

LM4904 Boomer® Audio Power Amplifier Series 1 Watt Audio Power Amplifier

Check for Samples: LM4904

FEATURES

- Available in space-saving micro SMD package
- Ultra low current shutdown mode
- BTL output can drive capacitive loads
- Improved pop & click circuitry eliminates noise during turn-on and turn-off transitions
- 2.0 5.5V operation
- No output coupling capacitors, snubber networks or bootstrap capacitors required

- Unity-gain stable •
- External gain configuration capability

APPLICATIONS

- **Mobile Phones**
- **PDAs**
- Portable electronic devices

DESCRIPTION

The LM4904 is an audio power amplifier primarily designed for demanding applications in mobile phones and other portable communication device applications. It is capable of delivering 1 watt of continuous average power to an 8 Ω BTL load with less than 1% distortion (THD+N) from a 5V_{DC} power supply.

Boomer audio power amplifiers were designed specifically to provide high quality output power with a minimal amount of external components. The LM4904 does not require output coupling capacitors or bootstrap capacitors, and therefore is ideally suited for mobile phone and other low voltage applications where minimal power consumption is a primary requirement.

The LM4904 features a low-power consumption shutdown mode, which is achieved by driving the shutdown pin with logic high. Additionally, the LM4904 features an internal thermal shutdown protection mechanism.

The LM4904 contains advanced pop & click circuitry which eliminates noise which would otherwise occur during turn-on and turn-off transitions.

The LM4904 is unity-gain stable and can be configured by external gain-setting resistors.

Table 1. Key Specifications

	VALUE	UNIT
■ Improved PSRR at 217Hz & 1KHz	62	dB
Power Output at 5.0V, 1% THD, 8Ω	1.07	W (typ)
Power Output at 3.0V, 1% THD, 4Ω	525	mW (typ)
Power Output at 3.0V, 1% THD, 8Ω	390	mW (typ)
Shutdown Current	0.1µA (typ)	



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Typical Application



Figure 1. Typical Audio Amplifier Application Circuit

Connection Diagram







Figure 3. 8 Bump micro SMD Marking (Top View) X - Date Code T - Dice Traceability G - Boomer Family A6 - LM4904ITL



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings ⁽¹⁾

0	
Supply Voltage (2)	6.0V
Storage Temperature	−65°C to +150°C
Input Voltage	-0.3V to V _{DD} +0.3V
Power Dissipation ⁽³⁾ ⁽⁴⁾	Internally Limited
ESD Susceptibility ⁽⁵⁾	2000V
ESD Susceptibility ⁽⁶⁾	200V
Junction Temperature	150°C
Thermal Resistance	
θ _{JA} (micro SMD) ⁽⁷⁾	210°C/W
Soldering Information	
See AN-1112 "microSMD Wafers Level Chip Scale Package."	

- (1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. Electrical Characteristics state DC and AC electrical specifications under particular test conditions which guarantee specific performance limits. This assumes that the device is within the Operating Ratings. Specifications are not guaranteed for parameters where no limit is given, however, the typical value is a good indication of device performance.
- (2) If the product is in Shutdown mode and V_{DD} exceeds 6V (to a max of 8V V_{DD}), then most of the excess current will flow through the ESD protection circuits. If the source impedance limits the current to a max of 10mA, then the device will be protected. If the device is enabled when V_{DD} is greater than 5.5V and less than 6.5V, no damage will occur, although operation life will be reduced. Operation above 6.5V with no current limit will result in permanent damage.
- (3) The maximum power dissipation must be derated at elevated temperatures and is dictated by T_{JMAX}, θ_{JA}, and the ambient temperature T_A. The maximum allowable power dissipation is P_{DMAX} = (T_{JMAX}-T_A)/θ_{JA} or the number given in Absolute Maximum Ratings, whichever is lower. For the LM4904, see power derating curves for additional information.
- (4) Maximum power dissipation in the device (P_{DMAX}) occurs at an output power level significantly below full output power. P_{DMAX} can be calculated using Equation 1 shown in the **Application Information** section. It may also be obtained from the power dissipation graphs.
 (5) Human body model, 100 pF discharged through a 1.5 kΩ resistor.
- (6) Machine Model, 220 pF–240 pF discharged through all pins.
- (7) All bumps have the same thermal resistance and contribute equally when used to lower thermal resistance. The LM4904ITL demo board (views featured in the Application Information section) has two inner layers, one for V_{DD} and one for GND. The planes each measure

600mils x 600mils (15.24mm x 15.24mm) and aid in spreading heat due to power dissipation within the IC.

