# Preliminary TOSHIBA CMOS Digital Integrated Circuit Silicon Monolithic <br> TB9060FN 

## 3-Phase Full-Wave Sensorless Controller for Brushless DC Motors

The TB9060FN is a 3 -phase full-wave sensorless controller for brushless DC motors. It is capable of controlling voltage by PWM signal input. When combined with various drive circuits, it can be used for various types of motors.

## Features

- 3-phase full-wave sensorless drive
- PWM control (PWM signal is applied externally.)
- Turn-on signal output current: 20 mA
- Overcurrent protection function
- Forward/reverse modes


Weight: 0.10 g (typ.)

- Lead angle control function $\left(0^{\circ}, 7.5^{\circ}, 15^{\circ}\right.$ and $\left.30^{\circ}\right)$
- Lap turn-on function
- Two types of PWM output (upper PWM and upper/lower alternate PWM)
- Rotational speed sensing function


## Block Diagram



## Pin Assignment



## Pin Description

| Pin No. | Symbol | I/O | Description |
| :---: | :---: | :---: | :---: |
| 1 | LA0 | I | Lead angle setting signal input pin <br> - LA0 = Low, LA1 = Low: Lead angle $0^{\circ}$ <br> - LAO = High, LA1 = Low: Lead angle $7.5^{\circ}$ |
| 2 | LA1 | 1 | - LA0 = Low, LA1 = High: Lead angle $15^{\circ}$ <br> - LA0 = High, LA1 $=$ High: Lead angle $30^{\circ}$ <br> - Built-in pull-down resistor (100 k $\Omega$ ) |
| 3 | PWM | I | PWM signal input pin <br> - Applies active low PWM signal <br> - Built-in pull-up resistor ( $100 \mathrm{k} \Omega$ ) <br> - Disables input of duty-100\% (low) signal <br> High for 250 ns or longer is required. |
| 4 | CW_CCW | 1 | Rotation direction signal input pin <br> - High: Reverse $(\mathrm{U} \rightarrow \mathrm{W} \rightarrow \mathrm{V})$ <br> - Low, Open: Forward ( $\mathrm{U} \rightarrow \mathrm{V} \rightarrow \mathrm{W}$ ) <br> - Built-in pull-down resistor (100 k ) |
| 5 | SEL_OUT | I | Pin to select the synthesis method of turn-on signal and PWM signal <br> - Low: Upper PWM <br> - High: Upper/Lower alternate PWM <br> - Built-in pull-down resistor ( $100 \mathrm{k} \Omega$ ) |
| 6 | SEL_BITO | I | The number of counter bit (within the IC) select pin <br> The forced commutation frequency at the time of start is determined by the resonator's frequency and the number of counter bit. <br> - SEL_BIT0 = High, SEL_BIT1 = High: 16 bits |
| 7 | SEL_BIT1 | I | - SEL_BIT0 = Low, SEL_BIT1 = High: 14 bits <br> - SEL_BIT0 = High, SEL_BIT1 = Low: 12 bits <br> - SEL_BIT0: Built-in pull-down resistor (100 k ), <br> SEL_BIT1: Built-in pull-up resistor (100 k $\Omega$ ) |
| 8 | TEST | 1 | Test pin <br> - Built-in pull down resistor (10 k $\Omega$ ) <br> Please connect this pin to GND in your application. |
| 9 | SEL_LAP | 1 | Lap turn-on select pin <br> - Low: Lap turn-on <br> - High: $120^{\circ}$ turn-on <br> - Built-in pull-up resistor ( $100 \mathrm{k} \Omega$ ) |
| 10 11 | XT XTin | - - | Resonator connecting pin <br> - Selects starting commutation frequency. <br> Starting commutation frequency $f_{s t}=$ Resonator frequency $f_{x t} /\left(6 \times 2^{(B I T+3)}\right)$ <br> BIT: The number of counter bit which is decided by SEL_BIT0 and SEL_BIT1. |
| 12 | GND | - | Connected to ground. |


