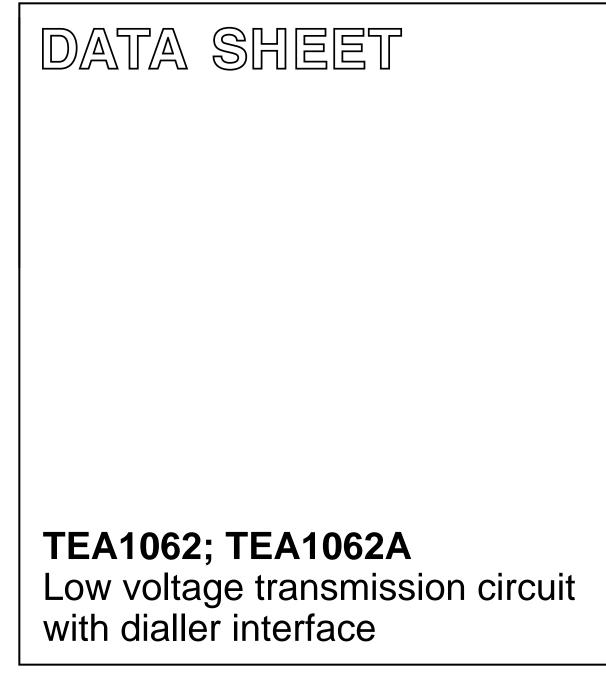
INTEGRATED CIRCUITS



Product specification Supersedes data of September 1994 File under Integrated Circuits, IC03 1996 May 10



TEA1062; TEA1062A

FEATURES

- Low DC line voltage; operates down to 1.6 V (excluding polarity guard)
- · Voltage regulator with adjustable static resistance
- · Provides a supply for external circuits
- Symmetrical high-impedance inputs (64 kΩ) for dynamic, magnetic or piezoelectric microphones
- Asymmetrical high-impedance input (32 $\mbox{k}\Omega)$ for electret microphones
- DTMF signal input with confidence tone
- Mute input for pulse or DTMF dialling
 - TEA1062: active HIGH (MUTE)
 - TEA1062A: active LOW (MUTE)
- Receiving amplifier for dynamic, magnetic or piezoelectric earpieces
- Large gain setting ranges on microphone and earpiece amplifiers
- Line loss compensation (line current dependent) for microphone and earpiece amplifiers
- Gain control curve adaptable to exchange supply
- DC line voltage adjustment facility.

QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V _{LN}	line voltage	I _{line} = 15 mA	3.55	4.0	4.25	V
I _{line}	operating line current					
	normal operation		11	_	140	mA
	with reduced performance		1	_	11	mA
I _{CC}	internal supply current	V _{CC} = 2.8 V	_	0.9	1.35	mA
V _{CC}	supply voltage for peripherals	I _{line} = 15 mA				
	TEA1062	$I_p = 1.2 \text{ mA}; \text{MUTE} = \text{HIGH}$	2.2	2.7	-	V
		I _p = 0 mA; MUTE = HIGH	_	3.4	_	V
	TEA1062A	$I_p = 1.2 \text{ mA}; \overline{\text{MUTE}} = \text{LOW}$	2.2	2.7	_	V
		$I_p = 0 \text{ mA}; \overline{\text{MUTE}} = \text{LOW}$	-	3.4	_	V
Gv	voltage gain					
	microphone amplifier		44	_	52	dB
	receiving amplifier		20	_	31	dB
T _{amb}	operating ambient temperature		-25	_	+75	°C
Line loss co	ompensation					
ΔG_v	gain control		-	5.8	-	dB
V _{exch}	exchange supply voltage		36	_	60	V
R _{exch}	exchange feeding bridge resistance		0.4	_	1	kΩ

GENERAL DESCRIPTION

The TEA1062 and TEA1062A are integrated circuits that perform all speech and line interface functions required in fully electronic telephone sets. They perform electronic switching between dialling and speech. The ICs operate at line voltage down to 1.6 V DC (with reduced performance) to facilitate the use of more telephone sets connected in parallel.

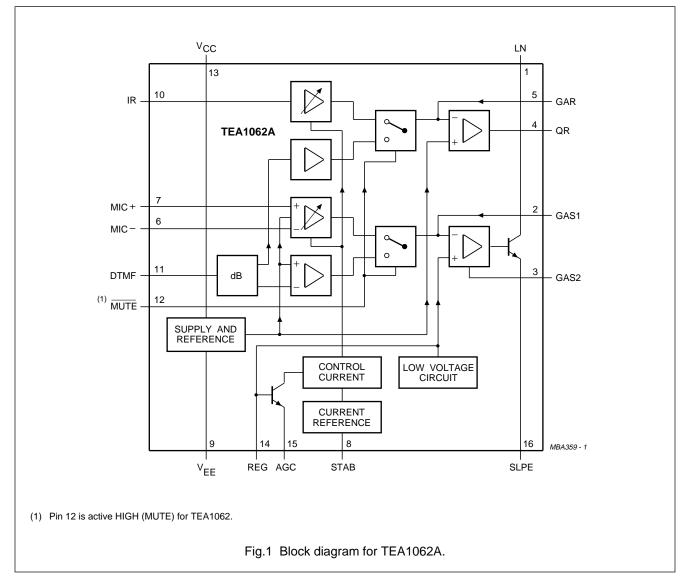
All statements and values refer to all versions unless otherwise specified.

TEA1062; TEA1062A

ORDERING INFORMATION

		PACKAGE					
I TPE NUMBER	NAME	DESCRIPTION	VERSION				
TEA1062	DIP16	plastic dual in-line package; 16 leads (300 mil)	SOT38-1				
TEA1062M1	DIP16	plastic dual in-line package; 16 leads (300 mil)	SOT38-4				
TEA1062A	DIP16	plastic dual in-line package; 16 leads (300 mil)	SOT38-1				
TEA1062T	SO16	plastic small outline package; 16 leads; body width 3.9 mm	SOT109-1				
TEA1062AT	SO16	plastic small outline package; 16 leads; body width 3.9 mm	SOT109-1				

