

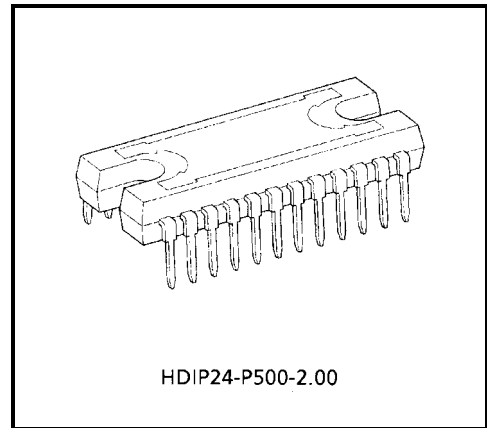
TA8411L

STEPPING MOTOR SYSTEM DRIVER

The TA8411L is Stepping Motor System Driver IC incorporates Dual Bipolar Stepping Motor Drivers, DC Motor Driver and Serial to Parallel Signal Conversion Circuit (12 bit Serial to Parallel Shift Resistor with Latch) which control the 3 Output Drivers states by means of Input Serial Signal trains.

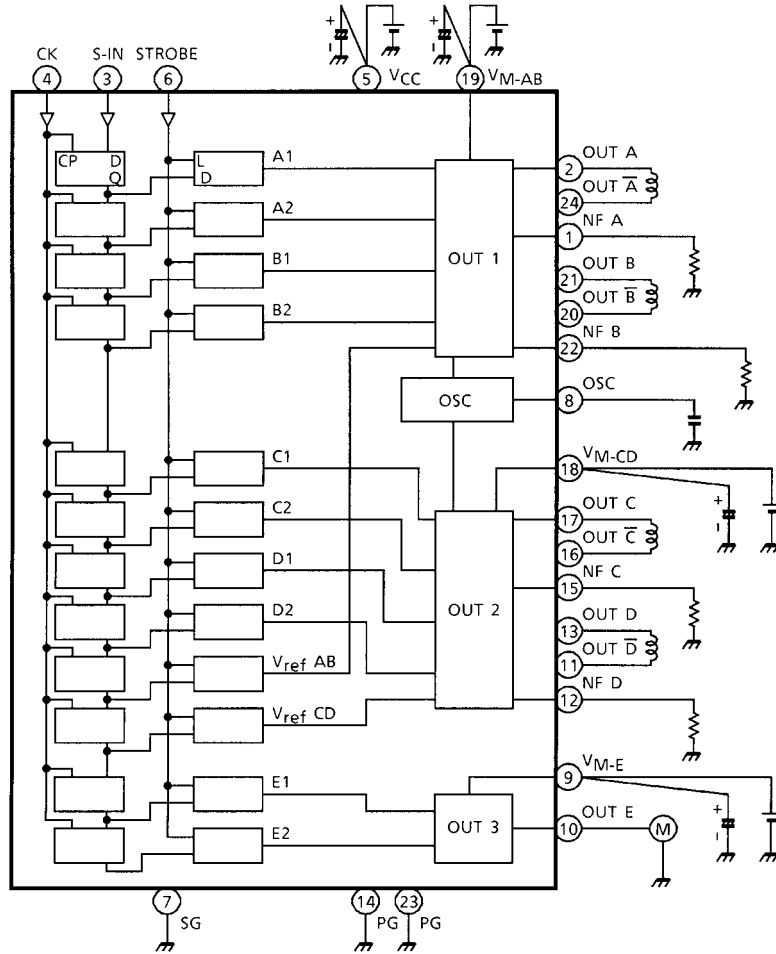
FEATURES

- 2 Bipolar Stepping Motors and 1 Brush DC Motor (or Solenoid) are controlled by input serial signal trains and latch signals.
- Output Current up to 0.8 A (for Stepper) and 0.6 A (for DC Motor).
- PWM Chopper type Stepping Motor Drivers.
- All C-MOS Compatible Inputs.
- Operating Supply Voltage: $V_{M1, 2} = 0\sim 27\text{ V}$
 $V_{CC} = 4.5\sim 5.5\text{ V}$



Weight: 4.30 g (Typ.)

BLOCK DIAGRAM



Note 1: Capacitance connect to each Power Supply Terminal is required to change to optimum value for noise elimination and also required to connect directly to each Power Supply Terminal (V_{CC} , $V_{M1, 2}$) and the corresponding GND Terminal (See Table 1) for stable operations.

Table 1

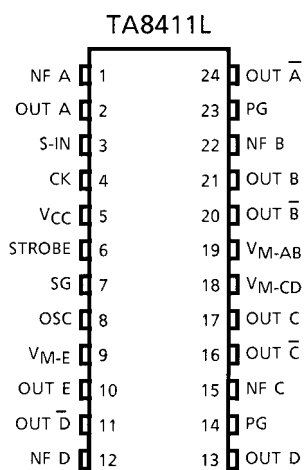
GND	POWER SUPPLY
Pin (7) (SG)	Pin (5) (V_{CC})
Pin (23) (PG)	Pin (19) (V_{M-AB})
Pin (14) (PG)	Pin (18) (V_{M-CD}), Pin (9) (V_{M-E})

Note 2: Heat Fin is connect to GND terminal with Low Impedance.

PIN FUNCTION

PIN No.	SYMBOL	FUNCTIONAL DESCRIPTION
1	NF A	A channel current detection output terminal.
2	OUT A	OUTPUT A
3	S-IN	Serial signal input terminal.
4	CK	Clock signal input terminal.
5	V _{CC}	Supply voltage terminal for control circuit.
6	STROBE	STROBE signal input terminal.
7	SG	Signal GND terminal.
8	OSC	Internal osc frequency setting terminal.
9	V _{M-E}	E channel power supply input terminal.
10	OUT E	E channel output terminal. (pushpull output)
11	OUT \bar{D}	OUTPUT \bar{D}
12	NF D	D channel current detection output terminal.
13	OUT D	OUTPUT D
14	PG	Power GND terminal.
15	NF C	C channel current detection output terminal.
16	OUT \bar{C}	OUTPUT \bar{C}
17	OUT C	OUTPUT C
18	V _{M-CD}	Supply voltage terminal for C channel D channel.
19	V _{M-AB}	Supply voltage terminal for A channel B channel.
20	OUT \bar{B}	OUTPUT \bar{B}
21	OUT B	OUTPUT B
22	NF B	B channel current detection output terminal.
23	PG	Power GND terminal.
24	OUT \bar{A}	OUTPUT \bar{A}

