C4	1	C6	1	C1	1	C5	
	68	1	C4	1	C2	1	C1	1	C5	
	33	1	C7	1	C6	1	C14	1	C5	
· · · ·	47	1	C7	1	C6	1	C14	1	C5	
7.5 to 10	68	1	C7	1	C2	1	C14	1	C2	
	100	1	C7	1	C2	1	C14	1	C2	
	33	1	C7	1	C6	1	C14	1	C5	
40.4.40.5	47	1	C7	1	C2	1	C14	1	C5	
10 to 12.5	68	1	C7	1	C2	1	C9	1	C2	
	100	1	C7	1	C2	1	C9	1	C2	
	33	1	C9	1	C10	1	C15	1	C2	
	47	1	C9	1	C10	1	C15	1	C2	
12.5 to 15	68	1	C9	1	C10	1	C15	1	C2	
	100	1	C9	1	C10	1	C15	1	C2	
	33	1	C10	1	C7	1	C15	1	C2	
	47	1	C10	1	C7	1	C15	1	C2	
15 to 20	68	1	C10	1	C7	1	C15	1	C2	
	100	1	C10	1	C7	1	C15	1	C2	
	33			1	C7	1	C16	1	C2	
	47	No V	'alues	1	C7	1	C16	1	C2	
20 to 30	68	Ava	ilable	1	C7	1	C16	1	C2	
	100			1	C7	1	C16	1	C2	
	10			1	C12	1	C20	1	C10	
	15			1	C11	1	C20	1	C11	
	22	No V	/alues	1	C11	1	C20	1	C10	
30 to 37	33		ilable	1	C11	1	C20	1	C10	
	47			1	C11	1	C20	1	C10	
	68			1	C11	1	C20	1	C10	

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