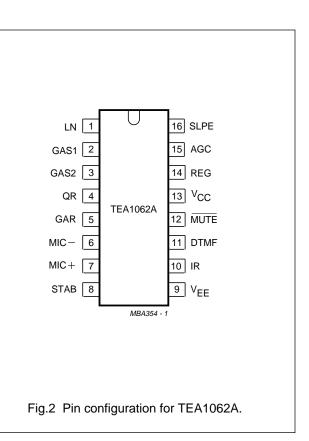
BLOCK DIAGRAM



TEA1062; TEA1062A

PINNING

SYMBOL	PIN	DESCRIPTION
LN	1	positive line terminal
GAS1	2	gain adjustment; transmitting amplifier
GAS2	3	gain adjustment; transmitting amplifier
QR	4	non-inverting output; receiving amplifier
GAR	5	gain adjustment; receiving amplifier
MIC-	6	inverting microphone input
MIC+	7	non-inverting microphone input
STAB	8	current stabilizer
V _{EE}	9	negative line terminal
IR	10	receiving amplifier input
DTMF	11	dual-tone multi-frequency input
MUTE	12	mute input (see note 1)
V _{CC}	13	positive supply decoupling
REG	14	voltage regulator decoupling
AGC	15	automatic gain control input
SLPE	16	slope (DC resistance) adjustment



Note

1. Pin 12 is active HIGH (MUTE) for TEA1062.

TEA1062; TEA1062A

FUNCTIONAL DESCRIPTION

Supplies V_{CC}, LN, SLPE, REG and STAB

Power for the IC and its peripheral circuits is usually obtained from the telephone line. The supply voltage is derived from the line via a dropping resistor and regulated by the IC. The supply voltage V_{CC} may also be used to supply external circuits e.g. dialling and control circuits.

Decoupling of the supply voltage is performed by a capacitor between V_{CC} and $V_{EE}.$ The internal voltage regulator is decoupled by a capacitor between REG and $V_{EE}.$

The DC current flowing into the set is determined by the exchange supply voltage V_{exch}, the feeding bridge resistance R_{exch} and the DC resistance of the telephone line R_{line}.

The circuit has an internal current stabilizer operating at a level determined by a 3.6 k Ω resistor connected between STAB and V_{EE} (see Fig.9). When the line current (I_{line}) is more than 0.5 mA greater than the sum of the IC supply current (I_{CC}) and the current drawn by the peripheral circuitry connected to V_{CC} (I_p) the excess current is shunted to V_{EE} via LN.

The regulated voltage on the line terminal $\left(V_{\text{LN}}\right)$ can be calculated as:

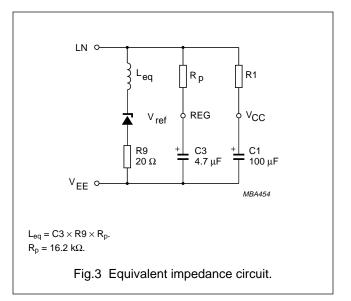
$$\begin{split} V_{LN} &= V_{ref} + I_{SLPE} \times \text{R9} \\ V_{LN} &= V_{ref} + \{(I_{line} - I_{CC} - 0.5 \times 10^{-3} \text{ A}) - I_{p}\} \times \text{R9} \end{split}$$

 V_{ref} is an internally generated temperature compensated reference voltage of 3.7 V and R9 is an external resistor connected between SLPE and $V_{\text{EE}}.$

In normal use the value of R9 would be 20 $\Omega.$

Changing the value of R9 will also affect microphone gain, DTMF gain, gain control characteristics, sidetone level, maximum output swing on LN and the DC characteristics (especially at the lower voltages).

Under normal conditions, when $I_{SLPE} >> I_{CC} + 0.5 \text{ mA} + I_p$, the static behaviour of the circuit is that of a 3.7 V regulator diode with an internal resistance equal to that of R9. In the audio frequency range the dynamic impedance is largely determined by R1. Fig.3 shows the equivalent impedance of the circuit.



At line currents below 9 mA the internal reference voltage is automatically adjusted to a lower value (typically 1.6 V at 1 mA). This means that more sets can be operated in parallel with DC line voltages (excluding the polarity guard) down to an absolute minimum voltage of 1.6 V. At line currents below 9 mA the circuit has limited sending and receiving levels. The internal reference voltage can be adjusted by means of an external resistor (R_{VA}). This resistor when connected between LN and REG will decrease the internal reference voltage and when connected between REG and SLPE will increase the internal reference voltage.

Current (I_p) available from V_{CC} for peripheral circuits depends on the external components used. Fig.10 shows this current for V_{CC} > 2.2 V. If MUTE is LOW (TEA1062) or MUTE is HIGH (TEA1062A) when the receiving amplifier is driven, the available current is further reduced. Current availability can be increased by connecting the supply IC (TEA1081) in parallel with R1 as shown in Fig.19 and Fig.20, or by increasing the DC line voltage by means of an external resistor (R_{VA}) connected between REG and SLPE (Fig.18).

Microphone inputs MIC+ and MIC- and gain pins GAS1 and GAS2

The circuit has symmetrical microphone inputs. Its input impedance is 64 k Ω (2 × 32 k Ω) and its voltage gain is typically 52 dB (when R7 = 68 k Ω , see Figures 14 and 15). Dynamic, magnetic, piezoelectric or electret (with built-in FET source followers) can be used. Microphone arrangements are illustrated in Fig.11.

The gain of the microphone amplifier can be adjusted between 44 dB and 52 dB to suit the sensitivity of the transducer in use. The gain is proportional to the value of R7 which is connected between GAS1 and GAS2.

Stability is ensured by two external capacitors, C6 connected between GAS1 and SLPE and C8 connected between GAS1 and V_{EE}. The value of C6 is 100 pF but this may be increased to obtain a first-order low-pass filter. The value of C8 is 10 times the value of C6. The cut-off frequency corresponds to the time constant R7 \times C6.

Input MUTE (TEA1062)

When MUTE is HIGH the DTMF input is enabled and the microphone and receiving amplifier inputs are inhibited. The reverse is true when MUTE is LOW or open-circuit. MUTE switching causes only negligible clicking on the line and earpiece output. If the number of parallel sets in use causes a drop in line current to below 6 mA the speech amplifiers remain active independent to the DC level applied to the MUTE input.

Input MUTE (TEA1062A)

When MUTE is LOW or open-circuit, the DTMF input is enabled and the microphone and receiving amplifier inputs are inhibited. The reverse is true when MUTE is HIGH. MUTE switching causes only negligible clicking on the line and earpiece output. If the number of parallel sets in use causes a drop in line current to below 6 mA the DTMF amplifier becomes active independent to the DC level applied to the MUTE input.