PIN CONNECTION

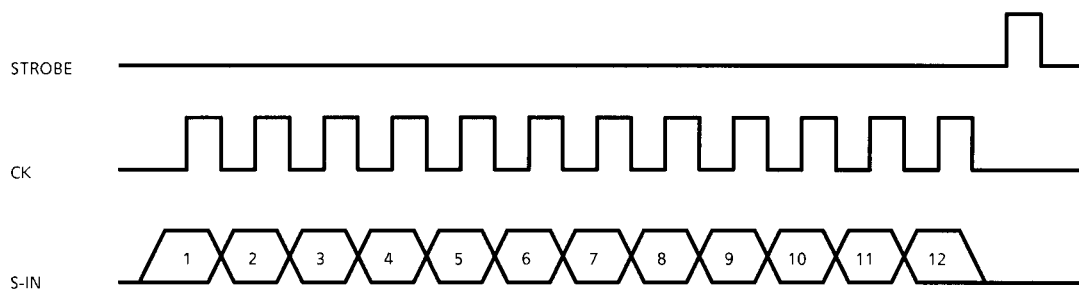


INPUT SERIAL PULSE TRAIN (PIN (3)) AND POWER OUTPUT STATES

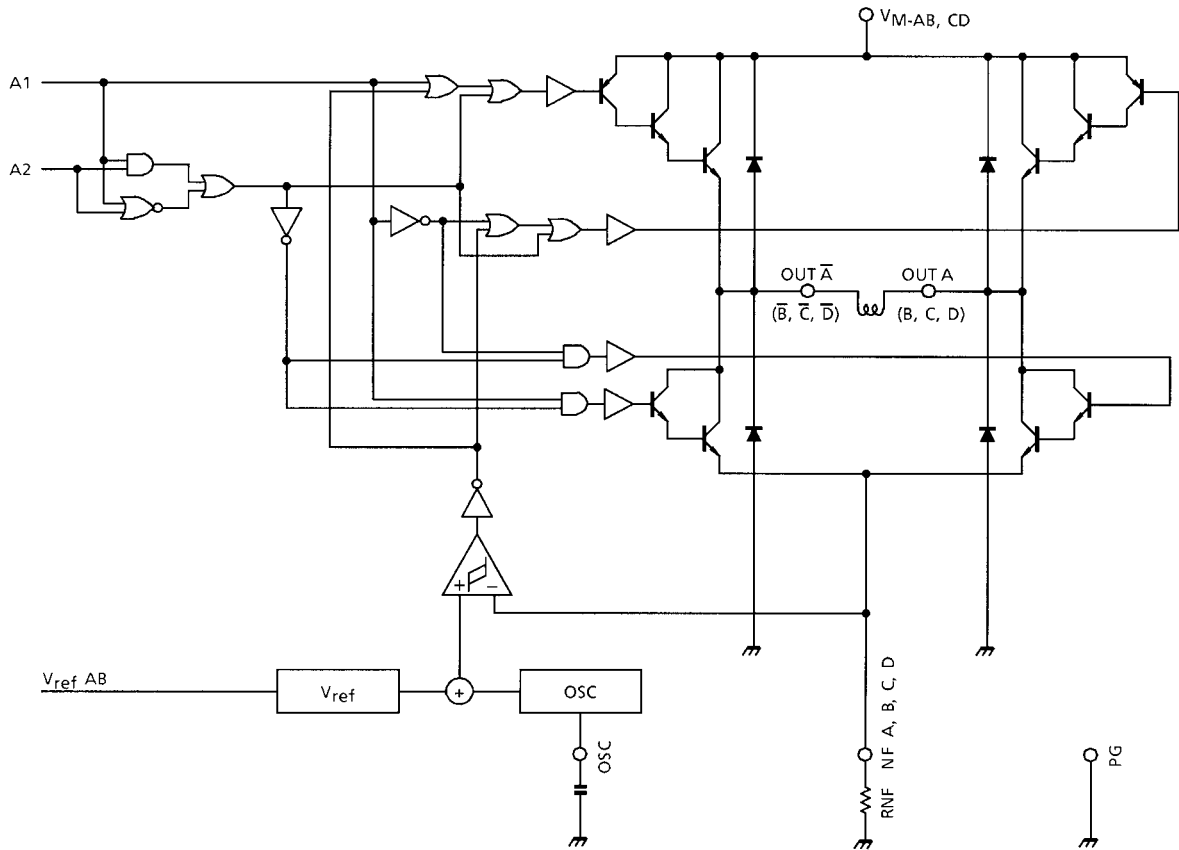
SERIAL INPUT SIGNAL TRAIN		CONTROL		OPERATION							
↑	1	E2	DC Motor Control	INPUT		OUTPUT		MODE			
				E1	E						
				L	L	∞		STOP			
				H	L	H		CW / CCW			
				L	H	L		Brake			
				H	H	∞		STOP			
		3	V _{ref} CD	Stepping Motor 2 Chopping Rate Control (V _{ref} CD)		V _{ref} = 0.7 V Typ. (at "H" Mode) = 0.55 V Typ. (at "L" Mode)					
		4	V _{ref} AB	Stepping Motor 1 Chopping Rate Control (V _{ref} AB)							
		5	D2	Stepping Motor 2 Control (OUT C, D)		INPUT		OUTPUT		MODE	
		6	D1			A1	A2	A	\bar{A}		
		7	C2			L	L	∞	∞		STOP
		8	C1			H	L	H	L		CW / CCW
	9	B2	Stepping Motor 1 Control (OUT A, B)		L	H	L	H	CCW / CW		
	10	B1			H	H	∞	∞		STOP	
	11	A2			B1, B2 → B, \bar{B} C1, C2 → C, \bar{C} D1, D2 → D, \bar{D} are all the same.						
	12	A1									

∞: High impedance

INPUT SERIAL PULSE TRAIN TIMING CHART



OUTPUT STAGE 1, 2 1 / 2 CIRCUIT



FUNCTION (Comp.⁺ > Comp.⁻)

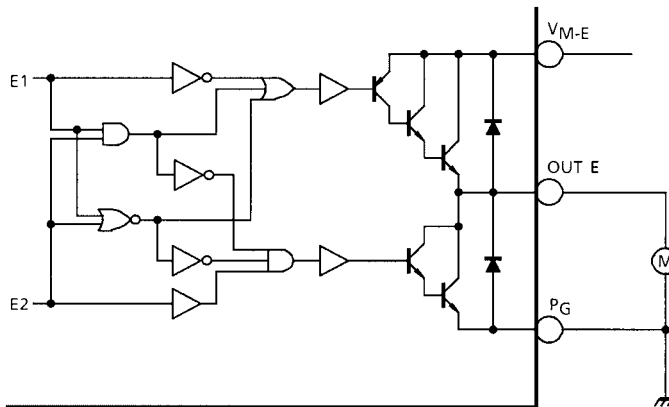
A1	A2	A	Ā	MODE
L	L	∞	∞	STOP
H	L	H	L	CW / CCW
L	H	L	H	CCW / CW
H	H	∞	∞	STOP

∞: High impedance

Note 1: In case of Comp.⁺ < Comp.⁻, Upper side Power Transistor turned off.

