

Low-Voltage Electrostatic Focus 110<sup>0</sup> Magnetic Deflection

Aluminized Screen Very Short Rectangular Glass Type for Series Heater-String Operation TENTATIVE DATA

14-3/4" x 11-11/16" Screen 16-11/16" Bulb Diagonal 12-13/16" Max. Length

RCA-17CDP4 is a very short, directly viewed rectangular, glass picture tube of the low-voltage electrostatic-focus and magnetic-deflection type. It has a spherical Filterglass faceplate. an aluminized screen 14-3/4" x 11-11/16" with slightly curved sides and rounded corners and a minimum projected screen area of 155 square inches.



The I7CDP4 utilizes an 8.4-volt, 450 milliampere heater having a controlled warm-up time to insure dependable performance in television receivers employing a series heater-string arrangement.

Designed with a 110<sup>0</sup>-diagonal deflection angle, the 17CDP4 has a very short length--a length approximately 3" shorter than types having the same size faceplate and 90° deflection. As a result, this tube establishes new concepts for cabinet styling and for the design of more compact TV receivers utilizing 17"-type picture tubes.

The 17CDP4 has a neck diameter of only 1-1/8" which not only makes possible the use of a deflect-

ing yoke having high deflection sensitivity but also permits deflection of the beam through the wide deflection angle with only slightly more power than is required to scan a tube with 90° deflection angle.

The 17CDP4 utilizes a new electron gun of the "straight" type having improved focus and a unique pre-focus lens system to maintain image sharpness over the entire screen area. This new electron gun eliminates the need for an ion-trap magnet.

Another design feature of the 17CDP4 is an integral glass-button base having straight-through leads fitted with an indexing plug. This basing arrangement eliminates any possibility of loose base-pin connections. In addition, the I7CDP4 has an external conductive bulb coating which with the internal conductive coating forms a supplementary filter capacitor.

#### DATA

General:	Ge	ne	ra	1	:
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Heater, for Unipotential	Catho	de:		
Voltage (AC or DC)			. 8.4	volts
Current				amp
Warm-Up Time (Average)			. 11	seconds
Heater warm-up time	is def	ined as	the time I	required
in the test circuit	shown	in Fig.	1 for the	voltage
(E) across the heat	er te	rminals	to increa	se from
zero to 6.9 volts.				
Direct Interelectrode Cap			,	
Grid No.1 to all other				μµf
Cathode to all other e	lectro	aes		μµf
External conductive coa	ating t	oultor	{1500 ma	
			<b>1</b> 800 mi	
Faceplate, Spherical				
Light transmission (app				
Phosphor				
Fluorescence				
Phosphorescence				
Persistence				
Focusing Method				
Deflection Method				Magnetic
Deflection Angles (Appro)				0
Diagonal				1100
Horizontal				105 <sup>0</sup>
Vertical		• • • ·		87 <sup>0</sup>
Tube Dimensions:				
Overall length				
Greatest width			. 15-5/	8" ± 1/8"
Greatest height			. 12-3/	4" ± 1/8"
Diagonal			. 16-9/1	
Neck length			. 5-7/1	6" ± 1/8"
Screen Dimensions (Minimu	um):			
Greatest width				14-3/4*
Greatest height				11-11/16"

Diagonal
Projected area 155 sq. in.
Cap Recessed Small Cavity (JETEC No.J1-21)
Bulb J132-1/2 $(110^{\circ})$
Base Small-Button Eightar 7-Pin Style B (JETEC No.B7-183)
Weight (Approx.)
Mounting Position

## GRID-DRIVE▲ SERVICE

Unless otherwise specified, voltage values are positive with respect to cathode Maximum and Minimum Ratings, Design-Center Values:

ULTOR VOLTAGE	•		•	•	•	•	•	$\{^{16000}_{12000}$	max. mín.	<b>volt</b> s volts
Positive value								1000	max.	volts
Negative value								500	max.	volts
GRID-NO.2 VOLTAGE						•		500	max.	volts
GRID-NO.1 VOLTAGE:										
Negative peak value.								200	max.	volts
Negative bias value.								140	max.	volts
Positive bias value.		•				•		0	max.	volts
Positive peak value.								2	max.	volts
PEAK HEATER-CATHODE VO	LT.	AGI	Ε:							
Heater negative with	r	es	ped	ct						
to cathode	•	•	•	•	·	•	•	180	max.	volts
Heater positive with										• •
to cathode	•	٠	•	٠	٠	٠	٠	180	max.	volts

#### Equipment Design Ranges:

With any ultor voltage  $(E_{C_{5}}k)$  between 12000 and 16000 volts and grid-No.2 voltage  $(\tilde{E}_{C_{2}k})$  between 200 and 500 volts

Grid-No.4-Voltage for Focus§	0 to 400 volts
Grid-No.1 Voltage (Ec1k) for Visual Extinction of Focused Raster	See Raster-Cutoff-Range Chart for Grid-Drive Service
Grid-No.1 Video Drive from Raster Cutoff (Black Level):	

White-level value (Peak positive)Sam exceptvi	ne v: deo	alue a drive	as d e is	etermined apositiv	1for Ec1k ∕evoltage
Grid-No.4 Current		-25	to	+25	<i>μ</i> amp
Grid-No.2 Current		-15	to	+15	μamp
Field Strength of Adjustable		0	to	8	dausses

#### Centering Magnet\*. . . . 0 to 8 Examples of Use of Design Ranges:

Examples of use of besign it	anges.		
With ultor voltage of	14000	16000	volts
and grid-No.2 voltage of	300	400	volts
Grid-No.4 Voltage for Focus	0 to 400	0 to 400	volts
Grid-No.1 Voltage for Visual Extinction of Focused Raster	-28 to -72	-36 to -94	· volts
Grid-No.1 Video Drive from Raster Cutoff (Black Level):			
White-level value	28 to 72	36 to 94	volts

#### Maximum Circuit Values:

Grid-No.1-Circuit Resistance . . . . 1.5 max. megohms

# CATHODE-DRIVE SERVICE

Unless otherwise specified, voltage values are positive with respect to grid No.1

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5 5
s
s
s
s

CATHODE-TO-GRID-No.1 VOLTAGE	:		
Positive peak value		200 max.	volts
Positive bias value		140 max.	volts
Negative bias value		0 max.	volts
Negative peak value		2 max.	volts
PEAK HEATER-CATHODE VOLTAGE:			
Heater negative with respe		100	
to cathode		180 max.	volts
Heater positive with respe to cathode		180 max.	volts
Equipment Design Ranges:			
With any ultor-to-grid-No.1		001	
and 16000 volts and grid-No.2	-to-grid-No	.1 voltage	$(E_{C2g1})$
between 225	and 640 vol	ts	
Grid-No.4-to-Grid-No.1			
Voltage for Focus§	0 to	400	volts
Cathode-to-Grid-No.1			
Voltage (E <sub>kg1</sub> ) for Visual Extinction			
of Focused Raster	See Raster-	Cutoff-Rang	e Chart
	for Cat	hode-Drive	Service
Cathode-to-Grid-No.1			
Video Drive from Raster Cutoff			
(Black Level):			
White-level value Sar	ne value as o	determined	for Ekg1
except v	ideo drive is	s a negative	voltage
Grid-No.4 Current	-25 to	+25	$\mu$ amp
Grid-No.2 Current	-15 to	+15	$\mu$ amp
Field Strength of Adjustable	0.4-	0	
Centering Magnet*	0 to	8	gausses
Examples of Use of Design Ra	nges:		
With ultor-to-grid- No.1 voltage of	14000	16000	volts
and grid-No.2-to-grid- No.1 voltage of	300	400	volts
	300	400	voits
Grid-No.4-to-Grid-			

and grid-No.2-to-grid- No.1 voltage of	300	400	volts
Grid-No.4-to-Grid- No.1 Voltage for Focus	0 to 400	0 to 400	volts
Cathode-to-Grid-No.1 Voltage for Visual Extinction of			
Focused Raster Cathode-to-Grid-No.1	28 to 60	36 to 78	volts
Video Drive from Raster Cutoff (Black Level):			
		a ( )	