Dual-tone multi-frequency input DTMF

When the DTMF input is enabled dialling tones may be sent on to the line. The voltage gain from DTMF to LN is typically 25.5 dB (when R7 = 68 k Ω) and varies with R7 in the same way as the microphone gain. The signalling tones can be heard in the earpiece at a low level (confidence tone).

Product specification

TEA1062; TEA1062A

Receiving amplifier IR, QR and GAR

The receiving amplifier has one input (IR) and a non-inverting output (QR). Earpiece arrangements are illustrated in Fig.12. The IR to QR gain is typically 31 dB (when R4 = 100 k Ω). It can be adjusted between 20 and 31 dB to match the sensitivity of the transducer in use. The gain is set with the value of R4 which is connected between GAR and QR. The overall receive gain, between LN and QR, is calculated by subtracting the anti-sidetone network attenuation (32 dB) from the amplifier gain. Two external capacitors, C4 and C7, ensure stability. C4 is normally 100 pF and C7 is 10 times the value of C4. The value of C4 may be increased to obtain a first-order low-pass filter. The cut-off frequency will depend on the time constant R4 × C4.

The output voltage of the receiving amplifier is specified for continuous-wave drive. The maximum output voltage will be higher under speech conditions where the peak to RMS ratio is higher.

Automatic Gain Control input AGC

Automatic line loss compensation is achieved by connecting a resistor (R6) between AGC and V_{EE} .

The automatic gain control varies the gain of the microphone amplifier and the receiving amplifier in accordance with the DC line current. The control range is 5.8 dB which corresponds to a line length of 5 km for a 0.5 mm diameter twisted-pair copper cable with a DC resistance of 176 Ω /km and average attenuation of 1.2 dB/km). Resistor R6 should be chosen in accordance with the exchange supply voltage and its feeding bridge resistance (see Fig.13 and Table 1). The ratio of start and stop currents of the AGC curve is independent of the value of R6. If no automatic line-loss compensation is required the AGC pin may be left open-circuit. The amplifiers, in this condition, will give their maximum specified gain.

Sidetone suppression

The anti-sidetone network, $R1//Z_{line}$, R2, R3, R8, R9 and Z_{bal} , (see Fig.4) suppresses the transmitted signal in the earpiece. Maximum compensation is obtained when the following conditions are fulfilled:

$$R9 \times R2 = R1 \times \left(R3 + \frac{R8 \times Z_{bal}}{R8 + Z_{bal}}\right)$$
(1)

$$\frac{Z_{bal}}{Z_{bal} + R8} = \frac{Z_{line}}{Z_{line} + R1}$$
(2)

If fixed values are chosen for R1, R2, R3 and R9, then condition (1) will always be fulfilled when $|R8//Z_{bal}| \ll R3$.

To obtain optimum sidetone suppression, condition (2) has to be fulfilled which results in:

$$Z_{bal} = \frac{R8}{R1} \times Z_{line} = k \times Z_{line}$$

Where k is a scale factor; $k = \frac{R8}{R1}$

The scale factor k, dependent on the value of R8, is chosen to meet the following criteria:

- compatibility with a standard capacitor from the E6 or E12 range for $Z_{\mbox{\scriptsize bal}}$
- $|Z_{bal}//R8| \ll R3$ fulfilling condition (a) and thus ensuring correct anti-sidetone bridge operation
- $|Z_{bal} + R8| >> R9$ to avoid influencing the transmit gain.

In practise Z_{line} varies considerably with the line type and length. The value chosen for Z_{bal} should therefore be for an average line length thus giving optimum setting for short or long lines.

EXAMPLE

The balance impedance Z_{bal} at which the optimum suppression is present can be calculated by:

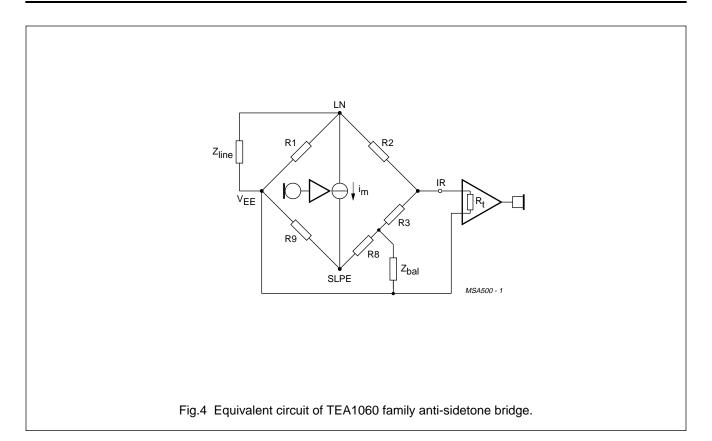
Suppose $Z_{\text{line}} = 210 \ \Omega + (1265 \ \Omega//140 \text{ nF})$ representing a 5 km line of 0.5 mm diameter, copper, twisted-pair cable matched to 600 Ω (176 Ω/km ; 38 nF/km).

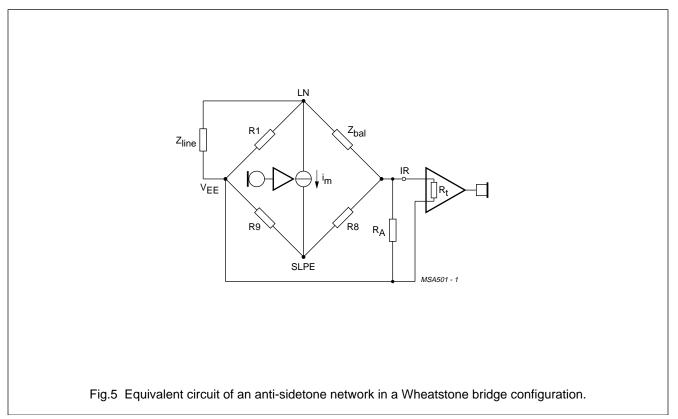
When k = 0.64 then R8 = 390 Ω ; Z_{bal} = 130 Ω + (820 Ω //220 nF).

TEA1062; TEA1062A

The anti-sidetone network for the TEA1060 family shown in Fig.4 attenuates the signal received from the line by 32 dB before it enters the receiving amplifier. The attenuation is almost constant over the whole audio-frequency range.

Figure 5 shows a conventional Wheatstone bridge anti-sidetone circuit that can be used as an alternative. Both bridge types can be used with either resistive or complex set impedances. (More information on the balancing of anti-sidetone bridges can be obtained in our publication *"TEA1060 Family versatile speech transmission ICs for electronic telephone sets, order number 9398 341 10011"*).