Note 2: Free wheeling diode connects between Output A terminal and GND is required for stable operations. And also recommend to connect free wheeling diodes other Output terminals for reliable operations.

OUTPUT STAGE 3

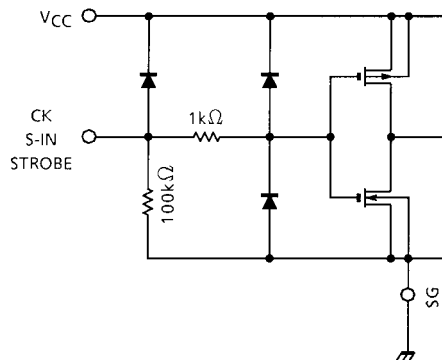


FUNCTION

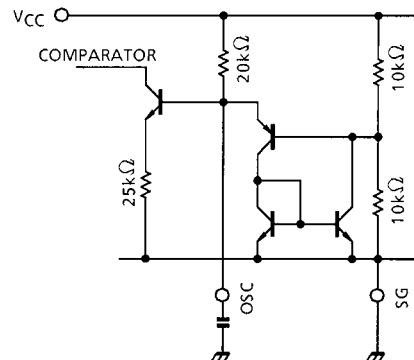
E1	E2	E	MODE
L	L	∞	STOP
H	L	H	CW
L	H	L	BRAKE
H	H	∞	STOP

∞: High impedance

INPUT STAGE (CK, S-IN, STROBE)



OSC STAGE (OSC)



$$f_{OSC} = \frac{1}{21.4C_{OSC}} \text{ (kHz)}$$

C_{OSC} : μF

MAXIMUM RATINGS (Ta = 25°C)

CHARACTERISTIC	SYMBOL	RATING	UNIT
Supply Voltage (Motor)	V _M	30	V
Supply Voltage (Control)	V _{CC}	5.5	V
Input Voltage	V _{IN}	5.5	V
Output Current	I _{O1} , I _{O2}	0.8	A
	I _{O3}	0.6	
Power Dissipation	P _D	16.2 (Note 1)	W
		2.5 (Note 2)	
Operating Temperature	T _{opr}	-40~85	°C
Storage Temperature	T _{stg}	-55~150	°C

Note 1: T_c = 85°C

Note 2: No heat sink

RECOMMENDED OPERATION CONDITION

CHARACTERISTIC		SYMBOL	TEST CONDITION	MIN	TYP.	MAX	UNIT
Supply Voltage (Control)		V_{CC}	—	4.5	5.0	5.5	V
Supply Voltage (Motor)		V_M	—	21.6	24	26.4	V
Input Voltage		V_{IN}	—	0	—	V_{CC}	V
Output Current	$I_{OUT A, B, C, D}$	I_{OUT}	$T_a = 0\sim 70^\circ\text{C}$ $V_{CC} = 5\text{ V}$ $V_M = 24\text{ V}$	—	—	0.7	A
	$I_{OUT E}$			—	—	0.4	
Clock Frequency		f_{CK}		—	—	1.0	MHz
		f_{STROBE}		—	—	1.0	
Clock Pulse Width		t_{wCK}		500	—	—	ns
		$t_{wSTROBE}$		500	—	—	
Data Set Up Time		t_{su}		250	—	—	ns
Data Hold Time		t_H		250	—	—	ns
PWM Oscillation Frequency		f_{PWM}		20	—	100	kHz

ELECTRICAL CHARACTERISTICS

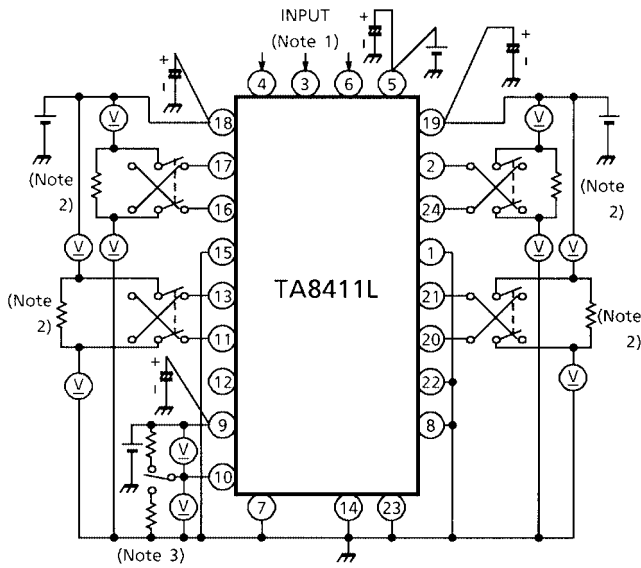
Output stage ($T_a = 25^\circ\text{C}$, $V_{CC} = 5\text{ V}$, $V_M = 24\text{ V}$)

CHARACTERISTIC		SYMBOL	TEST CIR-CUIT	TEST CONDITION	MIN	TYP.	MAX	UNIT	
Operation Power Supply Voltage		$V_{M(opr)}$	—	—	0	—	27	V	
Saturation Voltage	AB DC	$V_{CE(SAT)}$ Upper	1	$I_{OUT} = 0.7\text{ A}$	Output - V_{CC}	—	2.0	2.5	V
				$I_{OUT} = 0.5\text{ A}$		—	1.8	2.3	
	AB CD	$V_{CE(SAT)}$ Lower	1	$I_{OUT} = 0.7\text{ A}$	Output - NF	—	1.5	2.0	
				$I_{OUT} = 0.5\text{ A}$		—	1.3	1.8	
	E	$V_{CE(SAT)}$ Upper	1	$I_{OUT} = 0.5\text{ A}$	Output - V_{CC}	—	1.8	2.3	
				$I_{OUT} = 0.3\text{ A}$		—	1.7	2.2	
	E	$V_{CE(SAT)}$ Lower	1	$I_{OUT} = 0.5\text{ A}$	Output - NF	—	1.5	2.0	
				$I_{OUT} = 0.3\text{ A}$		—	1.2	1.7	
Output Leak Current		I_{OL-H}	2	$V_{CE} = 30\text{ V}$	—	—	50	μA	
		I_{OL-L}			—	—	50		
Clamp Diode Forward Voltage	AB CD	V_{F-U}	3	$I_F = 700\text{ mA}$	Output A~D	—	1.6	2.0	V
		V_{F-L}				—	1.6	2.0	
	E	V_{F-U}	3	$I_F = 500\text{ mA}$	Output E	—	1.5	1.9	
		V_{F-L}				—	1.7	2.1	
Propagation Delay Time (ST-OUT)		t_p	7	—	—	600	—	ns	

