

SPECIAL QUALITY DOUBLE DIODE

Special quality double diode with separate cathodes and internal screening between sections for use in equipment where mechanical vibrations and shocks are unavoidable and where statistically controlled major electrical characteristics are required.

M8212

This data should be read in conjunction with GENERAL NOTES—SPECIAL QUALITY VALVES which precede this section of the handbook, and the index numbers are used to indicate where reference should be made to specific note.

HEATER

Suitable for series or parallel operation, a.c. or d.c.

V_h^1	6.3	V
I_h	300	mA

CAPACITANCES² (measured with an external shield)

$C_{a'-k'+h+s+S}$	3.2	pF
$C_{a''-k''+h+s+S}$	3.2	pF
$C_{k'-a'+h+s+S}$	3.9	pF
$C_{k''-a''+h+s+S}$	3.9	pF
$C_{a'-a''}$	<26	mpF

LIMITING VALUES⁴ (absolute ratings) each section

P.I.V. max.	360	V
I_a max.	10	mA
$i_{a(pk)}$ max.	60	mA
$i_{a(surge)}$ max.	350	mA
V_{h-k} max.	360	V
Maximum acceleration (continuous operation)	2.5	g
Maximum shock (short duration)	500	g
T_{bulb} max.	165	°C

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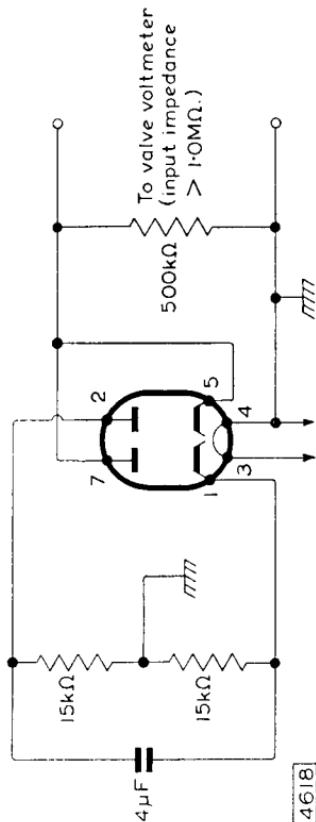
TEST CONDITIONS (unless otherwise specified)

TESTS	V _h (V)	V _a (r.m.s.) (V)	R _{load} (kΩ)	C (μF)	A.Q.L. ⁵ (%)	Individuals ⁶ Bogey ⁹	Min.	Max.	Lot average ⁷ Min.	Max.	Lot standard deviations ⁸
GROUP A											
Insulation											MΩ
a-rest, screen-rest measured at -300V					0.25	—	100	—	—	—	—
GROUP B											
Heater current	0.65	—	275	325	—	—	—	—	—	—	mA
Heater to cathode leakage current	0.65	—	—	—	—	—	—	—	—	—	μA
V _{h-k} = 100V (cathode negative)	—	—	—	—	—	—	5.0	—	—	—	μA
V _{h-k} = 100V (cathode positive)	—	—	—	—	—	—	5.0	—	—	—	μA
Output current	0.65	18	16	—	—	—	—	—	—	—	mA
Emission V _a = 10V	0.65	—	40	—	—	—	—	—	—	—	mA
Group quality level ¹⁰	1.0	—	—	—	—	—	—	—	—	—	—

GROUP C

- Anode current. $V_a = 0V$, $R_a = 40k\Omega$
- Anode current difference between sections
 $V_a = 0V$, $R_a = 40k\Omega$
- Change in emission $V_h = 5.7V$, $V_a = 7.0V$
 $\Delta V_h = 7.0V$ Tested in circuit shown below

Group quality level¹⁰



GROUP D

Glass strain test^{11A}. No applied voltages
Base strain test¹². No applied voltages
Capacitances (shielded). No applied voltages

$$\begin{array}{l} \text{S-a'-a''} \\ \text{S-a'-k'+h+s+s} \\ \text{S-a'-k''+h+s+s} \\ \text{S-k'-a'+h+s+s} \end{array}$$

TESTS	A.Q.L. ⁵ (%)	Individuals ⁶	Lot average ⁷	Lot standard deviations Max.
GROUP E	Bogey ⁸	Min.	Max.	Min.
<i>Fatigue¹⁴</i>				

$V_h = 6.9V$, 1 minute on 3 minutes off. No other voltages applied, 5g min. peak acceleration, $f = 170\text{c/s}$ for 33 hours in each of 3 mutually perpendicular planes

Post fatigue tests

Heater to cathode leakage current.

$$V_{h-k} = \pm 100V$$

Output current

Shock¹⁵

No applied voltages, 500g

Post shock tests

Heater to cathode leakage current.

$$V_{h-k} = \pm 100V$$

Output current

Group quality level¹⁰

GROUP F

Intermittent life test

The valve is connected in a full wave rectifier circuit with a load resistor of 111k Ω and a reservoir capacitor of 8 μF . The supply impedance is adjusted so that the peak anode current is not less than 60mA for a nominal valve, the total output current being approximately 18mA. The cathode to heater voltage is provided by the output voltage in series with 117V.r.m.s.