TEA1062; TEA1062A

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V _{LN}	positive continuous line voltage		_	12	V
V _{LN(R)}	repetitive line voltage during switch-on or line interruption		-	13.2	V
V _{LN(RM)}	repetitive peak line voltage for a 1 ms pulse per 5 s	R9 = 20 Ω; R10 = 13 Ω; see Fig.18	-	28	V
I _{line}	line current	R9 = 20 Ω; note 1			
	TEA1062; TEA1062A		-	140	mA
	TEA1062T; TEA1062AT		_	140	mA
VI	input voltage on all other pins	positive input voltage	-	V _{CC} + 0.7	V
		negative input voltage	-	-0.7	V
P _{tot}	total power dissipation	R9 = 20 Ω; note 2			
	TEA1062; TEA1062A		-	666	mW
	TEA1062M1		_	617	mW
	TEA1062T; TEA1062AT		_	454	mW
T _{amb}	operating ambient temperature		-25	+75	°C
T _{stg}	storage temperature		-40	+125	°C
Tj	junction temperature		_	+125	°C

Notes

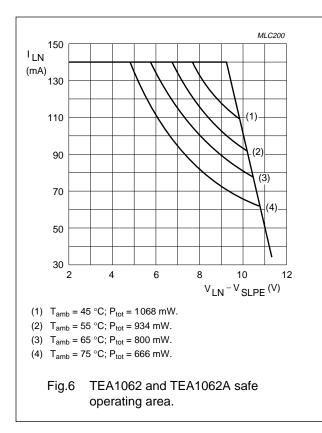
- 1. Mostly dependent on the maximum required T_{amb} and on the voltage between LN and SLPE (see Figs 6, 7 and 8).
- 2. Calculated for the maximum ambient temperature specified ($T_{amb} = 75 \text{ °C}$) and a maximum junction temperature of 125 °C.

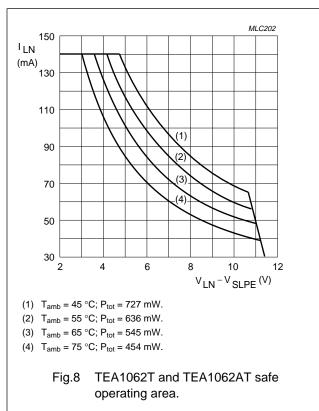
THERMAL CHARACTERISTICS

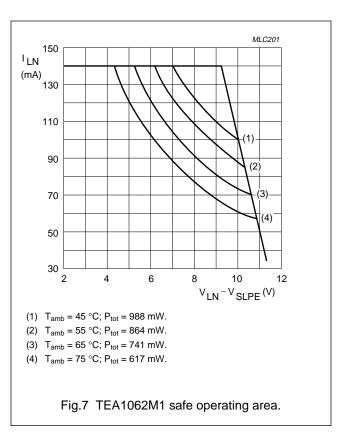
SYMBOL	PARAMETER	VALUE	UNIT
R _{th j-a}	thermal resistance from junction to ambient in free air		
	TEA1062; TEA1062A	75	K/W
	TEA1062M1	81	K/W
	TEA1062T; TEA1062AT (note 1)	110	K/W

Note

1. Mounted on glass epoxy board $28.5 \times 19.1 \times 1.5$ mm.







TEA1062; TEA1062A

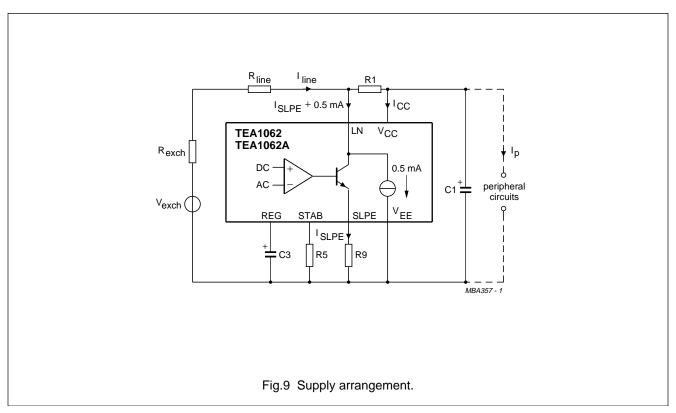
CHARACTERISTICS

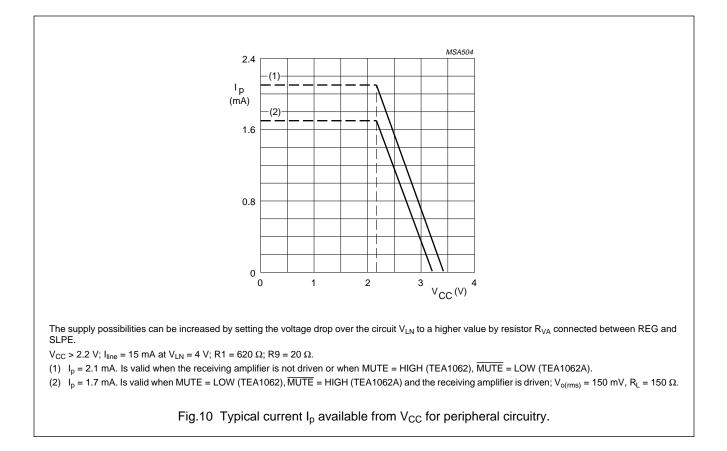
 I_{line} = 11 to 140 mA; V_{EE} = 0 V; f = 800 Hz; T_{amb} = 25 °C; unless otherwise specified.