| Pin No. | Symbol | I/O | Description |
| :---: | :---: | :---: | :---: |
| 13 | $V_{D D}$ | - | Connected to 5-V power supply. |
| 14 | OUT_FG | O | Rotation signal output pin <br> - Motor is stopped or starting: Low <br> - Motor is in operation: The level is changed by electrical frequency of the motor. |
| 15 | OUT_UP | O | U-phase upper turn-on signal output pin <br> - U-phase winding wire positive ON/OFF switching pin <br> - ON: Low, OFF: High |
| 16 | OUT_VP | O | V-phase upper turn-on signal output pin <br> - V-phase winding wire positive ON/OFF switching pin <br> - ON: Low, OFF: High |
| 17 | OUT_WP | O | W-phase upper turn-on signal output pin <br> - W-phase winding wire positive ON/OFF switching pin <br> - ON: Low, OFF: High |
| 18 | NC | - | Not connected |
| 19 | OUT_UN | O | U-phase lower turn-on signal output pin <br> - U-phase winding wire negative ON/OFF switching pin <br> - ON: High, OFF: Low |
| 20 | OUT_VN | 0 | V-phase lower turn-on signal output pin <br> - V-phase winding wire negative ON/OFF switching pin <br> - ON: High, OFF: Low |
| 21 | OUT_WN | O | W-phase lower turn-on signal output pin <br> - W-phase winding wire negative ON/OFF switching pin <br> - ON: High, OFF: Low |
| 22 | NC | - | Not connected |
| 23 | OC | 1 | Overcurrent signal input pin <br> - High on this pin can put constraints on the turn-on signal which is performing PWM control. <br> - Built-in pull-up resistor (100 k ) |
| 24 | WAVE | 1 | Position signal input pin <br> - Applies majority logic synthesis signal of three-phase pin voltage. <br> - Built-in pull-up resistor (100 k $\Omega$ ) |

## Functional Description

## 1. Sensorless Drive

On receipt of PWM signal start instruction, turn-on signal for forced commutation (commutation irrespective of the motor's rotor position) is driven onto pins 15 to 17 and pins 19 to 21 , and the motor starts to rotate. The motor's rotation causes induced voltage on winding wire pin for each phase.

When signals indicating positive or negative for pin voltage (including induced voltage) for each phase are applied on respective position signal input pin, the turn-on signal for forced commutation is automatically switched to turn-on signal for position signal (induced voltage).

Thereafter turn-on signal is formed according to the induced voltage contained in the pin voltage so as to drive the brushless DC motor.

Sensorless drive timing charts (lead angles: $0^{\circ}, 7.5^{\circ}, 15^{\circ}$ and $30^{\circ}$ ) are shown below.

Figure 1 Sensorless drive timing chart (lead angle: $0^{\circ}$ )


Figure 2 Sensorless drive timing chart (lead angle: $7.5^{\circ}$ )


Figure 3 Sensorless drive timing chart (lead angle: $15^{\circ}$ )


Figure 4 Sensorless drive timing chart (lead angle: $30^{\circ}$ )


## 2. Starting commutation frequency (resonator pin and counter bit select pin)

The forced commutation frequency at the time of start is determined by the resonator's frequency and the number of counter bit (within the IC).

SEL_BIT0 = High, SEL_BIT1 = High: Bit = 16
SEL_BIT0 $=$ Low, SEL_BIT1 $=$ High: Bit $=14$
SEL_BIT0 = High, SEL_BIT1 = Low: Bit = 12
Starting commutation frequency $\mathrm{f}_{\text {st }}=$ Resonator frequency $\mathrm{f}_{\mathrm{xt}} /\left(6 \times 2^{(\text {BiT }+3)}\right)$
(BIT: The number of counter bit which is decided by SEL_BIT0 and SEL_BIT1.)
The forced commutation frequency at the time of start can be adjusted using inertia of the motor and load.

- The forced commutation frequency should be set higher as the number of magnetic poles increases.
- The forced commutation frequency should be set lower as the inertia of the load increases.


### 2.1 Forced commutation pattern

Forced commutation is performed at the timings as shown below according to the state of CW_CCW. The commutation pattern immediately after the motor starts is always the same.
(1) Forward rotation (CW_CCW = Low)

(2) Reverse rotation (CW_CCW = High)


## 3. PWM Control

PWM signal can be reflected in turn-on signal by applying PWM signal externally.
The frequency of the PWM signal shoud be set adequately high with regard to the electrical frequency of the motor and in accordance to the switching characteristics of the drive circuit.

Because positional detection is performed on the falling edges of PWM signal, positional detection cannot be performed with $0 \%$ duty or $100 \%$ duty.


The voltage applied to the motor is duty $100 \%$ because of the storage time of the drive circuit even if the duty is $99 \%$.

## 4. Selecting PWM Output Form

PWM output form can be selected using SEL_OUT.


SEL_OUT = High


## 5. Positional Variation

Since positional detection is performed in synchronization with PWM signal, positional variation occurs in connection with the frequency of PWM signal. Be especially careful when the IC is used for high-speed motors.


Position signal


Actual detection timing

Variation is calculated by detecting at two consecutive rising edges of PWM signal.
$1 / \mathrm{f}_{\mathrm{p}}<$ Detection time variation $<2 / \mathrm{f}_{\mathrm{p}} \quad \mathrm{f}_{\mathrm{p}}:$ PWM frequency

## 6. Lead Angle Control

The lead angle is $0^{\circ}$ during the starting forced commutation and when normal commutation is started, automatically changes to the lead angle which has been set using LA0 and LA1. However, if both LA0 and LA1 are set high, the lead angle is $30^{\circ}$ in the starting forced commutation as well as in natural commutation.