	A.Q.L. ⁵ (%)	Min.	Max.
<i>Intermittent life test end points</i>			
Sub-group (a)			
Inoperatives ¹⁶
Heater current
Heater to cathode leakage current. $V_{h-k} = \pm 100V$
Emission $V_a = 10V$
Sub-group (b)			
Change in emission $V_h = 5.7V$, $V_a = 7.0V$
Anode current $V_a = 0V$, $R_a = 40k\Omega$
Insulation as in group A
Group quality level ¹⁰
	{ 500 hours	2.5	—
	{ 1000 hours	4.0	—
	{ 500 hours	2.5	275
	{ 1000 hours	4.0	275
	{ 500 hours	2.5	325
	{ 1000 hours	4.0	325
	{ 500 hours	2.5	—
	{ 1000 hours	4.0	—
	{ 500 hours	2.5	10
	{ 1000 hours	4.0	10
	{ 500 hours	2.5	—
	{ 1000 hours	6.5	—
	{ 500 hours	35	—
	{ 1000 hours	30	—
	%		
	mA	mA	mA
	µA	µA	µA
	MΩ	MΩ	MΩ

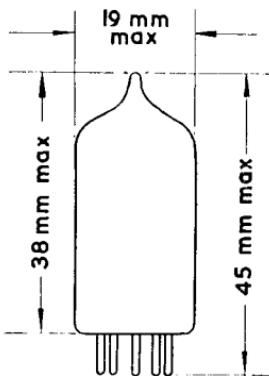
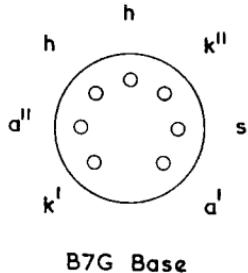
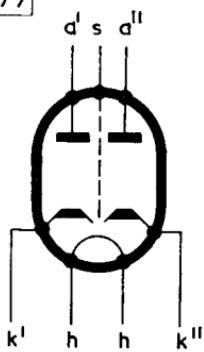
GROUP G

Valves are held for 28 days and retested for
Inoperatives¹⁶

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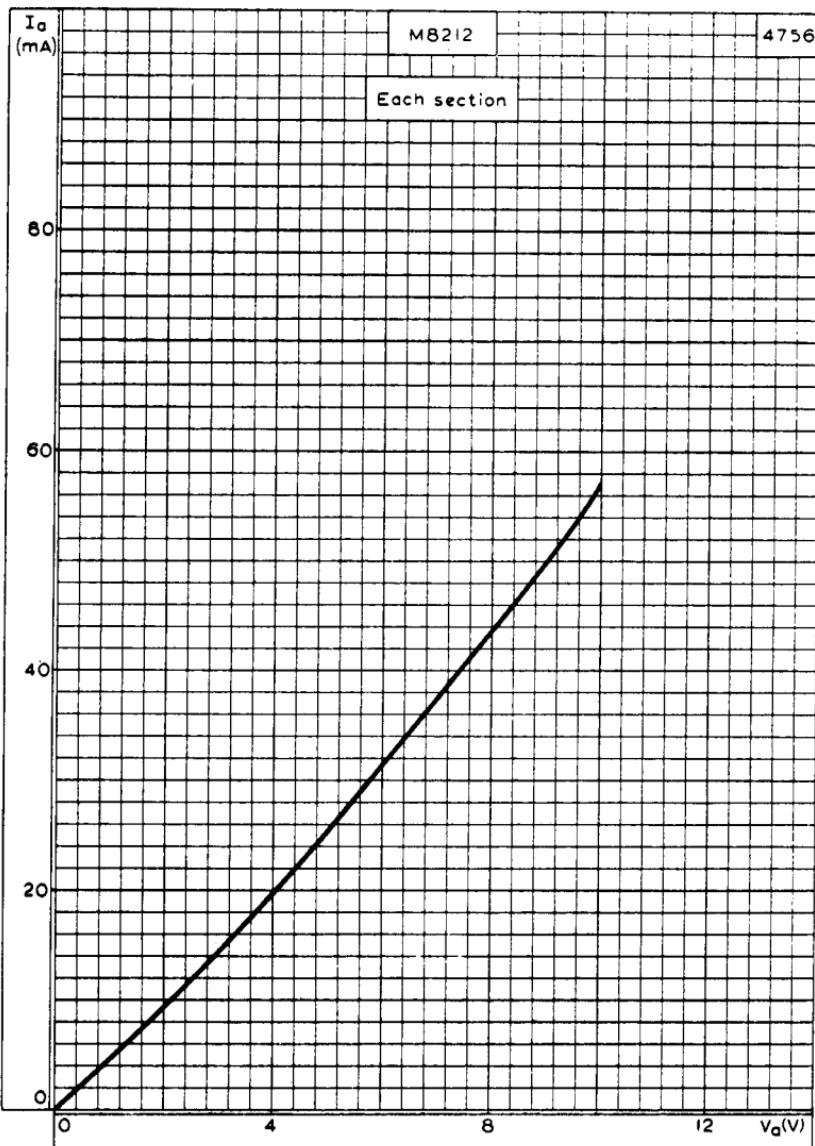
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The bulb and base dimensions of this valve are in accordance with BS448, Section B7G

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ANODE CURRENT PLOTTED AGAINST ANODE VOLTAGE