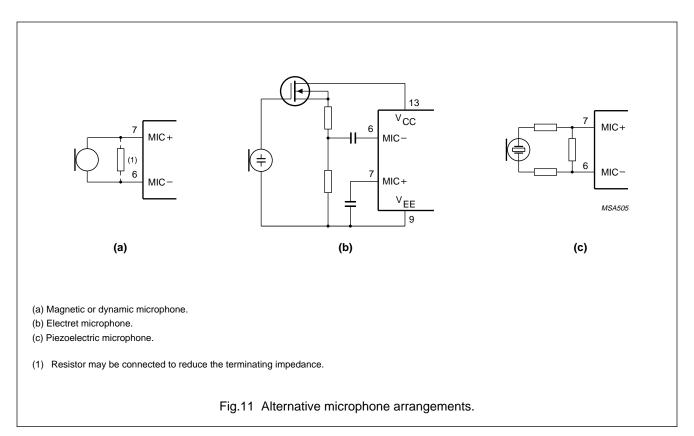
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supplies	LN and V _{CC} (pins 1 and 13)		1	1		1
V _{LN}	voltage drop over circuit between LN	MIC inputs open-circuit				
	and V _{EE}	I _{line} = 1 mA	_	1.6	_	V
		I _{line} = 4 mA	-	1.9	_	V
		I _{line} = 15 mA	3.55	4.0	4.25	V
		I _{line} = 100 mA	4.9	5.7	6.5	V
		I _{line} = 140 mA	-	_	7.5	V
$\Delta V_{LN} / \Delta T$	variation with temperature	I _{line} = 15 mA	-	-0.3	-	mV/K
V _{LN}	voltage drop over circuit between LN	I _{line} = 15 mA				
	and V_{EE} with external resistor R_{VA}	R_{VA} (LN to REG) = 68 k Ω	-	3.5	_	V
		R_{VA} (REG to SLPE) = 39 k Ω	-	4.5	_	V
I _{CC}	supply current	V _{CC} = 2.8 V	-	0.9	1.35	mA
V _{CC}	supply voltage available for peripheral circuitry	I _{line} = 15 mA; MUTE = HIGH				
	TEA1062	l _p = 1.2 mA	2.2	2.7	_	V
		$I_p = 0 \text{ mA}$	_	3.4	_	V
V _{CC}	supply voltage available for peripheral circuitry	I _{line} = 15 mA; MUTE = LOW				
	TEA1062A	l _p = 1.2 mA	2.2	2.7	_	V
		$I_p = 0 \text{ mA}$	_	3.4	_	V
Micropho	ne inputs MIC– and MIC+ (pins 6 and 7)	•		•	•
Z _i	input impedance					
	differential	between MIC- and MIC+	-	64	_	kΩ
	single-ended	MIC- or MIC+ to V _{EE}	_	32	_	kΩ
CMRR	common mode rejection ratio		-	82	-	dB
G _v	voltage gain MIC+ or MIC- to LN	I _{line} = 15 mA; R7 = 68 kΩ	50.5	52.0	53.5	dB
ΔG_{vf}	gain variation with frequency referenced to 800 Hz	f = 300 and 3400 Hz	-	±0.2	-	dB
ΔG_{vT}	gain variation with temperature referenced to 25 °C	without R6; $I_{line} = 50 \text{ mA}$; $T_{amb} = -25 \text{ and } +75 \text{ °C}$	-	±0.2	-	dB
DTMF inp	ut (pin 11)		1	1	1	1
Z _i	input impedance		_	20.7	_	kΩ
G _v	voltage gain from DTMF to LN	I _{line} = 15 mA; R7 = 68 kΩ	24.0	25.5	27.0	dB
ΔG_{vf}	gain variation with frequency referenced to 800 Hz	f = 300 and 3400 Hz	_	±0.2	-	dB
ΔG_{vT}	gain variation with temperature referenced to 25 °C	I _{line} = 50 mA; T _{amb} = −25 and +75 °C	_	±0.2	-	dB

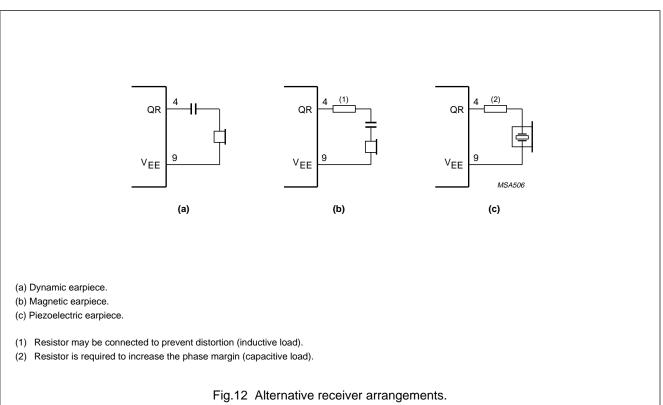
SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Gain adju	stment inputs GAS1 and GAS2 (pins 2	and 3)	-1		1	1
ΔG_v	transmitting amplifier gain variation by adjustment of R7 between GAS1 and GAS2		-8	_	0	dB
Sending a	amplifier output LN (pin 1)		-	-	•	•
V _{LN(rms)}	output voltage (RMS value)	THD = 10%				
		I _{line} = 4 mA	_	0.8	-	V
		I _{line} = 15 mA	1.7	2.3	_	V
V _{no(rms)}	noise output voltage (RMS value)	$I_{line} = 15 \text{ mA}; \text{R7} = 68 \text{ k}\Omega;$ 200 Ω between MIC– and MIC+; psophometrically weighted (P53 curve)	_	-69	-	dBmp
Receiving	amplifier input IR (pin 10)					
Z _i input impedance			_	21	_	kΩ
Receiving	amplifier output QR (pin 4)					
Z _o	output impedance		-	4	-	Ω
G _v	voltage gain from IR to QR	$I_{\text{line}} = 15 \text{ mA}; \text{ R}_{\text{L}} = 300 \Omega$ (from pin 9 to pin 4)	29.5	31	32.5	dB
ΔG_{vf}	gain variation with frequency referenced to 800 Hz	f = 300 and 3400 Hz		±0.2	-	dB
ΔG_{vT}	gain variation with temperature referenced to 25 °C	without R6; I _{line} = 50 mA; T _{amb} = –25 and +75 °C	-	±0.2	-	dB
V _{o(rms)}	output voltage (RMS value)	THD = 2%; sine wave drive; R4 = 100 k Ω ; I _{line} = 15 mA; I _p = 0 mA				
		R _L = 150 Ω	0.22	0.33	_	V
		$R_L = 450 \ \Omega$	0.3	0.48	-	V
V _{o(rms)}	output voltage (RMS value)	THD = 10%; R4 = 100 kΩ; R _L = 150 Ω; I _{line} = 4 mA	-	15	-	mV
V _{no(rms)}	noise output voltage (RMS value)	$I_{line} = 15 \text{ mA}; \text{R4} = 100 \text{ k}\Omega;$ IR open-circuit psophometrically weighted (P53 curve); R _L = 300 Ω	-	50	-	μV
Gain adju	stment input GAR (pin 5)		•	-	•	•
ΔG_v	receiving amplifier gain variation by adjustment of R4 between GAR and QR		-11	-	0	dB
Mute inpu	it (pin 12)	1		-		
V _{IH}	HIGH level input voltage		1.5	_	V _{CC}	V
V _{IL}	LOW level input voltage		_	-	0.3	V
I _{MUTE}	input current		_	8	15	μA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Reduction	n of gain	1	I I	1	•	
ΔG_v	MIC+ or MIC- to LN					
	TEA1062	MUTE = HIGH	_	70	_	dB
	TEA1062A	MUTE = LOW	_	70	_	dB
Gv	voltage gain from DTMF to QR	R4 = 100 kΩ; R _L = 300 Ω				
	TEA1062	MUTE = HIGH	-	-17	-	dB
	TEA1062A	MUTE = LOW	_	-17	-	dB
Automatio	c gain control input AGC (pin 15)					
ΔG_v	controlling the gain from IR to QR and the gain from MIC+, MIC– to LN	R6 = 110 kΩ (between AGC and V _{EE}) $I_{line} = 70$ mA				
	gain control range		_	-5.8	-	dB
I _{lineH}	highest line current for maximum gain		-	23	-	mA
I _{lineL}	lowest line current for minimum gain		-	61	-	mA