## 7. Lap Turn-on Control

When SEL_LAP = High, the turn-on degree is $120^{\circ}$. When SEL_LAP = Low, Lap Turn-on Mode starts. In Lap Turn-on Mode, the time between zero-cross point and the $120^{\circ}$ turn-on timing becomes longer (shaded area in the below chart) so as to create some overlap when switching turn on signals. The lap time differs depending on the lead angle setting.


## 8. Start/Stop Control

Start/Stop is controlled using PWM signal input pin.
A stop is acknowledged when PWM signal duty is 0 , and a start is acknowledged when ON -signal of a frequency 2 times higher than the resonator frequency or even higher is applied successively.

## Timing chart



Note: Take sufficient care for noise on PWM signal input pin.

## 9. Rotation Signal Monitor Function

The rotation signal that senses rotational speed and indicates errors including motor lock is driven onto the OUT_FG pin. Low voltage is driven onto the pin at forced commutation of starting and stopping the motor. After natural commutation (position signal is detected) is performed for 480 electrical degrees, the rotation signal in synchronization with the U -phase position detection result is driven onto the pin. If motor lock occurs due to overload during rotation, the forced commutation of starting the motor is performed and low voltage is driven onto the pin.

It is possible to determine an error from the relationship between duty cycle of PWM signal and rotation frequency.


## 10. Pull-out of Synchronism

If you do not receive the OUT_FG output at the specified frequency while monitoring the rotation signal (OUT_FG output), please restart the TB9060FN.

Maximum Ratings ( $\mathbf{T a}=\mathbf{2 5}{ }^{\circ} \mathrm{C}$ )

| Characteristics | Symbol | Rating | Unit |
| :--- | :---: | :---: | :---: |
| Power supply voltage | $\mathrm{V}_{\mathrm{DD}}$ | 6.0 | V |
| Input voltage | $\mathrm{V}_{\text {IN }}$ | $-0.2 \sim \mathrm{~V}_{\mathrm{DD}}+0.2$ | V |
| Turn-on signal output current | $\mathrm{I}_{\mathrm{OUT}}$ | 20 | mA |
| Power dissipation | $\mathrm{P}_{\mathrm{D}}$ | 850 | mW |
| Operating temperature | $\mathrm{T}_{\mathrm{opr}}$ | $-40 \sim 125$ | ${ }^{\circ} \mathrm{C}$ |
| Storage temperature | $\mathrm{T}_{\text {stg }}$ | $-55 \sim 150$ | ${ }^{\circ} \mathrm{C}$ |
| Lead Temperature-Time | $\mathrm{T}_{\text {sol }}$ | $260(10 \mathrm{~s})$ | ${ }^{\circ} \mathrm{C}$ |

Recommended Operating Conditions ( $\mathrm{Ta}=-40 \sim 125^{\circ} \mathrm{C}$ )

| Characteristics | Symbol | Test Condition | Min | Typ. | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Power supply voltage | $V_{\text {DD }}$ | - | 4.5 | 5.0 | 5.5 | V |
| Input voltage | $\mathrm{V}_{\mathrm{IN}}$ | - | -0.2 | - | $\begin{aligned} & \mathrm{V}_{\mathrm{DD}} \\ & +0.2 \end{aligned}$ | V |
| PWM frequency | fPWM | - | - | 16 | - | kHz |
| Oscillation frequency | $\mathrm{f}_{\text {osc }}$ | - | 1.0 | - | 10 | MHz |

Electrical Characteristics (VDD $=5 \mathrm{~V}, \mathrm{Ta}=-40$ to $125^{\circ} \mathrm{C}$ )