-28 to -60 = -36 to -78volts White-level value. . . Maximum Circuit Values:

Grid-No.1-Circuit Resistance . . . . 1.5 max, megohms

- The "ultor" in a cathode-ray tube is the electrode to which is applied the highest dc voltage for accelerating the electrons in the beam prior to its deflection. In the 17CDP4, the ultor function is performed by grid No.5. Since grid No.5, grid No.3, and collector are connected together within the 17CDP4, they are collectively referred to simply as "ultor" for convenience in pre-senting data and curves.
- Grid drive is the operating condition in which the video signal varies the grid-No.1 potential with respect to cathode.
- S The grid-No.4 voltage or grid-No.4-to-grid-No.1 voltage required for focus of any individual tube is independent of ultor current and will remain essentially constant for values of ultor voltage (or ultor-to-grid-No.1 voltage) or grid-No.2 voltage (or grid-No.2-to-grid-No.1 voltage) within design ranges shown for these items.
- \* Distance from Reference Line for suitable PM centering magnet should not exceed 2-1/4". Excluding extraneous fields, the center of the undeflected focused spot will fall within a circle having 5/16-inch radius concentric with the center of the tube face. It is to be noted that the earth's magnetic field can cause as much as 1/2-inch deflection of the spot from the center of the tube face.
- Cathode drive is the operating condition in which the video signal varies the cathode potential with respect to grid No.1 and the other electrodes.



### OPERATING CONSIDERATIONS

The maximum ratings in the tabulated data are working design-center maximums established according to the standard design-center system of rating electron tubes. Tubes so rated will give satisfactory performance in equipment designed so that these maximum ratings will not be exceeded when the equipment is operated from ac or dc powerline supplies whose normal voltage including normal variations falls within ± 10 per cent of linecenter voltage value of 117 volts.

In television receivers employing seriesheater strings, a resistor in series with the string of tubes will minimize voltage surges across any individual tube during starting. The resistor should preferably have a negative temperature characteristic. X-Ray Warning. When operated at ultor voltages up to 16 kilovolts, the 17CDP4 does not produce any harmful x-ray radiation. However, because the rating of this type permits operation at voltages as high as 17.6 kilovolts (absolute maximum value), shielding of the 17CDP4 for x-ray radiation may be needed to protect against possible injury from prolonged exposure at close range whenever the operating conditions involve voltages in excess of 16 kilovolts.

The base pins of the I7CDP4 fit the Eightar 8-contact socket, such as Ucinite Part No.115446, or equivalent. The design of the socket should be such that the circuit wiring cannot impress lateral strains through the socket contacts on the base pins.



Fig. 1 - Test Circuit for Determining Heater Warm-Up Time.

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Fig. 2 - Raster-Cutoff Range for Type 17CDP4 in Grid-Drive Service.

Fig.3 - Raster-Cutoff Range for Type 17CDP4 in Cathode-Drive Service.



Fig. 4 - Average Drive Characteristics of Type 17CDP4.



Fig. 5 - Average Drive Characteristics of Type 17CDP4.