Operating Ratings

Temperature Range	
$T_{MIN} \le T_A \le T_{MAX}$	−40°C ≤ T _A ≤ 85°C
Supply Voltage	$2.0V \le V_{DD} \le 5.5V$

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Electrical Characteristics V_{DD} = 5V

(1)(2)

The following specifications apply for the circuit shown in Figure 1, unless otherwise specified. Limits apply for $T_A = 25^{\circ}C$.

	Parameter	Conditions	LM4904		
Symbol			Typical	Limit	Units
		Contained	(3)	(4) (5)	(Limits)
		$V_{IN} = 0V, I_o = 0A, No Load$	3	7	mA (max)
I _{DD}	Quiescent Power Supply Current	$V_{IN} = 0V, I_o = 0A, 8\Omega$ Load	4	10	mA (max)
I _{SD}	Shutdown Current	$V_{SD} = V_{DD}^{(6)}$	0.1	2.0	μA (max)
V _{SDIH}	Shutdown Voltage Input High		1.5		V (min)
V _{SDIL}	Shutdown Voltage Input Low		1.3		V (max)
V _{OS}	Output Offset Voltage		7	50	mV (max)
R _{OUT}	Resistor Output to GND (Note 10)		0.5	9.7	kΩ (max)
			8.5	7.0	kΩ (min)
Po	Output Power	THD = 1% (max); f = 1 kHz	1.07	0.9	W
T _{WU}	Wake-up time		100		mS (max)
THD+N	Total Harmonic Distortion+Noise	$P_o = 0.5$ Wrms; f = 1kHz	0.2		%
PSRR	Power Supply Rejection Ratio	$V_{ripple} = 200 \text{mV}$ sine p-p Input terminated with 10Ω	60 (f = 217Hz) 64 (f = 1kHz)	55	dB (min)

(1) All voltages are measured with respect to the ground pin, unless otherwise specified.

(2) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. Electrical Characteristics state DC and AC electrical specifications under particular test conditions which guarantee specific performance limits. This assumes that the device is within the Operating Ratings. Specifications are not guaranteed for parameters where no limit is given, however, the typical value is a good indication of device performance.

(3) Typicals are measured at 25°C and represent the parametric norm.

(4) Limits are guaranteed to National's AOQL (Average Outgoing Quality Level).

(5) Datasheet min/max specification limits are guaranteed by design, test, or statistical analysis.

(6) For micro SMD only, shutdown current is measured in a Normal Room Environment. Exposure to direct sunlight will increase I_{SD} by a maximum of 2µA.



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Electrical Characteristics V_{DD} = 3V

(1)(2)

The following specifications apply for the circuit shown in Figure 1, unless otherwise specified. Limits apply for $T_A = 25^{\circ}C$.

	Parameter	Conditions	LM4904		
Symbol			Typical	Limit	Units
		Conditions	(3)	(4) (5)	(Limits)
1	Quiescent Dower Supply Current	$V_{IN} = 0V, I_o = 0A, No Load$	2	7	mA (max)
IDD	Quiescent Power Supply Current	$V_{IN} = 0V, I_o = 0A, 8\Omega$ Load	3	9	mA (max)
I _{SD}	Shutdown Current	$V_{SD} = V_{DD}^{(6)}$	0.1	2.0	μA (max)
V _{SDIH}	Shutdown Voltage Input High		1.1		V (min)
V _{SDIL}	Shutdown Voltage Input Low		0.9		V (max)
V _{OS}	Output Offset Voltage		7	50	mV (max)
R _{OUT}	Resistor Output to GND (Note 10)		0.5	9.7	kΩ (max)
			8.5	7.0	kΩ (min)
6	Output Power (8Ω)	THD = 1% (max); f = 1 kHz	390		mW
Po	(4Ω)	THD = 1% (max); f = 1 kHz	525		
T _{WU}	Wake-up time		75		mS (max)
THD+N	Total Harmonic Distortion+Noise	$P_o = 0.25$ Wrms; f = 1kHz	0.1		%
PSRR	Power Supply Rejection Ratio	$V_{ripple} = 200 \text{mV}$ sine p-p Input terminated with 10Ω	62 (f = 217Hz) 68 (f = 1kHz)	55	dB (min)

(1) All voltages are measured with respect to the ground pin, unless otherwise specified.