TEA1062; TEA1062A

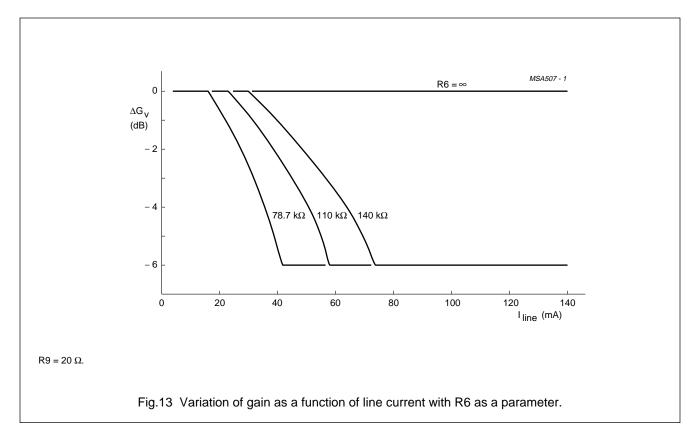
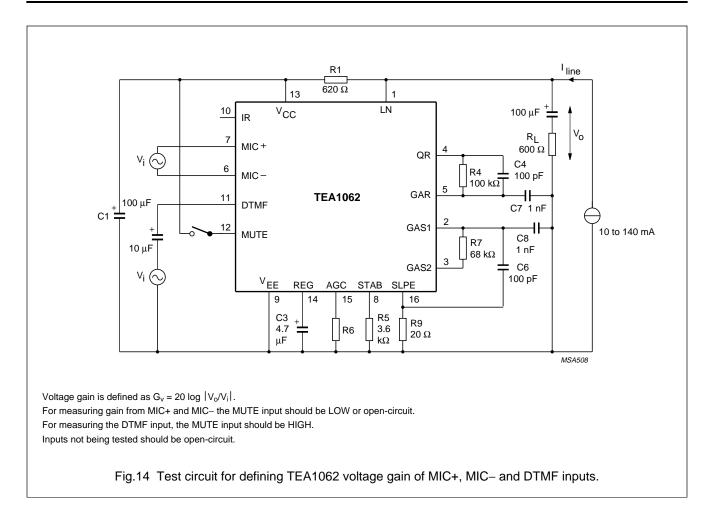
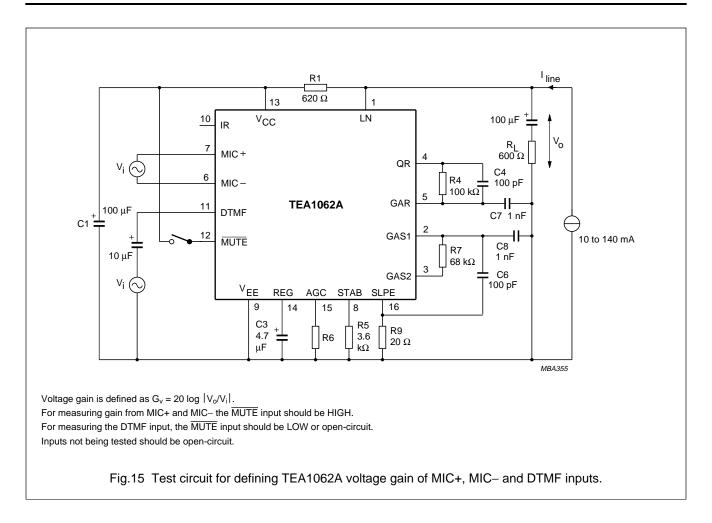
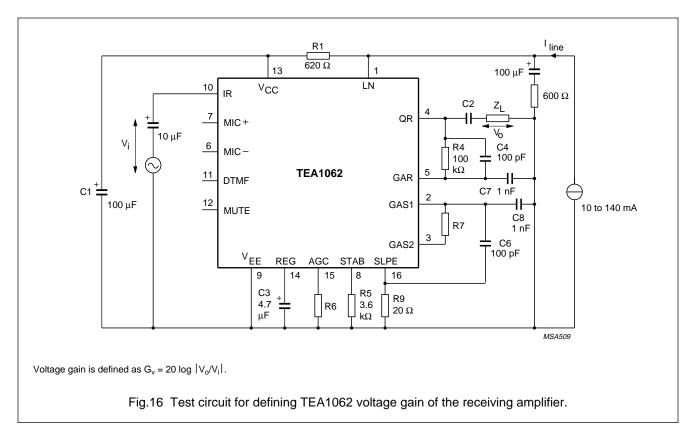


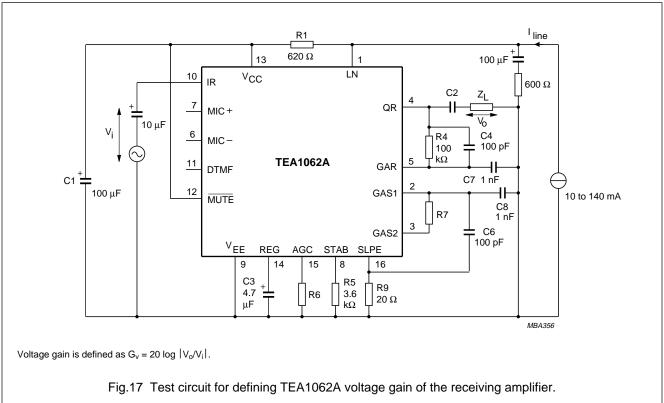
Table 1Values of resistor R6 for optimum line-loss compensation at various values of exchange supply voltage
 (V_{exch}) and exchange feeding bridge resistance (R_{exch}) ; R9 = 20 Ω .