- NOTE I: THE PLANE THROUGH THE TUBE AXIS AND PIN NO.4 MAY VARY FROM THE PLANE THROUGH THE TUBE AXIS AND ULTOR TERMINAL BY ANGULAR TOLERANCE (MEASURED ABOUT THE TUBE AXIS) OF ± 30°. ULTOR TERMINAL IS ON SAME SIDE AS PIN No.4.
- NOTE 2: WITH TUBE NECK INSERTED THROUGH FLARED END OF REFERENCE-LINE GAUGE JETEC NO.126 AND WITH TUBE SEATED IN GAUGE, THE REFERENCE LINE IS DETERMINED BY THE INTER-SECTION OF THE PLANE CC' OF THE GAUGE WITH THE GLASS FUNNEL.
- NOTE 3: SOCKET FOR THIS BASE SHOULD NOT BE RIGIDLY MOUNTED; IT SHOULD HAVE FLEXIBLE LEADS AND BE ALLOWED TO MOVE FREELY. THE DESIGN OF THE SOCKET SHOULD BE SUCH THAT THE CIRCUITRY CANNOT IMPRESS LATERAL STRAINS THROUGH THE SOCKET CONTACTS ON THE BASE PINS. BOTTOM CIRCUMFER-ENCE OF BASE WAFER WILL FALL WITHIN A CIRCLE CONCENTRIC WITH BULB AXIS AND HAVING A DIAMETER OF 1-3/4".
- NOTE 4: EXTERNAL CONDUCTIVE COATING MUST BE GROUNDED.
- NOTE 5: TO CLEAN THIS AREA, WIPE ONLY WITH SOFT DRY LINT--LESS CLOTH.
- NOTE 6: MEASURED 2-9/32" ± 1/32" FROM THE PLANE TANGENT TO THE SURFACE OF THE FACEPLATE AT THE TUBE AXIS.
- NOTE 7: BULGE AT SPLICE-LINE SEAL MAY INCREASE THE IN-DICATED MAXIMUM VALUE FOR ENVELOPE WIDTH, DIAGONAL, AND
- MAX. DETAIL HEIGHT BY NOT MORE THAN 1/4", BUT AT ANY POINT AROUND THE SEAL, THE BULGE WILL NOT PROTRUDE MORE THAN 1/8" BEYOND THE ENVELOPE SURFACE AT THE LOCATION SPECIFIED FOR DIMENSIONING THE ENVELOPE WIDTH, DIAGONAL, AND HEIGHT.

SPLICE LINE

SEE NOTE 7

→|+3°

1/8 MAX.

L7,"

23/4 (NOTES 6 & 7)

7/16

MAX

(NOTE 8)

NOTE 8: THE TUBE SHOULD BE SUPPORTED ON BOTH SIDES OF THE BULGE. THE MECHANISM USED SHOULD PROVIDE CLEARANCE FOR THE MAXIMUM DIMENSIONS OF THE BULGE.





PIN	1:	HEATER
PIN	2:	GRID No.1
PIN	3:	GRID No.2
PIN	4:	GRID No.4
PIN	6:	GRIÐ No.1
PIN	7:	CATHODE
PIN	8:	HEATER

CAP:	ULTOR (Grid No.3, Grid Collector)	No.5,
	Collector)	
с:	EXTERNAL CONDUCTIVE CO.	ATING

SMALL-BUTTON EIGHTAR BASE



NOTE 1: BASE-PIN POSITIONS ARE HELD TO TOLERANCES SUCH THAT THE BASE WILL FIT A FLAT-PLATE GAUGE HAVING A THICKNESS OF 3/8" AND EIGHT EQUALLY SPACED HOLES OF 0.0550" ± 0.0005" DIAMETER LOCATED ON A 0.6000" ± 0.0005" DIAMETER CIRCLE. THE GAUGE IS ALSO PROVIDED WITH A CENTER HOLE TO PROVIDE 0.010" DIAMETRIC CLEARANCE FOR THE LUG AND KEY. PIN FIT IN THE GAUGE SHALL BE SUCH THAT THE ENTIRE LENGTH OF PINS WILL, WITHOUT UNDUE FORCE, ENTER INTO AND DISENGAGE FROM THE GAUGF. GAUGE.

NOTE 2: THIS DIMENSION AROUND THE PERIPHERY OF ANY IN-DIVIDUAL PIN MAY VARY WITHIN THE LIMITS SHOWN.

JETEC No.	No. OF PINS	PINS
88-181	8-Pin	1,2,3,4,5,6,7,8
87-182	7-Pin STYLE A	2,3,4,5,6,7,8
87-183	7-Pin STYLE B	1,2,3,4, 6,7,8