Small signal stage ($T_a = 25^\circ\text{C}$, $V_{CC} = 5\text{ V}$, $V_M = 24\text{ V}$)

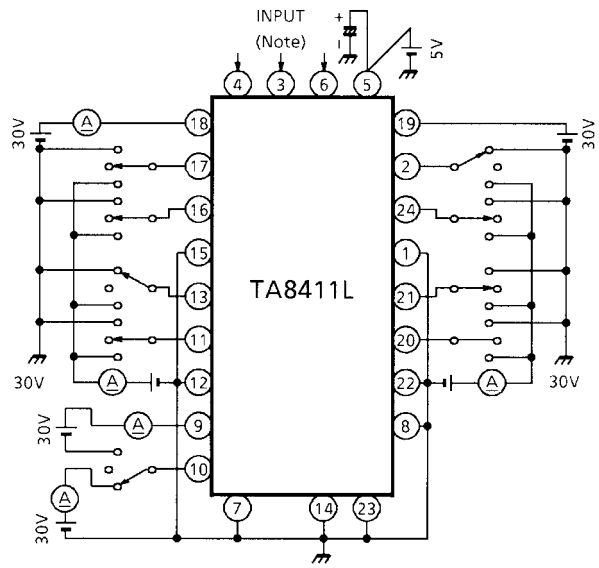
CHARACTERISTIC		SYMBOL	TEST CIR-CUIT	TEST CONDITION	MIN	TYP.	MAX	UNIT	
Operating Supply Voltage		V_{opr}	—	—	4.5	—	5.5	V	
Quiescent Current		I_{CC1}	4	$V_{CC} = 5\text{ V}$ Output Open	Output off mode	—	26.0	40	mA
		I_{CC2}			Output on mode: output stage 1 or 2	—	26.0	40	
		I_{CC3}			Output on mode: output stage 1 and 2	—	24.0	37	
		I_{CC4}			Output on mode: output stage 3	—	25.0	38	
Input Voltage	"H" Level	V_{INH}	—	$V_{CC} = 5.0\text{ V}$	CK, S-IN STROBE	3.5	—	V_{CC}	V
	"L" Level	V_{INL}				-0.4	—	1.5	
Input Current	"H" Level	I_{INH}	5	$V_{CC} = 5.0\text{ V}$	$V_{INH} = 5.5\text{ V}$	—	55	150	μA
					$V_{INH} = 3.5\text{ V}$	—	35	100	
	"L" Level	I_{INL}			$V_{INL} = 1.5\text{ V}$	—	15	50	
V_{ref}	"H" Level	V_{refH}	6	$T_j = -40\sim 125^\circ\text{C}$ $C_{OSC} = 3300\text{ pF}$ $R_{NF} = 3.3\ \Omega$ $L = 19.5\text{ mH}$	$V_{refIN} = \text{"H"}$	0.6	0.7	0.8	V
	"L" Level	V_{refL}			$V_{refIN} = \text{"L"}$	0.45	0.55	0.65	
V_{ref} Level Differential Voltage		ΔV_{ref}	6	$V_{ref(H)} - V_{ref(L)}$	—	0.15	—	V	
Reset Voltage		V_{CCR}	—	—	3.4	3.9	4.4	V	
PWM Oscillation Frequency		f_{PWM}	—	—	10	—	200	kHz	
Clock Frequency		f_{CK}	7	—	—	—	1.5	MHz	
		f_{STROBE}	7	—	—	—	1.5		
Min. Clock Width		t_{CK}	7	—	340	—	—	ns	
		t_{STROBE}	7	—	340	—	—		
Data Set Up Time		t_{SU}	7	—	170	—	—	ns	
Data Hold Up Time		t_H	7	—	170	—	—	ns	

TEST CIRCUIT 1. $V_{CE(SAT)}$ Upper, Lower



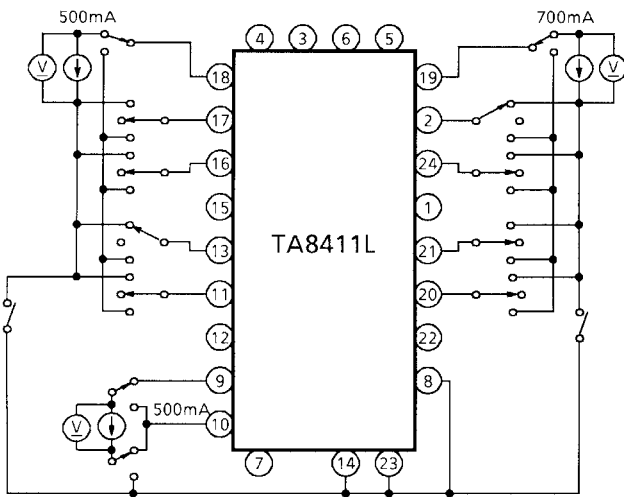
- Note 1: Sets Output Transistor active with Input mode select.
- Note 2: Calibrate Output Current becomes 0.5 A (or 0.7A) with this resistor.
- Note 3: Calibrate Output Current becomes 0.3 A (or 0.5A) with this resistor.

TEST CIRCUIT 2. I_{OL-H}, I_{OL-L}



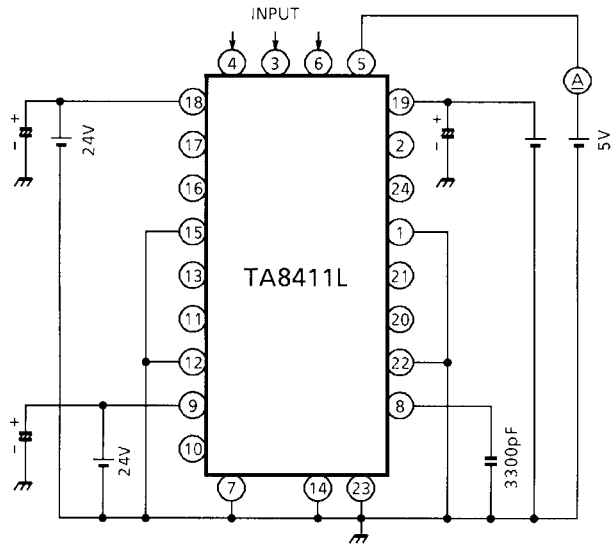
Note: All "L" level S-IN signal, normal CK and Strobe signals are required to measure.