(2) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. Electrical Characteristics state DC and AC electrical specifications under particular test conditions which guarantee specific performance limits. This assumes that the device is within the Operating Ratings. Specifications are not guaranteed for parameters where no limit is given, however, the typical value is a good indication of device performance.

(3) Typicals are measured at 25°C and represent the parametric norm.

(4) Limits are guaranteed to National's AOQL (Average Outgoing Quality Level).

(5) Datasheet min/max specification limits are guaranteed by design, test, or statistical analysis.

(6) For micro SMD only, shutdown current is measured in a Normal Room Environment. Exposure to direct sunlight will increase I_{SD} by a maximum of 2μA.

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Electrical Characteristics V_{DD} = 2.6V

(1)(2)

The following specifications apply for the circuit shown in Figure 1, unless otherwise specified. Limits apply for $T_A = 25^{\circ}C$.

	Parameter	Conditions	LM4904			
Symbol			Typical	Limit	Units	
		Conditions	(3)	(4) (5)	(Limits)	
	Ouisseent Bouer Supply Current	$V_{IN} = 0V, I_o = 0A, No Load$	2.0		mA (max)	
I _{DD}	Quiescent Power Supply Current	$V_{IN} = 0V, I_o = 0A, 8\Omega$ Load	3.0		mA (max)	
I _{SD}	Shutdown Current	$V_{SD} = V_{DD}^{(6)}$	0.1		μA (max)	
V _{SDIH}	Shutdown Voltage Input High		1.0		V (min)	
V _{SDIL}	Shutdown Voltage Input Low		0.9		V (max)	
V _{OS}	Output Offset Voltage		5	50	mV (max)	
R _{OUT}	Resistor Output to GND (Note 10)		9.5	9.7	kΩ (max)	
			8.5	7.0	kΩ (min)	
Po	Output Power (8Ω)	THD = 1% (max); f = 1 kHz	275			
	(4Ω)	THD = 1% (max); f = 1 kHz	340		mW	
T _{WU}	Wake-up time		70		mS (max)	
THD+N	Total Harmonic Distortion+Noise	$P_o = 0.15$ Wrms; f = 1kHz	0.1		%	
PSRR	Power Supply Rejection Ratio	$V_{ripple} = 200 \text{mV}$ sine p-p Input terminated with 10Ω	51 (f = 217Hz) 51 (f = 1kHz)		dB (min)	

(1) All voltages are measured with respect to the ground pin, unless otherwise specified.

(2) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. Electrical Characteristics state DC and AC electrical specifications under particular test conditions which guarantee specific performance limits. This assumes that the device is within the Operating Ratings. Specifications are not guaranteed for parameters where no limit is given, however, the typical value is a good indication of device performance.

(3) Typicals are measured at 25°C and represent the parametric norm.

(4) Limits are guaranteed to National's AOQL (Average Outgoing Quality Level).

- (5) Datasheet min/max specification limits are guaranteed by design, test, or statistical analysis.
- (6) For micro SMD only, shutdown current is measured in a Normal Room Environment. Exposure to direct sunlight will increase I_{SD} by a maximum of 2μA.

External Components Description

(see Figure 1)

Comp	onents	Functional Description
1.	R _i	Inverting input resistance which sets the closed-loop gain in conjunction with R_f . This resistor also forms a high pass filter with C_i at $f_C= 1/(2\pi R_i C_i)$.
2.	C _i	Input coupling capacitor which blocks the DC voltage at the amplifiers input terminals. Also creates a highpass filter with R_i at $f_c = 1/(2\pi R_i C_i)$. Refer to the section, Proper Selection of External Components , for an explanation of how to determine the value of C_i .
3.	R _f	Feedback resistance which sets the closed-loop gain in conjunction with R _i .
4.	C _S	Supply bypass capacitor which provides power supply filtering. Refer to the Power Supply Bypassing section for information concerning proper placement and selection of the supply bypass capacitor.
5.	C _B	Bypass pin capacitor which provides half-supply filtering. Refer to the section, Proper Selection of External Components , for information concerning proper placement and selection of C _B .