V AA		R6	(kΩ)	
V _{exch} (V)	R_{exch} = 400 Ω	R_{exch} = 600 Ω	R_{exch} = 800 Ω	R_{exch} = 1000 Ω
36	100	78.7	_	-
48	140	110	93.1	82
60	_	_	120	102

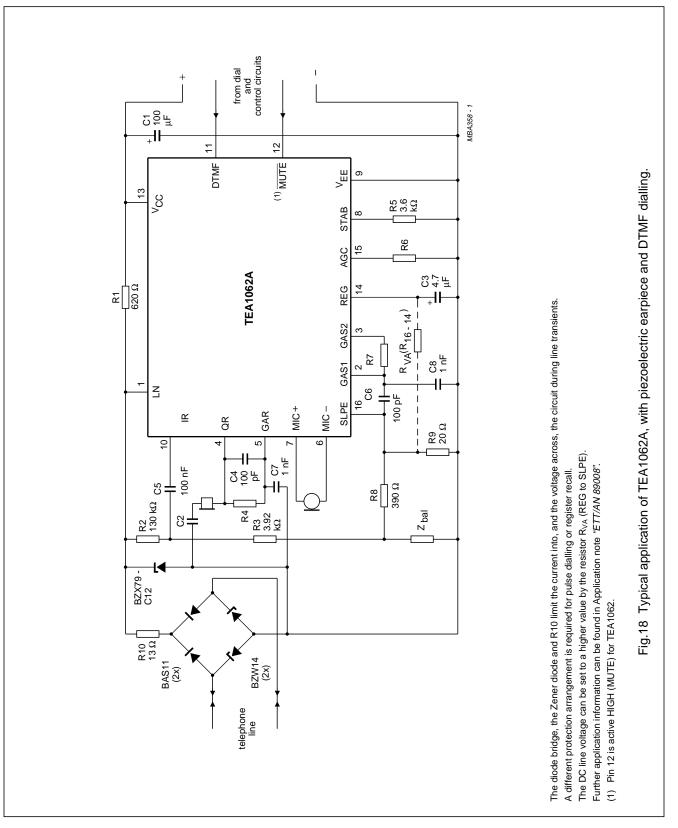


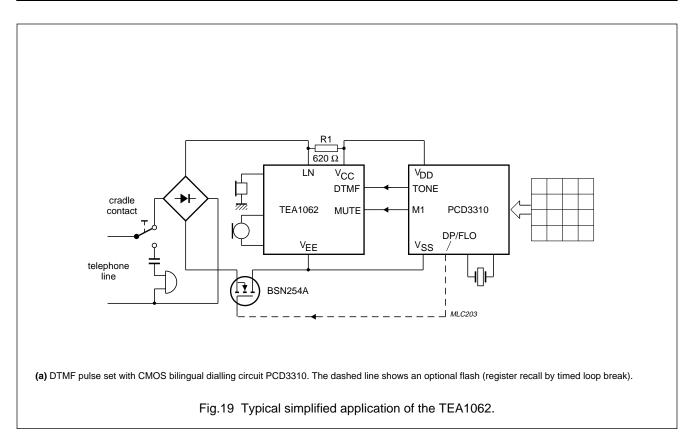


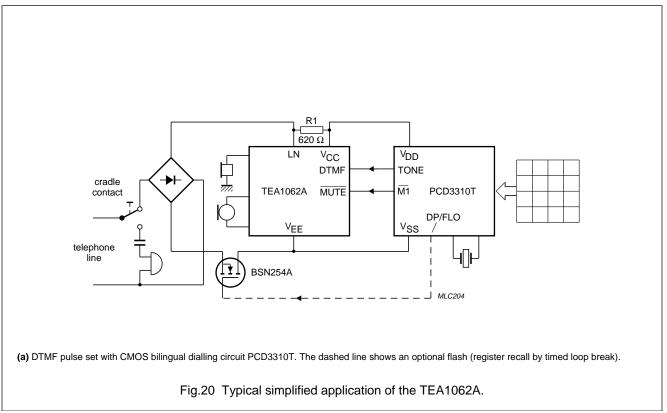




APPLICATION INFORMATION





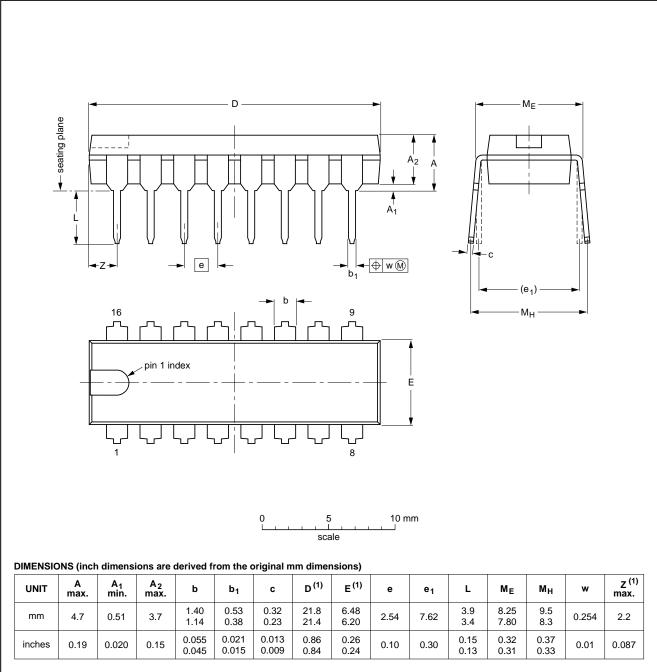


SOT38-1

Low voltage transmission circuit with dialler interface

PACKAGE OUTLINES

DIP16: plastic dual in-line package; 16 leads (300 mil); long body

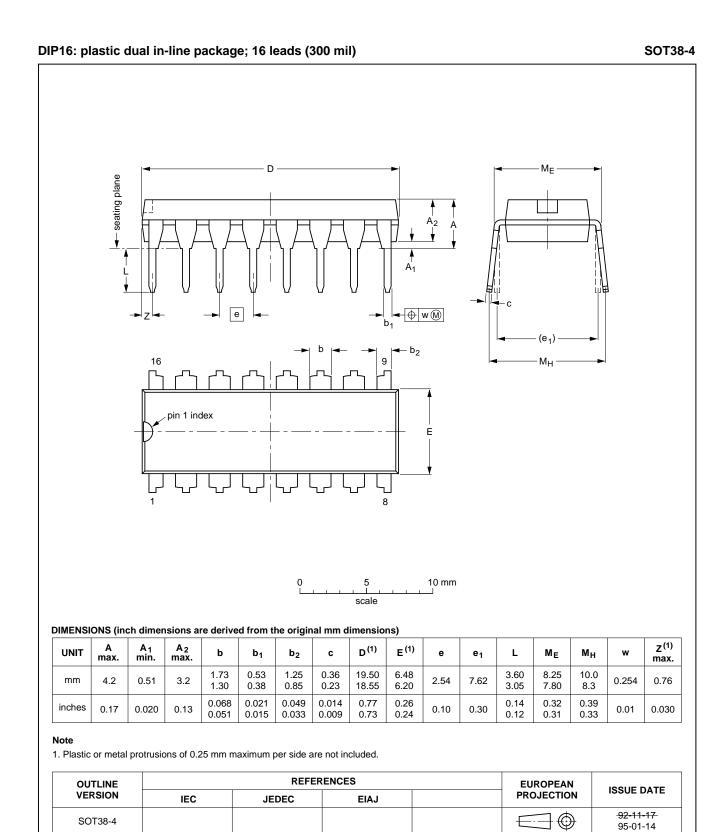


Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

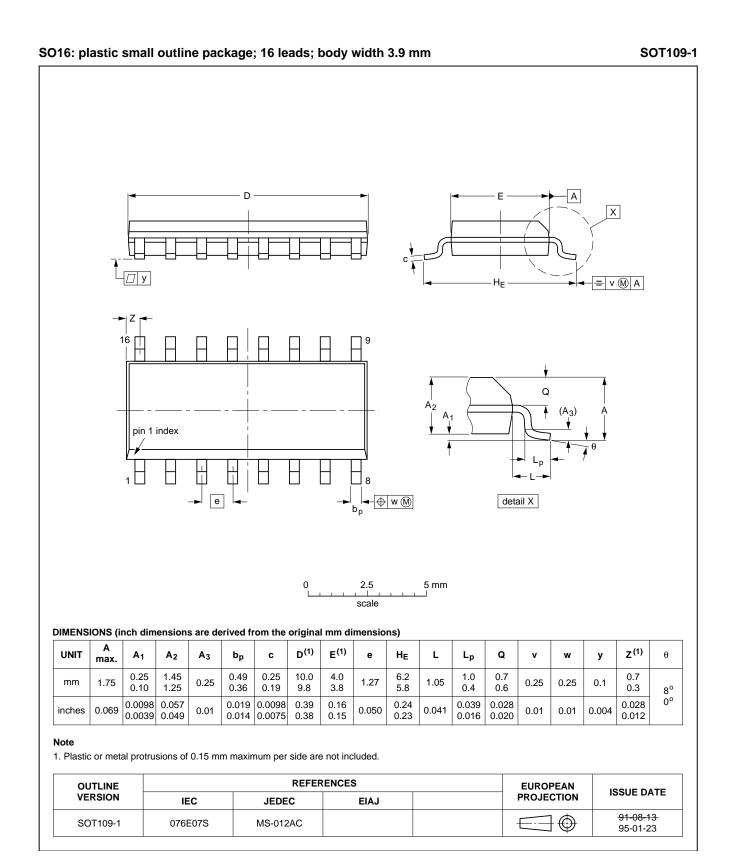
OUTLINE		REFER	ENCES			
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE	
SOT38-1	050G09	MO-001AE		$= = \bigcirc$	92-10-02 95-01-19	

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SOLDERING

Plastic dual in-line packages

BY DIP OR WAVE

The maximum permissible temperature of the solder is 260 °C; this temperature must not be in contact with the joint for more than 5 s. The total contact time of successive solder waves must not exceed 5 s.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified storage maximum. If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

REPAIRING SOLDERED JOINTS

Apply the soldering iron below the seating plane (or not more than 2 mm above it). If its temperature is below $300 \,^{\circ}$ C, it must not be in contact for more than 10 s; if between 300 and 400 $^{\circ}$ C, for not more than 5 s.

Plastic small-outline packages

BY WAVE

During placement and before soldering, the component must be fixed with a droplet of adhesive. After curing the adhesive, the component can be soldered. The adhesive can be applied by screen printing, pin transfer or syringe dispensing.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder bath is 10 s, if allowed to cool to less than 150 °C within 6 s. Typical dwell time is 4 s at 250 °C.