TEST CIRCUIT 3. V_{F-U}, V_{F-L}

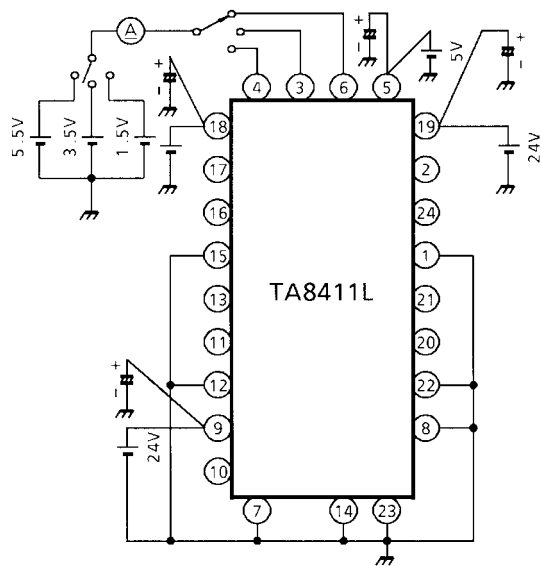


Note: Not to take a GND with any non-connecting Pins.

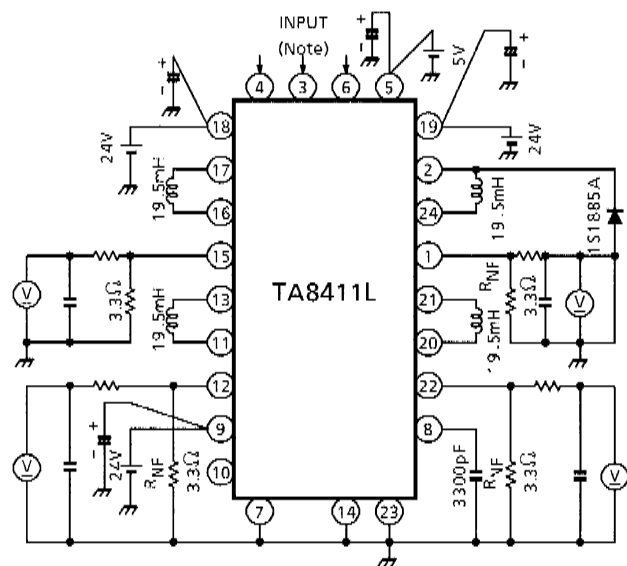
TEST CIRCUIT 4. $I_{CC1, 2, 3, 4}$



TEST CIRCUIT 5. I_{INH}, I_{INL}



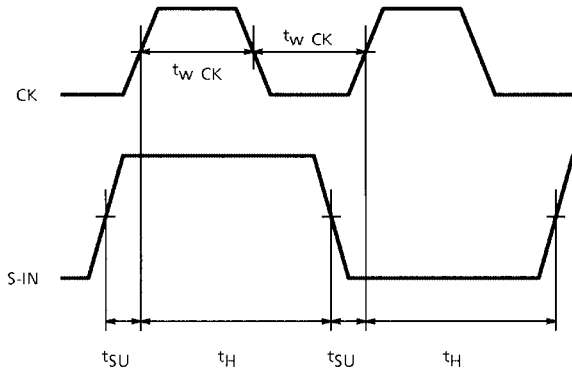
TEST CIRCUIT 6. $V_{ref-H}, V_{ref-L}, \Delta V_{ref}$



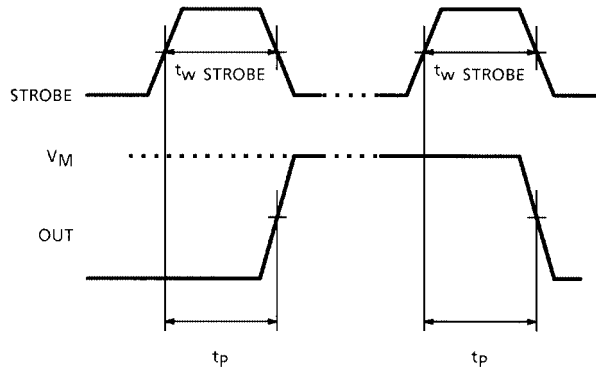
Note: Hold the state (2 Phase excitation mode) and measure.