Figure 6. Input terminated with 10Ω



Power Supply Rejection Ratio (PSRR)



















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Application Information

BRIDGE CONFIGURATION EXPLANATION

As shown in Figure 1, the LM4904 has two internal operational amplifiers. The first amplifier's gain is externally configurable, while the second amplifier is internally fixed in a unity-gain, inverting configuration. The closed-loop gain of the first amplifier is set by selecting the ratio of R_f to R_i while the second amplifier's gain is fixed by the two internal 20k Ω resistors. Figure 1 shows that the output of amplifier one serves as the input to amplifier two which results in both amplifiers producing signals identical in magnitude, but out of phase by 180°. Consequently, the differential gain for the IC is

 $A_{VD} = 2 * (R_f/R_i)$

(1)

By driving the load differentially through outputs Vo1 and Vo2, an amplifier configuration commonly referred to as "bridged mode" is established. Bridged mode operation is different from the classical single-ended amplifier configuration where one side of the load is connected to ground.

A bridge amplifier design has a few distinct advantages over the single-ended configuration, as it provides differential drive to the load, thus doubling output swing for a specified supply voltage. Four times the output power is possible as compared to a single-ended amplifier under the same conditions. This increase in attainable output power assumes that the amplifier is not current limited or clipped. In order to choose an amplifier's closed-loop gain without causing excessive clipping, please refer to the **Audio Power Amplifier Design** section.

A bridge configuration, such as the one used in LM4904, also creates a second advantage over single-ended amplifiers. Since the differential outputs, Vo1 and Vo2, are biased at half-supply, no net DC voltage exists across the load. This eliminates the need for an output coupling capacitor which is required in a single supply, single-ended amplifier configuration. Without an output coupling capacitor, the half-supply bias across the load would result in both increased internal IC power dissipation and also possible loudspeaker damage.

POWER DISSIPATION

Power dissipation is a major concern when designing a successful amplifier, whether the amplifier is bridged or single-ended. A direct consequence of the increased power delivered to the load by a bridge amplifier is an increase in internal power dissipation. Since the LM4904 has two operational amplifiers in one package, the maximum internal power dissipation is 4 times that of a single-ended amplifier. The maximum power dissipation for a given application can be derived from the power dissipation graphs or from Equation 1.

$$P_{DMAX} = 4^{*}(V_{DD})^{2}/(2\pi^{2}R_{L})$$

(2)

It is critical that the maximum junction temperature T_{JMAX} of 150°C is not exceeded. T_{JMAX} can be determined from the power derating curves by using P_{DMAX} and the PC board foil area. By adding copper foil, the thermal resistance of the application can be reduced from the free air value of θ_{JA} , resulting in higher P_{DMAX} values without thermal shutdown protection circuitry being activated. Additional copper foil can be added to any of the leads connected to the LM4904. It is especially effective when connected to V_{DD}, GND, and the output pins.



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Refer to the application information on the LM4904 reference design board for an example of good heat sinking. If T_{JMAX} still exceeds 150°C, then additional changes must be made. These changes can include reduced supply voltage, higher load impedance, or reduced ambient temperature. Internal power dissipation is a function of output power. Refer to the **Typical Performance Characteristics** curves for power dissipation information for different output powers and output loading.

POWER SUPPLY BYPASSING

As with any amplifier, proper supply bypassing is critical for low noise performance and high power supply rejection. The capacitor location on both the bypass and power supply pins should be as close to the device as possible. Typical applications employ a 5V regulator with 10 μ F tantalum or electrolytic capacitor and a ceramic bypass capacitor which aid in supply stability. This does not eliminate the need for bypassing the supply nodes of the LM4904. The selection of a bypass capacitor, especially C_B, is dependent upon PSRR requirements, click and pop performance (as explained in the section, **Proper Selection of External Components**), system cost, and size constraints.

SHUTDOWN FUNCTION

In order to reduce power consumption while not in use, the LM4904 contains shutdown circuitry that is used to turn off the amplifier's bias circuitry. This shutdown feature turns the amplifier off when logic high is placed on the shutdown pin. By switching the shutdown pin to V_{DD} , the LM4904 supply current draw will be minimized in idle mode. Idle current is measured with the shutdown pin connected to V_{DD} . The trigger point for shutdown is shown as a typical value in the Shutdown Hysteresis Voltage graphs in the **Typical Performance Characteristics** section. It is best to switch between ground and supply for maximum performance. While the device may be disabled with shutdown voltages in between ground and supply, the idle current may be greater than the typical value of 0.1μ A. In either case, the shutdown pin should be tied to a definite voltage to avoid unwanted state changes.