A modified wave soldering technique is recommended using two solder waves (dual-wave), in which a turbulent wave with high upward pressure is followed by a smooth laminar wave. Using a mildly-activated flux eliminates the need for removal of corrosive residues in most applications.

BY SOLDER PASTE REFLOW

Reflow soldering requires the solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the substrate by screen printing, stencilling or pressure-syringe dispensing before device placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt, infrared, and vapour-phase reflow. Dwell times vary between 50 and 300 s according to method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 min at 45 °C.

REPAIRING SOLDERED JOINTS (BY HAND-HELD SOLDERING IRON OR PULSE-HEATED SOLDER TOOL)

Fix the component by first soldering two, diagonally opposite, end pins. Apply the heating tool to the flat part of the pin only. Contact time must be limited to 10 s at up to 300 °C. When using proper tools, all other pins can be soldered in one operation within 2 to 5 s at between 270 and 320 °C. (Pulse-heated soldering is not recommended for SO packages.)

For pulse-heated solder tool (resistance) soldering of VSO packages, solder is applied to the substrate by dipping or by an extra thick tin/lead plating before package placement.

TEA1062; TEA1062A

DEFINITIONS

Data sheet status			
Objective specification	This data sheet contains target or goal specifications for product development.		
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.		
Product specification	This data sheet contains final product specifications.		
Limiting values			
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.			
Application information			

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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NOTES

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For all other countries apply to: Philips Semiconductors, Marketing & Sales Communications, Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Fax. +31-40-2724825

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