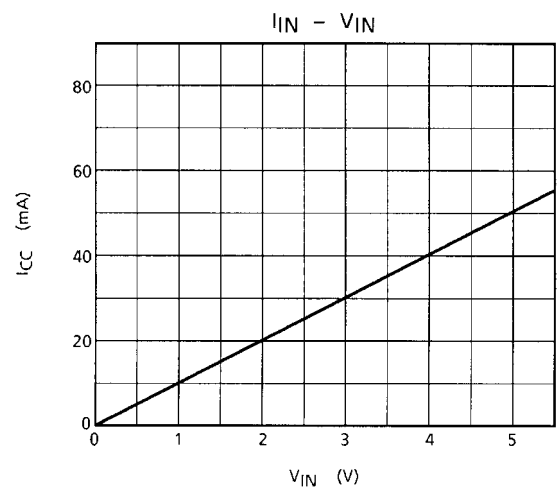
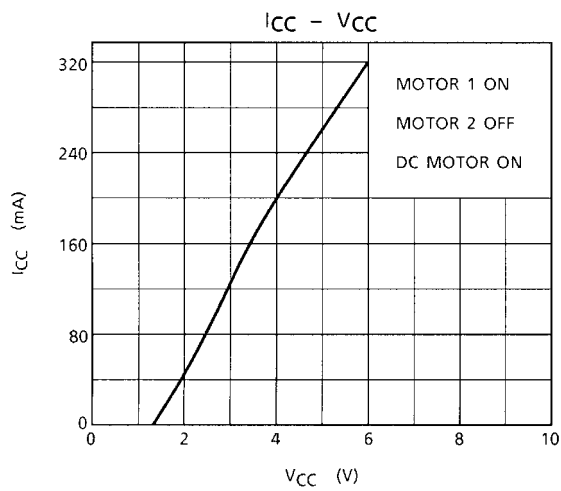
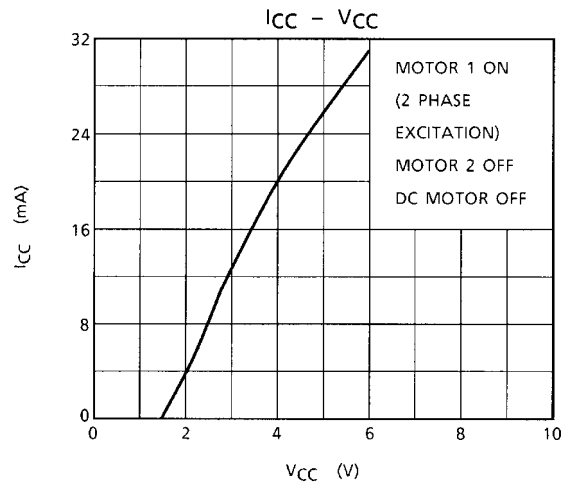
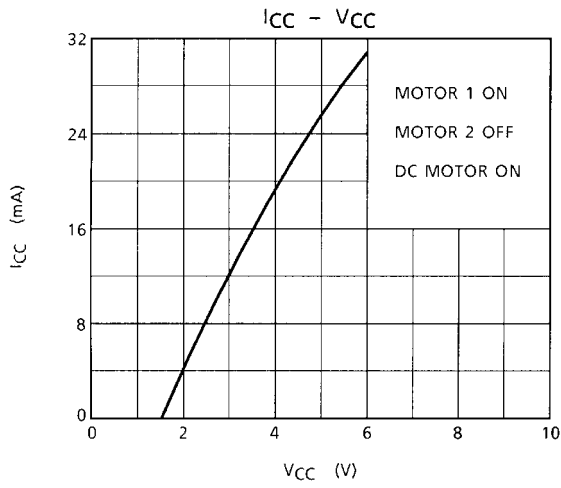
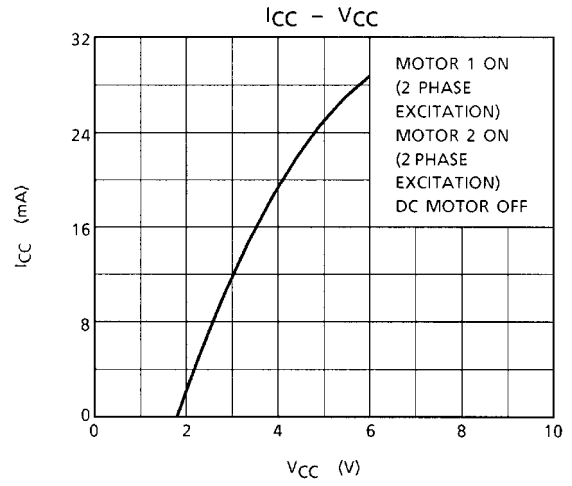
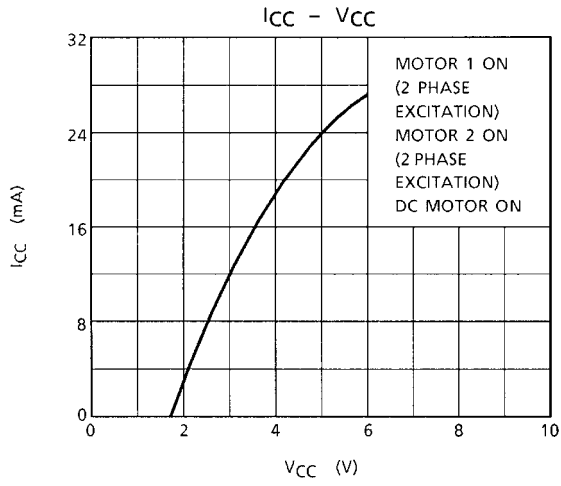
AC ELECTRICAL CHARACTERISTIC MEASUREMENT WAVEFORM

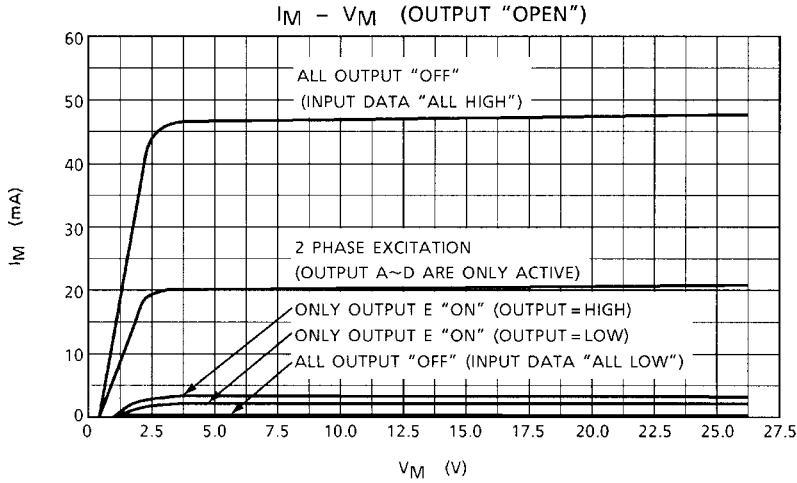
7-1 CK-S-IN



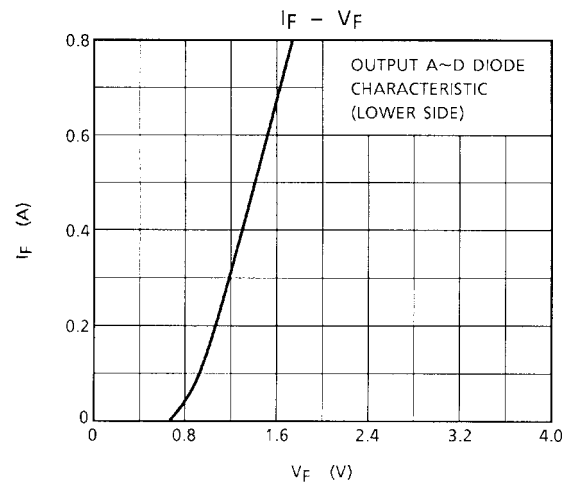
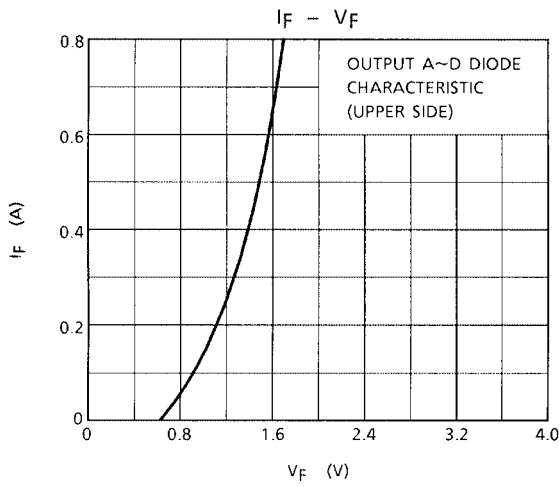
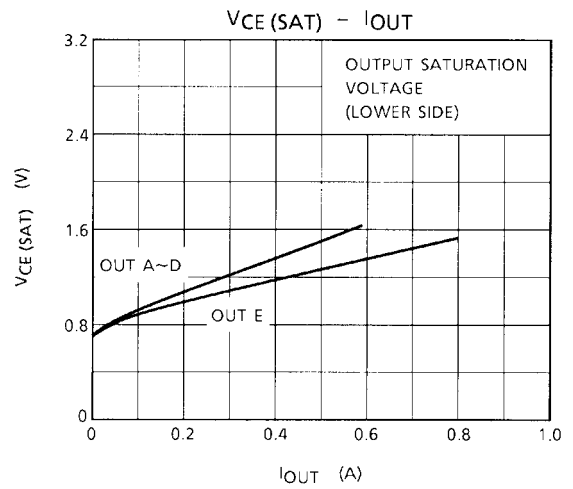
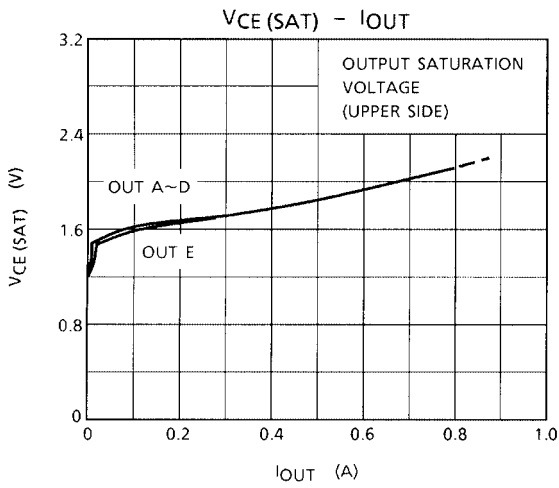
7-2 STROBE-OUT