In many applications, a microcontroller or microprocessor output is used to control the shutdown circuitry, which provides a quick, smooth transition to shutdown. Another solution is to use a single-throw switch in conjunction with an external pull-up resistor. This scheme guarantees that the shutdown pin will not float, thus preventing unwanted state changes.

PROPER SELECTION OF EXTERNAL COMPONENTS

Proper selection of external components in applications using integrated power amplifiers is critical to optimize device and system performance. While the LM4904 is tolerant of external component combinations, consideration to component values must be used to maximize overall system quality.

The LM4904 is unity-gain stable which gives the designer maximum system flexibility. The LM4904 should be used in low gain configurations to minimize THD+N values, and maximize the signal to noise ratio. Low gain configurations require large input signals to obtain a given output power. Input signals equal to or greater than 1 Vrms are available from sources such as audio codecs. Please refer to the section, **Audio Power Amplifier Design**, for a more complete explanation of proper gain selection.

Besides gain, one of the major considerations is the closed-loop bandwidth of the amplifier. To a large extent, the bandwidth is dictated by the choice of external components shown in Figure 1. The input coupling capacitor, C_i , forms a first order high pass filter which limits low frequency response. This value should be chosen based on needed frequency response for a few distinct reasons.

Selection Of Input Capacitor Size

Large input capacitors are both expensive and space hungry for portable designs. Clearly, a certain sized capacitor is needed to couple in low frequencies without severe attenuation. But in many cases the speakers used in portable systems, whether internal or external, have little ability to reproduce signals below 100 Hz to 150 Hz. Thus, using a large input capacitor may not increase actual system performance.

In addition to system cost and size, click and pop performance is effected by the size of the input coupling capacitor, C_i . A larger input coupling capacitor requires more charge to reach its quiescent DC voltage (nominally 1/2 V_{DD}). This charge comes from the output via the feedback and is apt to create pops upon device enable. Thus, by minimizing the capacitor size based on necessary low frequency response, turn-on pops can be minimized.



Besides minimizing the input capacitor size, careful consideration should be paid to the bypass capacitor value. Bypass capacitor, C_B , is the most critical component to minimize turn-on pops since it determines how fast the LM4904 turns on. The slower the LM4904's outputs ramp to their quiescent DC voltage (nominally 1/2 V_{DD}), the smaller the turn-on pop. Choosing C_B equal to 1.0 μ F along with a small value of C_i (in the range of 0.1 μ F to 0.39 μ F), should produce a virtually clickless and popless shutdown function. While the device will function properly, (no oscillations or motorboating), with C_B equal to 0.1 μ F, the device will be much more susceptible to turn-on clicks and pops. Thus, a value of C_B equal to 1.0 μ F is recommended in all but the most cost sensitive designs.

AUDIO POWER AMPLIFIER DESIGN

A 1W/8Ω Audio Amplifier

Given:	
Power Output	1 Wrms
Load Impedance	8Ω
Input Level	1 Vrms
Input Impedance	20 kΩ
Bandwidth	100 Hz–20 kHz ± 0.25 dB

A designer must first determine the minimum supply rail to obtain the specified output power. By extrapolating from the Output Power vs Supply Voltage graphs in the **Typical Performance Characteristics** section, the supply rail can be easily found.

5V is a standard voltage in most applications, it is chosen for the supply rail. Extra supply voltage creates headroom that allows the LM4904 to reproduce peaks in excess of 1W without producing audible distortion. At this time, the designer must make sure that the power supply choice along with the output impedance does not violate the conditions explained in the **Power Dissipation** section.

Once the power dissipation equations have been addressed, the required differential gain can be determined from Equation 2.

$$A_{VD} \ge \sqrt{(P_0 R_L)} / (V_{IN}) = V_{orms} / V_{inrms}$$
(3)

$$R_f/R_i = A_{VD}/2$$

(4)

From Equation 2, the minimum A_{VD} is 2.83; use A_{VD} = 3.

Since the desired input impedance was 20 k Ω , and with a A_{VD} impedance of 2, a ratio of 1.5:1 of R_f to R_i results in an allocation of R_i = 20 k Ω and R_f = 30 k Ω . The final design step is to address the bandwidth requirements which must be stated as a pair of -3 dB frequency points. Five times away from a -3 dB point is 0.17 dB down from passband response which is better than the required ±0.25 dB specified.

 $f_{L} = 100 \text{ Hz}/5 = 20 \text{ Hz}$

 $f_{H} = 20 \text{ kHz} * 5 = 100 \text{ kHz}$

As stated in the **External Components** section, R_i in conjunction with C_i create a highpass filter.