| Characteristics | Symbol | Test Circuit | Test Condition | Min | Typ. | Max | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Static power supply current | IDD | - | $\mathrm{PWM}=\mathrm{H}, \mathrm{XTin}=\mathrm{H}$ | - | 0.1 | 0.3 | mA |
| Dynamic power supply current | IDD (opr) | - | PWM $=50 \%$ Duty, XTin $=4 \mathrm{MHz}$ | - | 1 | 3 | mA |
| Input current | $\mathrm{l}_{\mathrm{N}-1}(\mathrm{H})$ | - | $\begin{aligned} & \mathrm{V}_{\text {IN }}=5 \mathrm{~V}, \mathrm{PWM}, \mathrm{OC}, \text { WAVE } \\ & \text { SEL_LAP, SEL_BIT1 } \end{aligned}$ | - | 0 | 1 | $\mu \mathrm{A}$ |
|  | $\mathrm{I}_{\mathrm{IN}-1}(\mathrm{~L})$ | - | $\mathrm{V}_{\mathrm{IN}}=0 \mathrm{~V}, \mathrm{PWM}, \mathrm{OC}$, WAVE SEL_LAP, SEL_BIT1 | -100 | -50 | - |  |
|  | $\mathrm{I}_{\mathrm{N}-2(\mathrm{H})}$ | - | $\mathrm{V}_{\mathrm{IN}}=5 \mathrm{~V}$, CW_CCW, LAO, LA1, SEL_OUT̄, SEL_BITO | - | 50 | 100 |  |
|  | IIN-2 (L) | - | $\mathrm{V}_{\mathrm{IN}}=0 \mathrm{~V}$, CW_CCW, LAO, LA1, SEL_OUT, SEL_BITO | -1 | 0 | - |  |
| Input voltage | $\mathrm{V}_{\text {IN }}(\mathrm{H})$ | - | PWM, OC, SEL LAP CW_CCW, WAVE, LAO LA1, SEL_OUT SEL_BITO, SEL_BIT1 | 4.0 | - | $\mathrm{V}_{\mathrm{DD}}$ | V |
|  | $\left.\mathrm{V}_{\text {IN ( }} \mathrm{L}\right)$ | - |  | GND | - | 1.0 |  |
| Input hysteresis voltage | $\mathrm{V}_{\mathrm{H}}$ | - |  | - | 0.6 | - | V |
| Output voltage | $\mathrm{V}_{\mathrm{O}-1}(\mathrm{H})$ | - | $\mathrm{I}_{\mathrm{OH}}=-1 \mathrm{~mA}$ <br> OUT_UP, OUT_VP, OUT_WP | 4.0 | - | $V_{\text {DD }}$ | V |
|  | $\mathrm{V}_{\mathrm{O-1}}(\mathrm{~L})$ | - | $\begin{aligned} & \text { loL = } 20 \mathrm{~mA} \\ & \text { OUT_UP, OUT_VP, OUT_WP } \end{aligned}$ | GND | - | 0.7 |  |
|  | $\mathrm{V}_{\mathrm{O}-2}(\mathrm{H})$ | - | $\mathrm{I}_{\mathrm{OH}}=-20 \mathrm{~mA}$ <br> OUT_UN, OUT_VN, OUT_WN | 3.8 | - | $\mathrm{V}_{\mathrm{DD}}$ |  |
|  | $\mathrm{V}_{\mathrm{O}-2}(\mathrm{~L})$ | - | $\begin{aligned} & \text { IOL= } 1 \mathrm{~mA} \\ & \text { OUT_UN, OUT_VN, OUT_WN } \end{aligned}$ | GND | - | 0.7 |  |
|  | $\mathrm{V}_{\mathrm{O}-3}(\mathrm{H})$ | - | $\mathrm{I}_{\mathrm{OH}}=-1 \mathrm{~mA}$, OUT_FG | 4.0 | - | $\mathrm{V}_{\mathrm{DD}}$ | V |
|  | $\mathrm{V}_{\mathrm{O}-3}(\mathrm{~L})$ | - | $\mathrm{IOL}=1 \mathrm{~mA}$, OUT_FG | GND | - | 0.7 |  |
| Output leak current | $L_{L}(H)$ | - | $\mathrm{V}_{\mathrm{DD}}=5.5 \mathrm{~V}, \mathrm{~V}_{\mathrm{OUT}}=0 \mathrm{~V}$ <br> OUT_UP, OUT_VP, OUT_WP OUT_UN, OUT_VN, OUT_WN OUT_FG | - | 0 | 15 | $\mu \mathrm{A}$ |
|  | L ( L ) | - | $\mathrm{V}_{\mathrm{DD}}=5.5 \mathrm{~V}, ~ \mathrm{~V}_{\text {OUT }}=5.5 \mathrm{~V}$ OUT_UP, OUT_VP, OUT_WP OUT_UN, OUT_VN, OUT_WN OUT_FG | - | 0 | 15 |  |
| Output delay time | $\mathrm{t}_{\mathrm{pLH}}$ | - | PWM - Output | - | 0.5 | 1 | $\mu \mathrm{S}$ |
|  | $\mathrm{t}_{\mathrm{pHL}}$ | - |  | - | 0.5 | 1 |  |

Note1: Output delay time test waveforms


## Application Circuit Example



Note 2: Take enough care in designing output $V_{D D}$ line and ground line to avoid short circuit between outputs, $V_{D D}$ fault or ground fault which may cause the IC to break down.

Note 3: The above application circuit and values mentioned are just an example for reference. Since the values may vary depending on the motor to be used, appropriate values must be determined through experiments before using the device.

Note 4: TEST pin is only used for factory test, so connect it to ground in application.

## Package Dimensions

SSOP24-P-300-0.65A


Weight: 0.10 g (typ.)

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