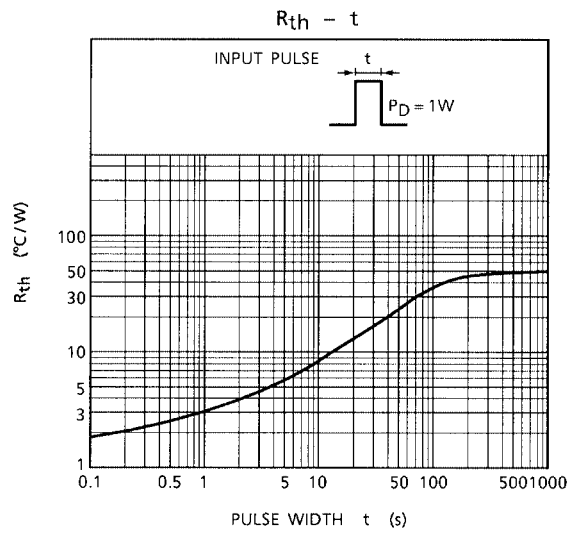
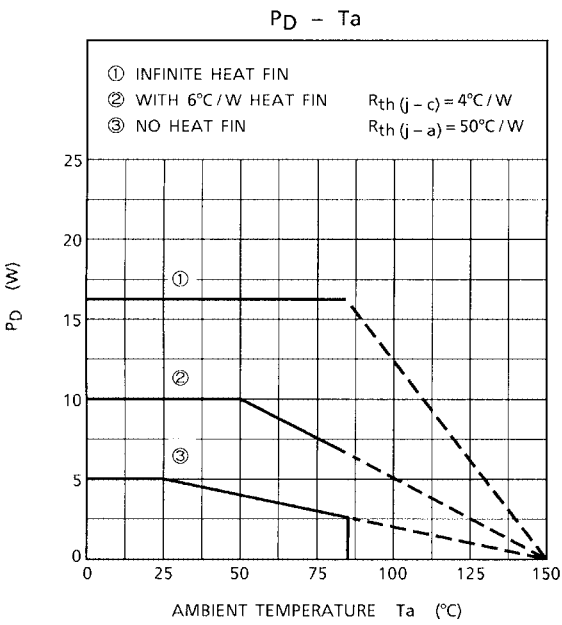
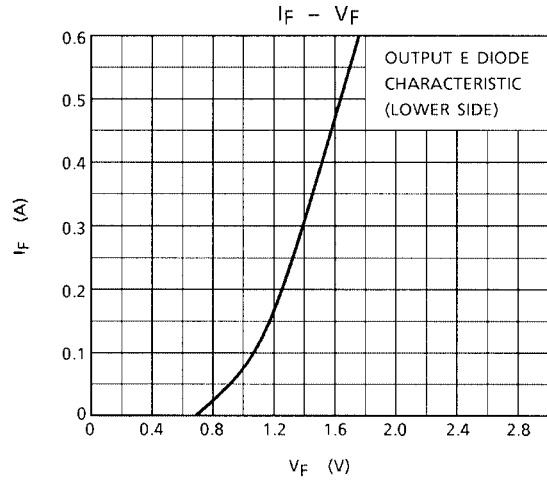
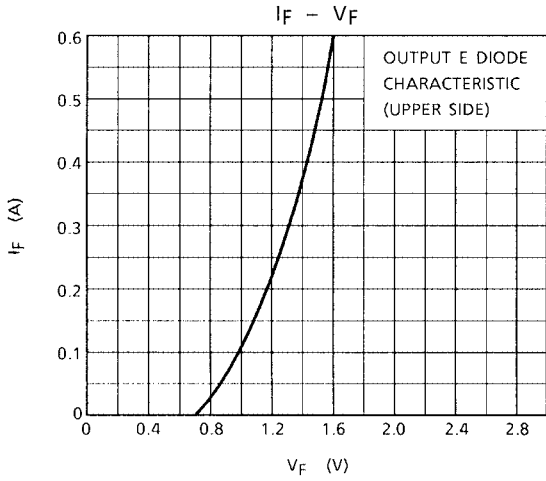