 $C_i \ge 1/(2\pi^*20 \text{ k}\Omega^*20 \text{ Hz}) = 0.397 \text{ }\mu\text{F}; \text{ use } 0.39 \text{ }\mu\text{F}$



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The high frequency pole is determined by the product of the desired frequency pole, f_H , and the differential gain, A_{VD} . With a A_{VD} = 3 and f_H = 100 kHz, the resulting GBWP = 300kHz which is much smaller than the LM4904 GBWP of 2.5MHz. This figure displays that if a designer has a need to design an amplifier with a higher differential gain, the LM4904 can still be used without running into bandwidth limitations.



Figure 10. HIGHER GAIN AUDIO AMPLIFIER

The LM4904 is unity-gain stable and requires no external components besides gain-setting resistors, an input coupling capacitor, and proper supply bypassing in the typical application. However, if a closed-loop differential gain of greater than 10 is required, a feedback capacitor (C4) may be needed as shown in Figure 2 to bandwidth limit the amplifier. This feedback capacitor creates a low pass filter that eliminates possible high frequency oscillations. Care should be taken when calculating the -3dB frequency in that an incorrect combination of R₃ and C₄ will cause rolloff before 20kHz. A typical combination of feedback resistor and capacitor that will not produce audio band high frequency rolloff is R₃ = 20k Ω and C₄ = 25pf. These components result in a -3dB point of approximately 320 kHz.

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Figure 11. DIFFERENTIAL AMPLIFIER CONFIGURATION FOR LM4904







LM4904 micro SMD BOARD ARTWORK



Figure 13. Composite View

Figure 14. Silk Screen









Figure 16. Inner V_{DD} Layer



Figure 17. Inner GND Layer



Figure 18. Bottom Layer



Table 2. Mono LM4904 Reference Design BoardsBill of Material

Part Description	Quantity	Reference Designator
LM4904 Audio AMP	1	U1
Tantalum Capcitor, 1µF	2	C1, C3
Ceramic Capacitor, 0.39µF	1	C2
Resistor, 20kΩ, 1/10W	2	R2, R3
Resistor, 100kΩ, 1/10W	1	R1

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Table 2. Mono LM4904 Reference Design BoardsBill of Material (continued)

Part Description	Quantity	Reference Designator
Jumper Header Vertical Mount 2X1 0.100" spacing	1	J1

PCB LAYOUT GUIDELINES

This section provides practical guidelines for mixed signal PCB layout that involves various digital/analog power and ground traces. Designers should note that these are only "rule-of-thumb" recommendations and the actual results will depend heavily on the final layout.

GENERAL MIXED SIGNAL LAYOUT RECOMMENDATION

Power and Ground Circuits

For 2 layer mixed signal design, it is important to isolate the digital power and ground trace paths from the analog power and ground trace paths. Star trace routing techniques (bringing individual traces back to a central point rather than daisy chaining traces together in a serial manner) can have a major impact on low level signal performance. Star trace routing refers to using individual traces to feed power and ground to each circuit or even device. This technique will require a greater amount of design time but will not increase the final price of the board. The only extra parts required will be some jumpers.

Single-Point Power / Ground Connections

The analog power traces should be connected to the digital traces through a single point (link). A "Pi-filter" can be helpful in minimizing High Frequency noise coupling between the analog and digital sections. It is further recommended to put digital and analog power traces over the corresponding digital and analog ground traces to minimize noise coupling.

Placement of Digital and Analog Components

All digital components and high-speed digital signal traces should be located as far away as possible from analog components and circuit traces.

Avoiding Typical Design / Layout Problems

Avoid ground loops or running digital and analog traces parallel to each other (side-by-side) on the same PCB layer. When traces must cross over each other do it at 90 degrees. Running digital and analog traces at 90 degrees to each other from the top to the bottom side as much as possible will minimize capacitive noise coupling and cross talk.

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Only those TI components which TI has specifically designated as military grade or "enhanced plastic" are designed and intended for use in military/aerospace applications or environments. Buyer acknowledges and agrees that any military or aerospace use of TI components which have *not* been so designated is solely at the Buyer's risk, and that Buyer is solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI has specifically designated certain components as meeting ISO/TS16949 requirements, mainly for automotive use. In any case of use of non-designated products, TI will not be responsible for any failure to meet ISO/TS16949.

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