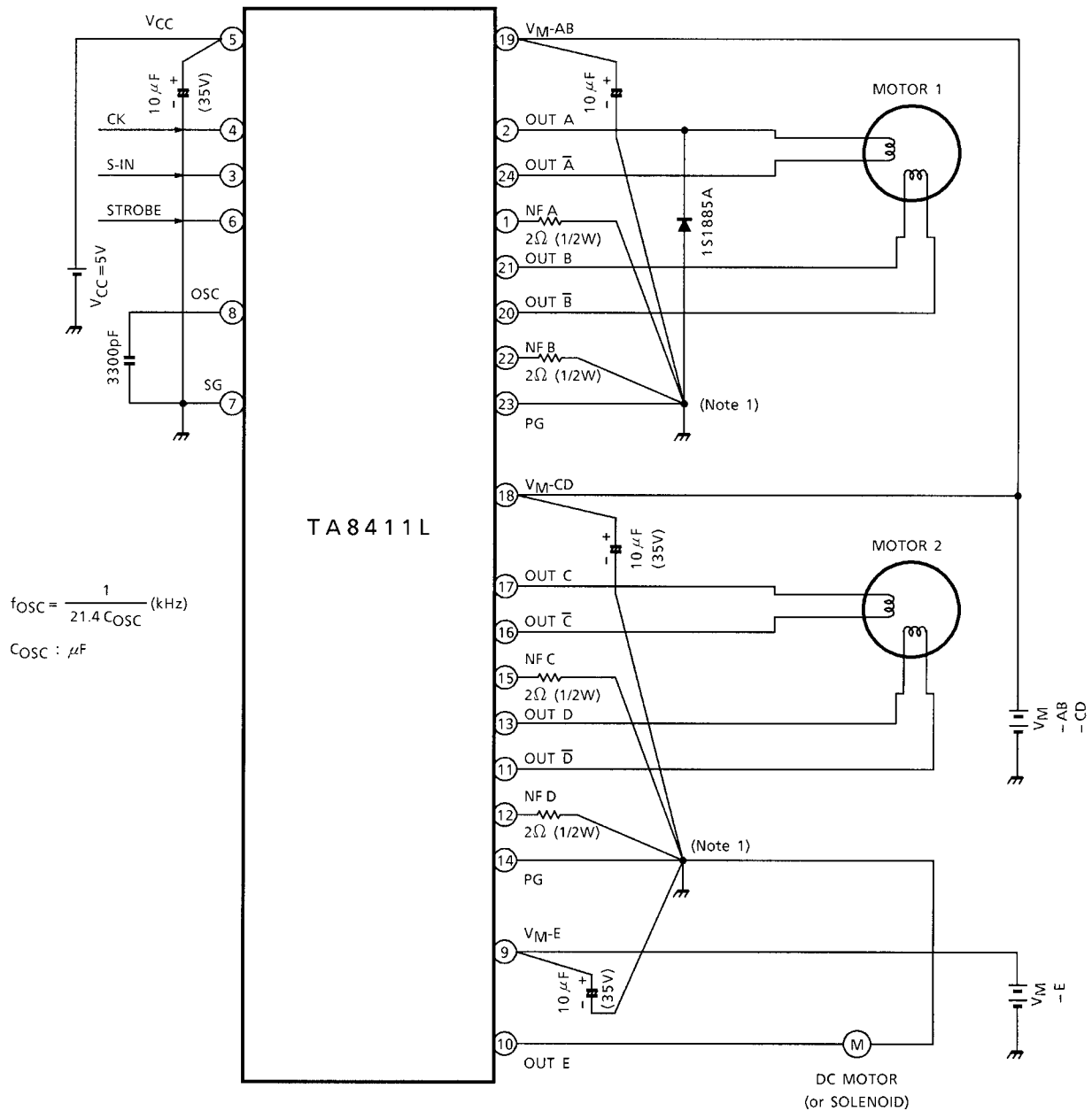


NOTE: $I_M = I_M - AB + I_M - CD + I_M - E$





APPLICATION CIRCUIT



Note 1: Care should be taken not to have a common impedance with Output Current pass of each Motor (NF A, NF B for Motor 1, NF C, NF D for Motor 2 and PG for DC Motor) and any other signal lines.

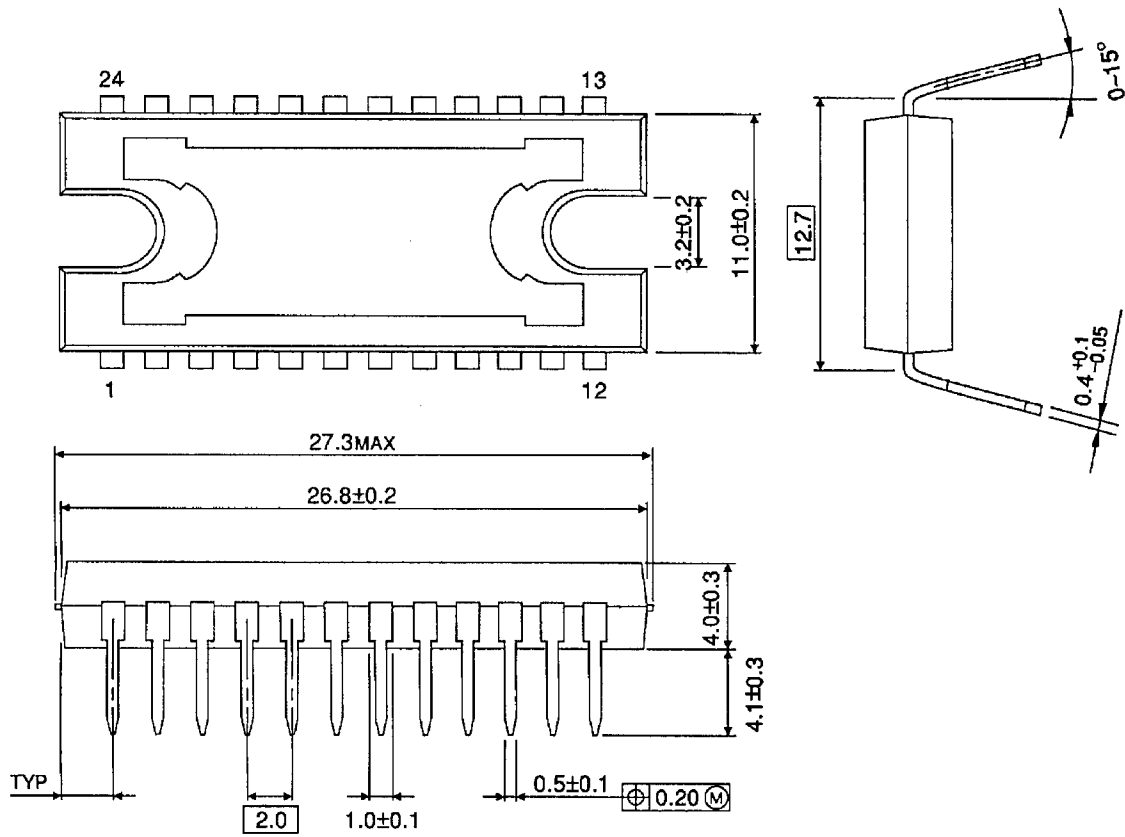
And recommend to take One Point GND with each Output Current pass and corresponding PG terminal.
(See Table 1 of Block Diagram.)

Note 2: Utmost care is necessary in the design of the output line, VM and GND line since IC may be destroyed due to short-circuit between outputs, air contamination fault, or fault by improper grounding.

PACKAGE DIMENSIONS

HDIP24-P500-2.00

Unit: mm



Weight: 4.30 g (Typ.)

RESTRICTIONS ON PRODUCT USE

000707EBA

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